

# Metal Filler Aluminum Reinforced Filler 11320

A metal-reinforced compound ideal for your finest metal work, leveling and filling rust repairs, spot welds and rivets. Excellent rustproofing, moisture and fuel resistance characteristics. Waterproof. Flexible. Will not sag. Superior corrosion resistance. Liquid hardener included.

 PRODUCT
 SIZE
 HARDENER

 11320
 25.3 fl oz (750 ml)
 11044 0.5 fl oz (14 ml)

# READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

### SUITABLE SUBSTRATES

Aluminum

### ADVANTAGES

- Waterproof
- · Moisture and fuel resistant
- Corrosion resistance
- Superior featheredging

## **SURFACE PREPARATION:**

- 1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
- 2. Clean metal surfaces with 19160 Wax and GreaseRemover. Wipe dry while the surface is still wet.
- 3. Grind surface using 36 grit (or finer) disc.
- 4. Use clean dry air and blow surface free of dirt.
- 5. For maximum adhesion, apply directly to bare metal.

### MIXING DIRECTIONS:

Mixing Ratio: 2%. Mix 2% of liquid hardener to 11320. In a clean container, mix thoroughly until hardener is evenly distributed into the resin.

### DIRECTIONS FOR USE:

- 1. Mix the desired quantity of product. Apply mixed product using a clean spreader. Fill to desired level. Avoid filling depth greater than 1/4" (6.5mm).
- 2. Allow to cure thoroughly. Wait at least 15 minutes before sanding.
- 3. Break with 80, and follow with 120 grit abrasive to achieve desired contour. Final finish with finer abrasive.
- 4. If required, finish with 11310 or 11312 Flowable Blending & Finishing Putty.



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- 5. Topcoat with a premium quality primer.
- 6. Clean tools with 19020 Acetone.

CAUTION: Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.

### TECHNICAL DATA:

	11320
Physical State	Paste
Color:	No data
Odour:	Hydrocarbon odour
Solubility:	Slightly soluble in water
Flash point:	31°C / 87.8°F (estimated)
Auto ignition temperature:	490°C (914°F)
voc	55.12 g/l - 0.46 lb/usg.

### PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

#### TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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