

Multi-Fiber Reinforced Repair Filler PF 163-2

A waterproof, high strength, polyester reinforced repair compound, formulated with Kevlar®, short and long strand fibres making it ideal for repairing fiberglass, SMC, galvanized steel, aluminium, rigid plastic body panels, panel bond seams, weld seams and rust damage. This special blend provides a smooth and easy application which is perfect for filling gaps, cracks, holes and seams.

PRODUCT

SIZE

HARDENER

PF 163-2

1.5 L (50.7 fl oz)

PF 141 78 g (2.75 oz)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Fiberglass
- SMC
- Galvanized steel
- Aluminum
- Rigid plastic body panels
- Panel bond seams
- Weld seams
- Rust damage

ADVANTAGES:

- Waterproof
- High strength
- Superior adhesion

SURFACE PREPARATION:

1. Clean metal surface with PF 605 Wax and Grease Remover (Strong) and plastic surfaces with PF 606.
2. Remove any paint with a 40-80 grit grinding disc.
3. Edges and seams must be bevelled to a 15-30° taper.
4. Remove bonding adhesives from seams before applying filler.
5. Let surface dry completely before applying PF 163-2.

MIXING DIRECTIONS:

Mixing Ratio: 2%. Mix 2% of cream hardener to PF 163-2. Knead cream hardener tube before using. Place desired amount of filler on a clean, non-fibrous mixing board. Add a ribbon of cream hardener from edge to edge across a 4" diameter puddle of filler. Puddles larger than a 4" diameter will require more hardener. Mix thoroughly until a uniform colour is achieved.

DIRECTIONS FOR USE:

Sanding Time: 12 minutes

Open Time: 4 minutes

Product Data Sheet

1. Spread filler on surface forcing it into cracks, holes, grind marks and voids.
2. Rough cut filler to contour in 5-10 minutes with 40 grit.
3. Allow an additional 5 minutes and finish with 80 grit sandpaper.
4. Apply a finish coat of PF 121, PF 122, PF 124 or PF 127.

NOTE: Never return mixed filler to bottle. Keep bottle closed and store in a cool place.

Kevlar® is a registered trademark of DuPont.

TECHNICAL DATA:

	PF 163-2
Physical State	Paste
Color:	Clear, colourless to amber
Odour:	Sweet odour
Solubility :	Slightly soluble in water
Flash point:	10°C (50°F) (estimated)
Auto ignition temperature:	No Data
VOC	52.7 g/L • 0.44 lbs/gal

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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