

Easy to use, UV resistant protective coating that provides superior chemical resistance and protection against impact abrasion, rust and corrosion. 2K Truck Bed Protector provides maximum bed protection, toughness and durability.

PRODUCT	SIZE	COLOR
22220	1.25 Gallons (4.7 L) Kit	Black
22250	120 fl oz (3.55 L) Kit	Black
22254	40 fl oz (1.18 L) Kit	Black
22230	1.16 Gallon (4.37 L) Kit	Tintable
22256	111 fl oz (3.28 L) Kit	Tintable
22258	37 fl oz (1.09 L) Kit	Tintable

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Metal
- Wood
- Fiberglass

ADVANTAGES:

- Easy to use - simply mix, shake and spray
- Can be sprayed, brush or rolled on
- Can be put on paint shaker with no gel, froth or bubble problems
- Easy surface preparation - just clean & scuff or prime
- Black or tintable base
- No need to wax after application
- Can be delivered in one hour after application
- Waterproof, flexible, and helps deaden vibrations and sound
- Comes with three kits sizes to satisfy different applications
- UV resistant

SURFACE PREPARATION:

1. Wash truck bed area thoroughly with soap and water to remove contaminates that solvent based cleaner cannot remove effectively. Rinse thoroughly.
2. Before sanding: remove all surface contaminates by properly cleaning metals with 19160 Heavy Duty Wax and Grease Remover (Strong). Clean fibreglass surface with 19040 Plastic Parts Cleaner.
3. Wipe dry while the surface is still wet.
4. Remove all rust by grinding or sand blasting, then blow the surface to remove debris.
5. Sand bare metal area with 80-180 grits abrasive. Sand old finish with 180 or 220 grit by hand or by machine, re-clean with 19160 Heavy Duty Wax and Grease Remover (Strong).

Product Data Sheet

6. Allow solvent to evaporate thoroughly.
7. Mask entire vehicle (including locks and hinges) except area to be coated.
8. Prime bare metal area with 13100 Self Etching Primer aerosol (Gray).
9. Prime large areas of bare metal with 2K Epoxy Primer/Sealer. Select color: Gray (13172), Black (13174), White (13176).

TINTING:

Add 3 oz of acrylic urethane or polyester concentrated pigment. No clear or binder in formulation.

Note: Adding more than 3 oz of tint will result in the inability to shake the combined A&B product to a good mixture and possible failure of performance. **NOTE: TINT MUST BE ADDED BEFORE HARDENER.**

MIX:

Ratio: 3:1 3 parts of Part A (resin) 1 part of Part B (activator)

1. Take off lids on cans of part A and B and pull the tab off of Part B can.
2. Using mixing cup supplied, measure 5 oz of Part B (activator) and slowly pour into Part A (resin).
3. Replace lid on Part A can, and shake for 2 minutes.
4. Measure another 5 oz of Part B (activator) and slowly pour into Part A (resin). There should be a total of 10 oz of part B (activator) into each can of Part A (resin). Replace cap and shake for another 2 minutes. Note: the part A can (resin) is voluntarily under filled to accommodate 10 oz of part B (activator).
5. Repeat step 1 to 5 for all material needed. Always add part B (activator) in two steps and shaking between additions.
6. Mix all spraying material needed for the job prior of beginning the application.

POT LIFE:

Approximately 2 hours @ 70°F (21°C)

FORCE DRYING:

Can be force dried in one hour after application. Solvent purge in booth with air for 15 minutes then bake at 140°F for 30 minutes.

DRY TIME:

Dry to touch @ 70°F (21°C):	< 1 hour		
Cure Time:	Light duty - 2 days	Regular duty - 5 days	Heavy duty - 7 days
Delivery:	Allow 10-12 hours of drying time prior to delivery.		

Do not put heavy loads on surface until fully cured.

This product is not recommended for use in temperatures below 16°C (60°F). Usage below these temperatures will affect dry times and performance.

SPRAY:

1. If spraying: Screw the dip tube to gun. Attach the Buck Shot applicator gun (26174) to one of the catalyzed resin cans. For roll-on application: use a semi smooth roller, brush and a pan and follow steps 4-5-6.

2. Adjust air pressure to 30-35 psi at the applicator gun.
3. Hold the applicator gun approximately 12-16" from the surfaces to be sprayed.
4. Coat the front and sides of the truck bed first, followed by the floor and finish with the tailgate. Apply with an even sweeping motion to obtain the required texture.
5. Important: Remove the masking tape and material while coating is still wet.

RECOATING:

Subsequent coat may be applied after a 30 minutes flash off period.

ANTI-SKID COATING:

To achieve an anti-skid coating, use 22240 Anti-Skid Grit (Crushed Walnut Shells). This is an angular shaped, cost effective grit and is the most popular choice for non-skid surfaces. After applying the first coat and waiting the flash off time, sprinkle the grit over the floor of the surface being coated. Then recoat the surface.

Note: Excessive film build, reduced flash off times and/or reduced temperatures will change drying times.

REPAIRS:

Future touch-ups can be carried out after cleaning and degreasing the surface.

CLEANING INSTRUCTIONS:

Clean gun and other equipment immediately with 19160 Heavy Duty Wax and Grease Remover (Strong).

TECHNICAL DATA:

	22222 (Part A - Black)	22232 (Part A - Tintable)	22224/6/8 (Activator)
Physical State	Liquid	Liquid	Liquid
Color:	Black	No data	Light Yellow
Odour:	Characteristic odour	Characteristic odour	Solvent odour
Solubility :	No data	No data	Insoluble
Flash point:	-18°C/-0.4°F (estimate)	-18°C/-0.4°F (estimate)	4.4°C/39.92°F (estimate)
Auto ignition temperature:	>200°C (>392°F)	>203°C (>397.4°F)	>390°C (>734°F)
VOC	249.2 g/l - 2.08 lb/usg	1.99 lbs/usg - 238.46 g/L	3.59 lbs/usg - 430.19 g/L

	22220, 22230	22250, 22256	22254, 22258
Coverage @ 4 mils	200 sq ft	150 sq ft	50 sq ft

	2220, 22250, 22254 Black	22230, 22256, 22258 Tintable
VOC's actual mixed:	2.5 lbs/gal (299.5g/L)	2.45 lbs/ga; (294.5 g/L)

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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