

Fast Cure Urethane Windshield Adhesive 20100

A one-part moisture curing urethane adhesive designed for windshield bonding and stationary glass attachment. Meets FM VSS 212 and 216 O.E.M. strength requirements. Features 3/4 inch opening for easier dispensing and less back pressure.

PRODUCT

20100

10.5 fl oz (310 ml)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

FEATURES

- Meets FM VSS 212 and 216 OEM strength requirements
- 3/4 inch opening for easier gunning
- Moisture curing urethane
- Tack-free in 30 minutes
- Fast curing adhesive produces rapid results
- High bond strength excellent for windshield bonding and stationary glass attachment

SUITABLE SUBSTRATES:

- Glass
- Metal

SURFACE PREPARATION:

To restore windshield to meet government standards clean glass with 20030 Triple Strength Glass Cleaner. Apply 20110 Pinchweld & Glass Bond Primer to glass & pinchweld and let dry.

DIRECTIONS FOR USE:

NOTE : For this application we recommend using Pro Form's 26182 Heavy Duty Caulking Gun 26 : 1

1. Remove and discard the steel seal and desiccant balls, pierce a large hole on the nozzle end. Load cartridge into 26182 Heavy Duty Caulking Gun 26 : 1
2. Apply a bead to pre-treated OEM pinchweld.
3. Position windshield into body opening and press into adhesive before the end of the tack free time.

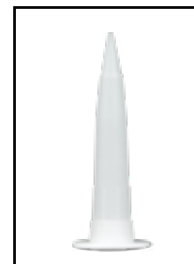
DRY TIMES:

Rate of cure at standard conditions (68°F (20°C) / 50% Relative Humidity) 2 mm / 24 hours.

Tack Free: 30 minutes

Curing: 24 hours

NOTE: THIS PRODUCT REQUIRES MOISTURE IN THE AIR TO CURE.



USE WITH
20102 Nozzle

CLEAN UP:

Tools can be Cleaned with 19006 (15 oz aerosol) or 19562 General Purpose Adhesive Cleaner.

TECHNICAL DATA:

	20100
Physical State	Paste. Thixotropic.
Appearance:	Black
Odour:	Sweet odour
Solubility :	Insoluble in water. Completely soluble in organic solvents. Reacts slowly with water to liberate CO ₂ gas.
Flash point:	>100°C / 212°F (estimated)
Auto ignition temperature:	380°C / 716°F
VOC	0.00 lbs/g / 0.00g/l

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION:

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE:

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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