

# Multi-Fiber Repair Filler 11332

A waterproof, high strength, polyester reinforced repair compound, formulated with Kevlar®, short and long strand fibers making it ideal for repairing fiberglass, SMC, galvanized steel, aluminum, rigid plastic body panels, panel bond seams, weld seams and rust damage. This special blend provides a smooth and easy application which is perfect for filling gaps, cracks, holes and seams. Features superior adhesion to steel, galvanized steel, aluminum and rigid composites or plastics. Cream hardener included.

PRODUCT	SIZE	HARDENER
11332	50.7 fl oz (1.5L)	<b>11026</b> 2.75 oz (78g)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING! IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

### SUITABLE SUBSTRATES:

- Fiberglass
- SMC
- Galvanized steel
- Aluminum
- Rigid plastic body panels
- Panel bond seams
- Weld seams
- Rust damage

## ADVANTAGES:

- Waterproof
- High strength
- Superior adhesion

### SURFACE PREPARATION:

- 1. Clean metal surface with 19160 Heavy Duty Wax and Grease Remover (Strong) and plastic surfaces with 19040 Plastic Parts Cleaner.
- 2. Remove any paint with a 40-80 grit grinding disc. NOTE: Edges and seams must be beveled to a 15-30º taper.
- 3. Remove bonding adhesives from seams before applying filler. Let surface dry completely before applying Multi-Fiber Reinforced Repair Filler.

## MIXING DIRECTIONS:

Mixing Ratio: 2% by weight. Knead cream hardener tube before using. Place desired amount of filler on a clean, non-fibrous mixing board. Add a ribbon of cream hardener from edge to edge across a 4" (10 cm) diameter puddle of filler. Puddles larger than a 4" (10 cm) diameter will require more hardener. Mix thoroughly until a



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uniform color is achieved.

### DIRECTIONS FOR USE:

- 1. Spread filler on surface forcing it into cracks, holes, grind marks and voids. Rough cut filler to contour in 5-10 minutes with 40 grit.
- 2. Allow an additional 5 minutes and finish with 80 grit sandpaper.
- 3. Apply a finish coat of Flowable Polyester Glazing Putty.

NOTE: Never return mixed filler to bottle. Keep bottle closed and store in a cool place. Kevlar® is a registered trademark of DuPont.

### DRY & SANDING TIMES:

Sanding Time:	12 minutes
Open Time:	4 minutes

### TECHNICAL DATA:

	11332	
Physical State	Paste	
Color:	Clear, colourless to amber	
Odour:	Sweet odour	
Solubility:	Slightly soluble in water	
Flash point:	10°C / 50°F (estimated)	
Auto ignition temperature:	No Data	
voc	52.72 g/l - 0.44 lb/usg.	

## PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

## TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of



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a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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