

# Fast Cure Urethane Windshield Adhesive PF 225

A one-part moisture curing urethane adhesive designed for windshield bonding and stationary glass attachment. Meets FM VSS 212 and 216 O.E.M. strength requirements. 3/4 inch opening for easier dispensing for less back pressure.

**PRODUCT****SIZE****COLOR**

PF 225

310 ml (10.5 fl oz)

Black

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!****IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**FEATURES**

- Meets FM VSS 212 and 216 OEM strength requirements
- 3/4 inch opening for easier gunning
- Moisture curing urethane
- Tack-free in 30 minutes
- Fast curing adhesive produces rapid results
- High bond strength excellent for windshield bonding and stationary glass attachment



**USE WITH PF  
225-NW Nozzle**

**SUITABLE SUBSTRATES:**

- Glass
- Metal

**DIRECTIONS FOR USE:**

PF 225 Fast Cure Urethane Windshield Adhesive must be used with PF 230 Pinch Weld & Glass Bond Primer. Not following directions for use will affect the performance of the product. Property damage and personal injury may result.

Clean any glass debris from windshield area. Clean the new windshield. All rust must be removed. Prime all bare metal of pinchweld and glass bondline with PF 230 Pinch Weld & Glass Bond Primer. Apply a triangular bead of PF 225 urethane to glass bondline. Position windshield into body opening and press to insure full contact of adhesive with body flange.

Tack free time: 50 minutes. Rate of cure at standard conditions (23°C/50% Relative Humidity) 2mm/24 hours.

**THIS PRODUCT REQUIRES MOISTURE IN THE AIR TO FULLY CURE.**

**TECHNICAL DATA:**

	PF 225
Physical State	Paste, Thixotropic
Appearance:	Black
Odour:	Sweet odour
Solubility :	Insoluble in water. Completely soluble in organic solvents. Reacts slowly with water to liberate CO2 gas.
Flash point:	>100°C (212°F) (estimated)
Auto ignition temperature:	380°C (716°F)
VOC	0.00 lbs/g • 0.00 g/L

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION:**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE:**

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

**WARRANTY, LIMITED REMEDY, DISCLAIMER AND LIMITATION OF LIABILITY**

Pro Form Products Ltd. (“Pro Form”) makes no warranty, either express or implied, and specifically excludes any implied warranties or conditions of quality, whether of merchantability, fitness or otherwise. On any claim, irrespective of the legal theory invoked, Pro Form’s total liability shall not exceed the purchase price of the product. At its option, Pro Form may instead replace or repair the product. In no event shall Pro Form be liable for any damages of any type, or for loss. The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.