

Resin used to repair SMC or fibreglass parts and components. Provides better adhesion, flexibility and faster curing time than regular fibreglass resin. It can be used with reinforcing mat or cloth. Cream hardener included.

PRODUCT	SIZE	HARDENER
PF 170	946 ml (U.S. Quart)	PF 136 28 g (1 oz)
PF 170-1	3.78 L (U.S. Gallon)	PF 137 113 g (4 oz)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES

- SMC
- Fiberglass

ADVANTAGES

- Superior adhesion to SMC and fiberglass
- Will not run

SURFACE PREPARATION:

1. Surface must be free of wax, silicone, grease, dirt and other contaminants.
2. Clean surface with acetone. Wipe dry while the surface is still wet.
3. Abrade surface with 80 grit abrasive.
4. Use clean dry air and blow surface free of dirt.

MIXING DIRECTIONS:

Mixing Ratio: 4%. In a clean container mix 4% of cream hardener to PF 170 or PF 170-1 resin. Mix thoroughly until hardener is evenly distributed into the resin.

DIRECTIONS FOR USE:

Open Time: 20 minutes
Sanding Time: 70 minutes

1. Mix the required quantity of product.
2. Wet cloth or matting material until saturated then form into position. Fill thickness should not exceed 6.5 mm (1/4") in depth.
3. Allow to cure thoroughly before sanding.
4. Sand to desired contour with 80 grit (or finer). Topcoat with body filler or finishing putty if required.
5. Topcoat with a premium quality primer.

Caution: Do not apply this resin on filler, putty, epoxy resin, paint or clearcoat. Do not return catalyzed material to can.

TECHNICAL DATA:

	PF 170, PF 170-1
Physical State	Paste
Color:	Clear, colourless to amber
Odour:	Hydrocarbon odour
Solubility :	Negligible
Flash point:	10°C (50°F) (estimate; lowest flash point ingredient)
Auto ignition temperature:	>200°C (>392°F)
VOC	85.07 g/L • 0.71 lbs/gal

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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