

A premium polyester finishing putty. Ideal for spot repairs or glazing. It has an extra smooth texture that provides superior spreading and sanding qualities. Use over sanded topcoats or primers, or on regular and galvanized steel. Cream hardener included.

PRODUCT	SIZE	HARDENER
<b>11280</b>	16.9 fl oz (500 ml)	<b>11024</b> 1 oz (28 g)
<b>11282</b>	50.7 fl oz (1.5 ml)	<b>11026</b> 2.75 oz (78 g)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Steel
- Galvanized steel
- Sanded topcoats and primers

**ADVANTAGES:**

- Extra smooth
- Superior spreading

**SURFACE PREPARATION:**

1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
2. Clean metal surfaces with 19160 Heavy Duty Wax and Grease Remover (Strong). Wipe dry while the surface is still wet.
3. Grind surface using 36 grit (or finer) disc.
4. Use clean dry air and blow surface free of dirt.
5. For maximum adhesion, apply directly to bare metal.

**MIXING DIRECTIONS:**

**Stir contents in can slowly by hand.**

Mixing Ratio: 2% by weight. Mix 2% of cream hardener to 11280 or 11282. Using a non contaminated mixing board, mix thoroughly until mixture is color consistent.

**DIRECTIONS FOR USE:**

1. Mix the desired quantity of product.
2. Apply mixed product using a clean spreader. Fill to desired level. Avoid filling depth greater than 1/8" (3 mm).
3. Allow to cure thoroughly. Wait at least 15 minutes before sanding.

4. Sand with 120-180 grit abrasive, and finish sand to desired contour.
5. If required, finish with 11286 or 11288 Flowable Blending & Finishing Putty.
6. Topcoat with a premium quality primer.
7. Clean tools with 19020 Acetone.

**Caution: Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.**

**TECHNICAL DATA:**

	<b>11280, 11282</b>
<b>Physical State</b>	Paste
<b>Color:</b>	White
<b>Odour:</b>	Hydrocarbon odour
<b>Solubility :</b>	Slightly soluble in water
<b>Flash point:</b>	31°C / 88°F (estimated)
<b>Auto ignition temperature:</b>	490°C (914°F)
<b>VOC</b>	0.40 lbs/usg - 47.93 g/L

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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