

High solids. Can be used as a very high build or medium build primer and as a non-sanding primer sealer. Provides exceptional fill and build characteristics providing a base that yields excellent topcoat holdout, gloss and D.O.I. Can be directly top coated with alkyd and acrylic enamels, lacquers, acrylic urethane enamels and waterborne basecoat clearcoat systems.

PRODUCT	SIZE	COLOR	ACTIVATOR
13062	U.S. Quart (946 ml)	Gray	13068 U.S. Quart (946 ml)
13064	U.S. Gallon (3.78 L)	Gray	13066 U.S. Gallon (3.78 L)
13060	U.S. Gallon (3.78 L)	Buff	13066 U.S. Gallon (3.78 L)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Metal
- Steel
- Aluminum
- Galvanized steel
- Zinc coated steel

ADVANTAGES:

- Excellent filling
- Easy sanding

SURFACE PREPARATION:

1. Before sanding, wash all surfaces thoroughly with soap and water. Rinse well and dry with a clean cloth.
2. Clean surface with 19160 Heavy Duty Wax & Grease Remover (Strong). Wipe dry while surface is still wet.
3. Completely sand surface with 180-220 grit paper. Featheredge all broken film areas.
4. Wipe all sanded areas with 19180 Prime Wash Wax & Grease Remover (Mild) before applying primer.

NOTE: For maximum adhesion and corrosion resistance, treat bare metal with 13100 or 13110 Self Etching Primer.

MIXING DIRECTIONS:



High Build (4:1)

4 parts of Primer : 1 Part of Activator.



Medium Build (4:1:1)

4 parts of Primer: 1 part of Activator : 1 part Reducer (13542 Slow, 13562 Medium or 13582 Fast)

Mix above in order shown. Stir thoroughly between each addition and continue to stir regularly after catalyzed. Strain before spraying material.

APPLICATION INSTRUCTIONS:

All drying times refer to shop temperature of 68°F (20°C) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

SPRAY GUN AND PRESSURE:

Gun Type	Fluid Tip	Air Pressure
Siphon Feed	1.6-2.0 mm	40-50 psi
Gravity Feed	1.6-1.8 mm	35-45 psi
HVLP	1.6-1.8 mm	10 psi

Apply 2-3 wet coats allowing 10-15 minutes flash time between coats. Film thickness, flash times, and temperatures will effect drying time. Maximum film thickness of this product when dried should not exceed 5 mils.

FLASH TIME:	15 minutes
DRY TIME:	1 to 1½ hours
PURGE TIME:	15 minutes
BAKE TIME:	20 minutes at 140°F (60°C)
SANDING:	3 hours. For optimal results, a final sanding with 600 grit or finer paper is recommended.
RECOATING:	May be recoated after 30 minutes or upon cool down after force drying at 140°F (60°C) for 20 minutes. After 8 hours dry time, primer must be lightly sanded before topcoating.
FISH EYE:	Do not use fish eye eliminator with this product.
POT LIFE:	1-2 hours. Clean equipment with 13602 Acrylic Lacquer Thinner immediately after use.

Caution: Test the compatibility of this product with your paint system. Do not use in temperatures below 60°F (16°C). Use below these temperatures will affect dry times and performance.

TECHNICAL DATA:

	Primer/Surfacer		
	13062	13064	13060
Physical State	Liquid		
Color:	Gray		Buff
Odour:	Solvent odour		Solvent odour
Solubility :	Negligible		Slightly soluble in water
Flash point:	4°C (39.2°F)(estimate; lowest flash point ingredient)		4°C (39.2°F)(Closed Cup)
Auto ignition temperature:	> 250°C (> 482°F)		405°C (761°F)
VOC	456.5 g/L - 3.81 lb/usg		303.2 g/L - 2.53 lb/usg

	13068, 13066 (Activator)
Physical State	Liquid
Color:	Light Yellow
Odour:	Characteristic odour
Solubility :	Reacts slowly with water to liberate CO2 gas
Flash point:	-4°C (24.8°F)(estimated)
Auto ignition temperature:	No Data
VOC	5.19 lb/usg - 621.91 g/L

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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