

A premium polyester finishing putty. Ideal for spot repairs or glazing. It has an extra smooth texture that provides superior spreading and sanding qualities. Use over sanded topcoats or primers, or on regular and galvanized steel. Cream hardener included.

PRODUCT	SIZE	HARDENER
PF 127	500 ml (16.9 fl oz)	PF 140 28 g (1 oz)
PF 127-2	1.5 L (50.7 fl oz)	PF 141 78 g (2.75 oz)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Steel
- Galvanized steel
- Sanded topcoats and primers

ADVANTAGES:

- Smooth texture
- Easy sanding
- Dries fast

SURFACE PREPARATION:

1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
2. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong). Wipe dry while the surface is still wet.
3. Sand substrate using 120-240 grit abrasive depending on use. Fully sand aged topcoats, and ensure new primer applications are fully cured before applying.
4. Use clean dry air and blow surface free of dirt.

MIXING DIRECTIONS:

Stir contents in can slowly by hand.

Mixing Ratio: 2% by weight. Mix 2% of cream hardener to PF 127 or PF 127-2. Knead cream hardener tube before using. Using a non contaminated mixing board, mix thoroughly until mixture is color consistent.

DIRECTIONS FOR USE:

1. Mix the desired quantity of product.
2. Apply filler with a clean spreader. Fill should not exceed 3 mm (1/8") in depth.
3. Allow to cure thoroughly.
4. Break with 120 grit sandpaper and finish with 180-240 grit.
5. Topcoat with a premium quality primer.

Caution: Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.

TECHNICAL DATA:

	PF 127, PF 127-2
Physical State	Paste
Color:	White
Odour:	Hydrocarbon odour
Solubility :	Slightly soluble in water
Flash point:	31°C (88°F) (estimated)
Auto ignition temperature:	490°C (914°F)
VOC	47.9 g/L • 0.4 lbs/gal

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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