

This primer etches the surface of bare metal to replace the metal conditioning step. It provides excellent corrosion protection. Recommended for use to treat bare metal or for application under 2K or 1K primer surfaces. You can apply a topcoat directly on this product in 30-40 minutes.

PRODUCT	SIZE	COLOR
<b>13100</b>	12 oz (340 g) Aerosol	Gray
<b>13106</b>	15 oz (425 g) Aerosol	Gray
<b>13102</b>	12 oz (340 g) Aerosol	Black
<b>13104</b>	12 oz (340 g) Aerosol	Green

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

**Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.**

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES**

- Steel
- Aluminum
- Galvanized steel
- Zinc coated steel
- Fiberglass

**ADVANTAGES**

- Excellent adhesion
- Corrosion resistance
- Dries fast

**SURFACE PREPARATION:**

1. All substrates must be degreased and sanded.
2. All rust must be removed.
3. Clean metal surfaces with 19160 Wax and Grease Remover, plastic surfaces with 19040 Plastic Parts Cleaner.
4. Wipe dry while the surface is still wet.
5. Featheredge and sand painted surfaces.
6. Do not use Self Etching Primer over newly painted surfaces.
7. Remove all coatings and oxidation (white rust) from aluminum.
8. For best results, use when temperature of the can and surface is between 21°C to 24°C (70°F to 75°F).

**DIRECTIONS FOR USE:**

1. Shake can for 1 minute after mixing ball moves freely. Note: Insufficient mixing may cause permanent

plugging of the sprayhead. Repeat shaking for 10 seconds after each minute of use.

2. Spray can approximately 30 cm (12 inches) from surface.
3. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flashtime between coats. Can be topcoated in 30 minutes.
4. When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

**Pro Form's Spray Choice Cap offers the option to choose the width of fan spray that suits your needs. Red: 2½ in. White: 6½ in.**

**Caution: It is important to test the compatibility of this product with your paint system before using. This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance.**

#### **TECHNICAL DATA:**

	<b>13100, 13106</b>	<b>13102</b>	<b>13104</b>
<b>Physical State</b>	Aerosol		
<b>Color:</b>	Gray	Black	Green
<b>Odour:</b>	Aromatic, sweet odour	No data	No data
<b>Solubility :</b>	No data	Insoluble	No data
<b>Flash point:</b>	-18°C / -0.4°F (acetone)		
<b>Auto ignition temperature:</b>	Propane: 450°C (842°F)	460 °C/860°F (propellant)	
<b>VOC</b>	3.34 lbs/usg - 400.23 g/L	3.95 lbs/usg - 473.33 g/L	3.20 lbs/usg - 383.46 g/L

#### **PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

#### **SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

#### **TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

#### **PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

#### **WARRANTY, LIMITED REMEDY, DISCLAIMER AND LIMITATION OF LIABILITY**

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## Product Data Sheet

# 1K Self Etching Primer

**13100, 13106, 13102, 13104**

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