

Single component, high density, moisture cure urethane sealer that eliminates shrinking often found in solvent and rubber-based sealers. It can also be used as an adhesive for metal, plastic and fibreglass. Recommended for applications that may be under stress and vibrations.



<u>PRODUCT</u>	<u>SIZE</u>	<u>COLOR</u>	<u>USE</u>
PF 203	305 ml (10.3 fl oz)	White	PF 225N (1/2" ID) Nozzle
PF 211	305 ml (10.3 fl oz)	Gray	
PF 224	305 ml (10.3 fl oz)	Black	

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

#### SUITABLE SUBSTRATES:

- Metals
- Plastics
- Fiberglass

#### ADVANTAGES:

- Recommended for applications that may be under stress and vibrations
- Paintable in 1 hour
- Non-shrinking formula

#### DIRECTIONS FOR USE:

For best results, use when temperature of the cartridge and surface is between 21°C to 24°C (70°F to 75°F).

1. Clean metal surfaces with PF 600 and plastic surfaces with PF 606.
2. Cut nozzle to desired bead size and puncture inner seal.
3. Flow bead directly into seam or joint. Brush or feather if desired.
4. If used as a sealer, joint depth should not exceed 13 mm (1/2").
5. Allow 1 hour drying time before topcoating.

**THIS PRODUCT REQUIRES MOISTURE IN AIR TO FULLY CURE.**

#### TECHNICAL DATA:

	PF 203	PF 211	PF 224
<b>Physical State</b>		Paste, thixotropic	
<b>Color:</b>	White	Gray	Black
<b>Odour:</b>		Light, typical	

<b>Solubility :</b>		Insoluble in water. Completely soluble in organic solvents.
<b>Flash point:</b>		>200°C (>392°F)
<b>Auto ignition temperature:</b>		>250°C (>482°F)
<b>VOC:</b>		65.5 g/L • 0.55 lbs/gal

### PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### SAFETY CONSIDERATION

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

### TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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