

A premium body-leveling compound designed to fill and final finish in one easy application. Can be used as a body filler sandable with 40-120 grit abrasive, or as a glazing putty sanded with 120-240 grit. Fill and finish is a stain free, tack free product with excellent adhesion to steel, galvanized metal, and aluminum. Cream hardener included.

PRODUCT	SIZE	HARDENER
PF 124	750 ml (25.3 fl oz)	PF 140 28 g (1 oz)
PF 124-1	3 L (0.8 U.S. Gallon)	PF 141 78 g (2.75 oz)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES

- Steel
- Galvanized metal
- Aluminum

ADVANTAGES

- Lightweight body filler
- Stain free
- Tack free
- Superior featheredging

SURFACE PREPARATION:

1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
2. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong). Wipe dry while the surface is still wet.
3. For body filling grind with 40-80 grit disc to bare metal, for glazing sand substrate with 180-240 grit sandpaper.
4. Use clean dry air and blow surface free of dirt.

MIXING DIRECTIONS:

Stir contents in can slowly by hand.

Mixing Ratio: 2% by weight. Mix 2% of cream hardener to PF 124 or PF 124-1. Knead cream hardener tube before using. Using a non contaminated mixing board, mix thoroughly until mixture is color consistent.

DIRECTIONS FOR USE:

1. Mix the desired quantity of product.
2. Apply filler to repair area with a clean spreader. Fill should not exceed 3 mm (1/8") in depth.
3. Allow to cure thoroughly.
4. Sand to desired contour with abrasive; 40-120 for body filling, 120-240 for glazing.
5. Topcoat with a premium quality primer.

Caution: Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.

TECHNICAL DATA:

	PF 124, PF 124-1
Physical State	Paste
Color:	Yellow
Odour:	Hydrocarbon odour
Solubility :	Slightly soluble in water
Flash point:	31°C (87.8°F) (estimated)
Auto ignition temperature:	490°C (914°F)
VOC	59.91 g/L • 0.5 lbs/US gal

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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