

A multi purpose, high strength short fibre reinforced filler designed to repair rusted-out spots, holes, tears and cracks on fibreglass, regular and galvanized steel, aluminum and SMC. This waterproof formulation also provides excellent featheredging and sanding properties. Excellent for marine applications. Can be used with or without matting. Cream hardener included.

PRODUCT	SIZE	HARDENER
PF 164	750 ml (25.3 fl oz)	PF 140 28 g (1 oz)
PF 164-1	3 L (0.8 U.S. Gallon)	PF 139 113 g (4 oz)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!
IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES

- Steel
- Galvanized steel
- Aluminum
- SMC
- Fiberglass
- Most rigid plastics

ADVANTAGES

- High strength
- Waterproof
- Multi purpose
- Easy to spread

SURFACE PREPARATION:

1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
2. Wash surface with soap and water.
3. Clean metal surfaces with PF 605 Wax & Grease Remover (Strong), fibreglass surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet.
4. Grind metal surfaces using 36 grit disc, fibreglass with 180 grit.
5. Use clean dry air and blow surface free of dirt.
6. For maximum adhesion, apply directly to bare metal.

MIXING DIRECTIONS:

Mixing Ratio: 2%. Mix 2% of cream hardener to PF 164 or PF 164-1. Knead cream hardener tube before using. Using a non contaminated mixing board, mix thoroughly until mixture is color consistent.

DIRECTIONS FOR USE:

Open Time: 6 minutes

Sanding Time: 20 minutes

1. Mix the desired quantity of product.
2. Apply mixed product using a clean spreader. Fill to desired level. Avoid filling depth greater than 6.5 mm (1/4").
3. Allow to cure thoroughly.
4. Sand with coarse paper or disc (24-36 grit) to achieve desired contour.
5. If required, continue with quality body filler or glazing putty until desired smoothness is achieved.
6. Topcoat with a premium quality primer.

Caution: Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.

TECHNICAL DATA:

	PF 164, PF 164-1
Physical State	Paste
Color:	Green
Odour:	Hydrocarbon odour
Solubility :	Slightly soluble in water
Flash point:	32°C (89.60°F) Closed Cup
Auto ignition temperature:	490°C (914°F)
VOC	0.40 lb/g • 47.93 g/L

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.



Product Data Sheet

Short Strand Reinforced Body Filler PF 164, PF 164-1

WARRANTY, LIMITED REMEDY, DISCLAIMER AND LIMITATION OF LIABILITY

Pro Form Products Ltd. ("Pro Form") makes no warranty, either express or implied, and specifically excludes any implied warranties or conditions of quality, whether of merchantability, fitness or otherwise. On any claim, irrespective of the legal theory invoked, Pro Form's total liability shall not exceed the purchase price of the product. At its option, Pro Form may instead replace or repair the product. In no event shall Pro Form be liable for any damages of any type, or for loss. The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.