

Ultra Fast Dry Clear is a premium quality, high solids, urethane clearcoat designed to deliver the maximum in speed and productivity, while providing excellent gloss hold out and appearance. Can be easily sanded and buffed in as little as 15 minutes.

PRODUCT

SIZE

ACTIVATOR

PF 456

3.78 L (U.S. Gallons)

PF 457 946 ml (U.S. Quart)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Automotive refinish basecoats (solvent based).
- Automotive refinish single stage (except acrylic lacquer).

ADVANTAGES:

- High gloss
- Durable gloss
- Good flow out
- Easy buffing

SURFACE PREPARATION:

Apply basecoat as per manufacturer's mixing and application instructions. Allow sufficient flash times before applying Clearcoat. Inadequate flash time will affect the performance of this product.

MIXING DIRECTIONS:



Ratio: 4:1 4 parts of PF 456 : 1 part of activator.

Stir thoroughly between each addition. Strain before spraying material.

DIRECTIONS FOR USE:

All drying times refer to shop temperature of 20°C (68°F) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

For best results, use when temperature of the can and surface is between 21°C and 24°F (70°F and 75°F). This product is not recommended for use in temperatures below 16°C (60°F).

1. Read all directions, warnings and cautions for safe usage.
2. Mix Clearcoat and activator as per instructions on label.
3. Stir thoroughly between each addition. Strain before spraying material.
4. Keep cap closed at all times, exposure to atmosphere can affect performance of this product.

Clean all spray equipment immediately after use.

Caution: It is important to test the compatibility of this product with your paint system. This product is not

recommended for use in temperatures below 60°F (16°C). The use below these temperatures will affect dry times and performance.

SPRAY GUN AND PRESSURE:

<i>Gun Type</i>	<i>Fluid Tip</i>	<i>Air Pressure</i>
Siphon Feed	1.4-1.6 mm	35-45 psi
Gravity Feed	1.2-1.6 mm	25-40 psi
HVLP	1.2-1.6 mm	10 psi

Apply 2 full wet coats allowing 1 to 3 minutes flash time between coats or as conditions dictate. Caution: Do not apply over non catalyzed acrylic or synthetic enamels or acrylic lacquer finishes.

DRYING TIMES:

All drying times refer to shop temperature of 20°C (68°F) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

Flash:	3 minutes
Buffing:	15 to 30 minutes
Sanding:	15 minutes
To Deliver	3 to 4 hours

Force Drying:	Bake at 60°C (140°F) for 40 minutes. Clearcoat may be wet sanded and buffed after cool down time.
Recoating:	Clearcoat may be recoated after a 24 hour dry time. Sand and then recoat.
Fish Eye:	The use of fish eye eliminator is not recommended.
Pot Life:	65 minutes at 21°C (70°F)
Cleaning Instructions:	Clean equipment with lacquer thinner immediately after use.

TECHNICAL DATA:

Appearance:	Liquid
Color:	Clear
Resin Type:	Acrylic Urethane
Reduction:	Up to maximum 10% Urethane Reducer
Flex Additive:	Not required
Film Build:	Maximum 6 mils wet, 2-2.5 mils dry

	PF 457
Volume Solids (R.T.S.):	30.73%
Weight Solids (R.T.S.):	40.28%

Coverage @ sq.ft/gal:	557
VOC (R.T.S.):	2.04 lbs/gal • 244.45 g/L
Mixed Viscosity:	14-15" Zahn #2

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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