

All purpose, high strength Long Strand Reinforced Filler is designed to repair rusted-out spots, holes, tears and cracks on fiberglass and metal. It repairs larger holes, tears and cracks than the Short Strand Reinforced Filler. This waterproof formulation also provides excellent featheredging and sanding properties. Excellent for marine applications. Can be used with or without matting. Cream hardener included.

PRODUCT	SIZE	HARDENER
PF 174	750 ml (25.3 fl oz)	PF 140 28 g (1 oz)
PF 174-1	3 L (0.8 U.S. Gallon)	PF 139 113 g (4 oz)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!
IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES

- Steel
- Galvanized Steel
- Aluminum
- SMC
- Fiberglass
- Most Rigid Plastics

ADVANTAGES

- Provides excellent featheredging
- High strength
- Waterproof formulation

SURFACE PREPARATION:

1. Surface must be free of rust, wax, silicone, grease, dirt and other contaminants.
2. Wash surface with soap and water.
3. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong), fiberglass surfaces with PF 606. Wipe dry while the surface is still wet.
4. Grind metal surfaces using 36 grit disc, fiberglass with 180 grit.
5. Use clean dry air and blow surface free of dirt.
6. For maximum adhesion, apply directly to bare metal.

MIXING DIRECTIONS:

Mixing Ratio: 2%. Mix 2% of cream hardener to PF 174 or PF 174-1. Knead cream hardener tube before using. Using a non contaminated mixing board, mix thoroughly until mixture is color consistent.

DIRECTIONS FOR USE:

1. Mix the desired quantity of product needed.
2. Apply mixed product in a 30° angle using a clean spreader.
3. Let dry thoroughly.

4. Sand to desired smoothness.
5. If required skimcoat with PF 121 Flowable Blending & Finishing Putty.
6. Topcoat with a premium quality primer.

Caution: Do not return catalyzed material to can. To avoid contamination, keep cap closed after use.

DRY & SANDING TIME:

Sanding time:	20 minutes
Open Time:	6 minutes

TECHNICAL DATA:

	PF 174, PF 174-1
Physical State	Paste
Color:	Reddish brown
Odour:	Hydrocarbon odour
Solubility :	Slightly soluble in water
Flash point:	32°C (89.6°F) Closed Cup, Tag Closed Cup
Auto ignition temperature:	490°C (914°F)
VOC	59.91 g/L • 0.5 lbs/gal

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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