

# Revolution Extreme Performance Body Filler PF 123

Extreme Body Filler is the ultimate high performance premium lightweight filler, formulated for virtually pinhole free applications. This filler provides superior spreading and self-levelling characteristics and is tack-free for fast and easy sanding and assures superior featheredging. Excellent adhesion to galvanized steel, aluminium and is excellent for use with waterborne basecoat/clearcoat systems. Resists staining. Cream hardener included.

**PRODUCT**

**PF 123**

**SIZE**

3 L (0.8 U.S. Gallon)

**HARDENER**

**PF 141** 78 g (2.75 oz)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Steel
- Galvanized Steel
- Aluminum
- Fiberglass
- SMC

**FEATURES:**

- Superior spreading and self leveling
- Will not clog sandpaper
- Easy sanding
- Resists staining
- Tack free

**SURFACE PREPARATION:**

1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
2. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong). Wipe dry while the surface is still wet.
3. Grind surface using 40-50 grit for larger areas, 80 grit for smaller areas, removing the paint. Use 80 grit to clean up the 40-50 grit marks and to featheredge the paint.
4. Use clean dry air and blow surface free of dirt.
5. For maximum adhesion, apply directly to bare metal.

**MIXING DIRECTIONS:**

**Stir contents in can slowly by hand.**

Mixing Ratio: 2% by weight. Knead cream hardener. Mix 2% of cream hardener to PF 123. Using a non contaminated mixing board, mix thoroughly until mixture is color consistent.

**DIRECTIONS FOR USE:**

1. Mix the desired quantity of product.
2. Apply mixed product in thin layers and spread smoothly using a clean spreader. Applying in blobs or all at once will create pinholes.

3. Allow to cure thoroughly.
4. Sand filler high spots with 40 grit abrasive. Avoid coarse sand scratches outside the filler area during the initial cut.
5. Finish sand with 80 grit and featheredge with 180 grit to remove 80 grit scratches.
6. For best results, apply PF 121 or PF 122 Flowable Blending & Finishing Putty for a smoother finish. This may reduce the number of coats of primer required for a high quality finish.

**Caution:** Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.

### TECHNICAL DATA:

	<b>PF 123</b>
<b>Physical State</b>	Paste
<b>Color:</b>	White
<b>Odour:</b>	Hydrocarbon odour
<b>Solubility :</b>	Slightly soluble in water
<b>Flash point:</b>	31°C (87.8°F) (estimated)
<b>Auto ignition temperature:</b>	490°C (914°F)
<b>VOC</b>	0.40 lb/usg • 47.93 g/L

### PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### SAFETY CONSIDERATION

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

### TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### PRODUCT USE

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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