

Product Data Sheet

Pinch & Glass Bond Primer 20110

A one-step solvent-based, fast-drying formulation to be used in the final surface preparation when bonding urethane adhesives to glass, primed metals and pinch weld. This low conductive primer blocks 100% of harmful UV rays and maximizes adhesion between the glass and the pinch weld.

PRODUCT	S I Z E
20110	1.07 fl oz (30 ml)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING! IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

FEATURES

• Improves adhesion of fast Cure Urethane Windshield Adhesive to pinchweld and glass.

SURFACE PREPARATION:

- 1. To restore windshield to meet government standards clean glass with 20030 Triple Strength Glass Cleaner. Wipe dry while the surface still wet.
- 2. Clean metal surfaces with 19160 Wax and Grease Remover.

DIRECTIONS FOR USE:

- 1. Shake well before use. Seal the container immediately after use.
- 2. Any contact with humidity will cure the primer. Product must be used within 24 hours after opening the bottle.
- 3. Apply a thin film to a pre-cleaned glass bond line with dauber.
- 4. Allow to dry at least 10 minutes (above 30°F) or 20 minutes (between 0°F and 30°F)
- 5. Apply urethane as per instructions.

NOTE: If apply to newly painted surfaces, it must be thoroughly dry. Store in a dry place between 32°F and 77°F

CLEAN UP:

Tools can be Cleaned with 19006 (15 oz aerosol) or 19120 General Purpose Adhesive Cleaner.

TECHNICAL DATA:

	20110
Physical State	Liquid
Appearance:	Black



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Odour:	Solvent odour
Solubility :	Not available
Flash point:	-10°C (14°F).
Auto ignition temperature:	400°C / 752°F
VOC	(Directive 2010/75/EC). 588.1 g/L; 4.91 lbs/USG (volatile carbon) 410.98 g/L; 3.43 lbs/USG.

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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