

A two part flexible urethane foam formulated to expand 10 times its original volume. Used to stop wind noise and water leaks in pillar posts. Adds reinforcement to panels. Use PF 609N, PF 613N, or PF 613N-5 replacement nozzle (24 elements).

**PRODUCT**

**SIZE**

PF 227

220 ml (7.4 fl oz)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Pillar post
- Panels

**DIRECTIONS FOR USE:**

**Expansion Time:** 5-9 seconds

**Work Time:** 15-20 seconds

**Cure Time:** 5 minutes

1. Open cartridge by breaking off the tip with a flat screwdriver removing both plugs.
2. Place cartridge into channels on dispensing gun.
3. Work trigger until both plungers are snug against bottom plugs.
4. Pre-dispense 2" (5 cm) of product making sure both sides are equalized and color of the product is uniform. Dispose of this material.
5. Attached mixing nozzle to cartridge and apply product.
6. When application is completed, do not remove mixing nozzle. Store for future use. Always check for any solids build up in the area of cartridge head/nozzle, if contaminants are visible, change nozzle.
7. Use a new mixing nozzle when re-used.
8. Always use applicator gun and mixing nozzle to mix material. Do not mix by hand.
9. Store cartridges at temperature between 65°F to 95°F (18°C to 35°C).

**TECHNICAL DATA:**

	PF 227 Part A	PF 227 Part B
<b>Physical State</b>	Liquid	Liquid
<b>Color:</b>	Light Yellow	Light Yellow
<b>Odour:</b>	Mild odour	Slight, aromatic odour
<b>Solubility :</b>	Negligible	Insoluble. Reacts slowly with water to liberate CO <sub>2</sub> gas
<b>Flash point:</b>	>100°C (>212°F)	112°C (234°F) (estimate; lowest flash point ingredient)
<b>Auto ignition temperature:</b>	>350°C (>662°F)	No data

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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