

A two part epoxy sealer designed to seal interior or exterior seams. This high solids formulation prevents shrinking and cracking. Excellent adhesion to metals, SMC and most plastics. Non-sag formulation for horizontal and vertical seams. Use PF 609N, PF 613N, PF 613N-5 replacement nozzle (24 elements).

**PRODUCT****SIZE**

PF 209

200 ml (6.8 fl oz)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!****IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES**

- Metals
- SMC
- Plastics

**ADVANTAGES**

- Excellent adhesion

**DIRECTIONS FOR USE:****Working Time:** 5-10 minutes**Sanding Time:** 15-30 minutes**Cure Time:** 2 hours**Full Cure:** 6-8 hours

Remove plastic lid protector. Open cartridge by breaking off the tip with a flat screwdriver removing both plugs. Place cartridge into channels on dispensing gun. Work trigger until both plungers are snug against bottom plugs. Pre-dispense 2" (5 cm) of product making sure both sides are equalized and color of the product is uniform. Dispose of this material. Attach mixing nozzle to cartridge and apply product. When application is completed, do not remove mixing nozzle. Store for future use. Always check for any solids build up in the area of cartridge head/nozzle, if contaminants are visible, change nozzle. Use a new mixing nozzle when re-used. Always use applicator gun and mixing nozzle to mix material. Do not mix by hand. Store cartridges at temperature between 65°F to 95°F (18°C to 35°C). Substrate to be repaired should be at 70°F (21°C) or above.

1. Clean metal surfaces with PF 600 General Purpose Adhesive Cleaner. Clean plastic surfaces with PF 606 Plastic Parts Cleaner.
2. Cut mixing nozzle to desired bead size.
3. Flow bead directly into seam or joint. Brush or feather if desired.
4. Can be painted after 30 minutes.
5. Paint sealer if exposed to ultra violet rays.

**TECHNICAL DATA:**

	PF 209 Part A	PF 209 Part B
Physical State	Thick liquid, paste	
Color:	Pale yellow	Light yellow
Odour:	Little or no odour	Sweet odour
Solubility :	Insoluble	Insoluble in water
Flash point:	266°C (510.8°F)	>93°C (>199.4°F)
Auto ignition temperature:	Not available	Not available
VOC	0.0 g/L - 0.0 lb/usg	No data

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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