

A single component premium rubber/solvent-based seam sealer that can be painted in 30 minutes. It sets to a firm and flexible seal that adheres to bare or painted metals and plastics.

PRODUCT	SIZE	COLOR
18110	10.14 fl oz (300 ml)	Off White
18112	10.14 fl oz (300 ml)	Black

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT!** This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Metals
- Plastics

**ADVANTAGES:**

- Firm and flexible

**DIRECTIONS FOR USE:**

1. Temperature of material and surfaces should be above 65°F (18°C). Clean metal surfaces with 19160 Heavy Duty Wax & Grease Remover (Strong). Clean plastic surfaces with 19040 Plastic Parts Cleaner.
2. Cut spout to desired bead size and puncture inner seal.
3. Flow bead directly into seam or joint. Brush or feather if desired.
4. Can be painted after surface skins. For best results, paint after 1 hour.
5. Sealer must be painted if exposed to ultra violet rays.

**NOTE: Do not use on seams and joints that have a lot of mechanical stress, shock and vibration. Do not use to fill gaps larger than 1/8" (3 mm). Use 18120 or 18122 Urethane Sealer/Adhesive for these applications.**

**TECHNICAL DATA:**

	18110	18112
Physical State	Paste	
Color:	Off White	Black
Odour:	Solvent odour. Characteristic odour	
Solubility :	Insoluble	

<b>Flash point:</b>	4.4°C / 39.92°F (Closed Cup)
<b>Auto ignition temperature:</b>	> 500°C (932°F)
<b>VOC:</b>	3.38 lb/usg - 404 g/L

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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