



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: PF 498-1 HIGH SOLIDS EPOXY PRIMER ACTIVATOR 3.78L**

### SECTION 01: IDENTIFICATION

Product identifier..... PF 498-1 HIGH SOLIDS EPOXY PRIMER ACTIVATOR 3.78L  
Initial supplier identifier..... Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario L9T3Y5  
Tel (905) 878-4990 Fax (905) 878-1189  
24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
\*\* For medical emergencies contact your local poison control centre \*\*.  
Recommended use and restrictions on use .. Paints. for industrial use only-keep out of reach of children . This product should not be  
used for any other purpose other than the ones described in this section.  
Chemical family..... Mixture.  
Hazard rating  
NFPA rating..... Health: 2 Fire: 3 Reactivity: 0.  
HMIS..... H: 2 F: 3 R: 0.

### SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.  
Hazard Classification..... Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Serious  
Eye Damage — Category 1. Specific Target Organ Toxicity — Single Exposure —  
Category 3.  
Hazard Description..... H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an  
allergic skin reaction. H318 Causes serious eye damage. H336 May cause drowsiness or  
dizziness.  
Prevention..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233  
Keep container tightly closed. P240 Ground and bond container and receiving equipment.  
P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take  
precautionary measures against static discharge. P261 Avoid breathing mists, vapours and  
sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well  
ventilated area. P272 Contaminated work clothing should not be allowed out of the  
workplace. P280 Wear protective gloves and eye protection.  
Response ..... P302 + P352 - If on skin: wash with plenty of water. P303 + P361 + P353 If on skin or in  
hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use  
safety shower . P321 - For specific treatment see section 4 on this SDS. P333 + P313 If  
skin irritation or rash occurs, get medical advice/attention. P362 + P364 - Take off  
contaminated clothing and wash before reuse. P304 + P340 - If inhaled remove person to  
fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you  
feel unwell. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing until medical help  
arrives. P310 - Immediately call your local poison control centre. P370 + P378 In case of  
fire - use dry chemical powder, CO2 or foam to extinguish.  
Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool.  
P405 Store locked up.  
Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

### SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
tert-Butyl acetate	540-88-5	45-55
Modified Polyamide Resin	68082-29-1	15-25
Propylene Glycol Methyl Ether	107-98-2	20-30
Butyl Alcohol	71-36-3	1-5

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**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

2,4,6-Tris(Dimethylaminomethyl) Phenol 90-72-2 0.1-1.0

**SECTION 04: FIRST-AID MEASURES**

Eye contact..... In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.  
 Skin contact..... Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.  
 Inhalation..... If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.  
 Ingestion..... Do not induce vomiting. If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.  
 Additional information..... Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

**SECTION 05: FIRE-FIGHTING MEASURES**

Suitable and unsuitable extinguishing media ..... "Alcohol" foam, CO2, dry chemical. During a fire, isocyanate vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. Use cold water spray to cool exposed containers to minimize risk of rupture.  
 Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products ..... Oxides of carbon (CO, CO2). Oxides of nitrogen.  
 Special protective equipment and precautions for fire-fighters ..... Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Leak/spill..... Ventilate. Eliminate all sources of ignition. Contain the spill. Avoid all personal contact. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Evacuate all non-essential personnel. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%).

**SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling..... Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid breathing vapours or mist. Ground handling equipment. Handle and open container with care. Employees should wash hands and face before eating or drinking. Keep away from heat, sparks, and open flame.  
 Conditions for safe storage, including any incompatibilities ..... Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
tert-Butyl acetate	200 ppm CA ON: 50ppm (TWA), 150ppm (STEL)	Not established	200 ppm	Not established	200 ppm
Modified Polyamide Resin	Not established	Not established	Not established	Not established	Not established
Propylene Glycol Methyl Ether	100 ppm	150 ppm	Not established	Not established	100 ppm
Butyl Alcohol	20 ppm CA ON: 20 ppm (TWA)	Not established	100 ppm	Not established	50 ppm skin

**PRODUCT: PF 498-1 HIGH SOLIDS EPOXY PRIMER ACTIVATOR 3.78L****SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL	NIOSH
2,4,6-Tris(Dimethylamino methyl) Phenol	Not established	Not established	Not established	Not established	Not established	Not established
Eye/type.....	Liquid chemical goggles.					
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.					
Gloves/ type.....	Chemical resistant gloves.					
Clothing/type.....	Wear adequate protective clothes.					
Footwear/type.....	Safety boots per local regulations.					
Other/type.....	Emergency showers and eye wash stations should be available.					
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.					

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Appearance/Physical state.....	Liquid.
Colour.....	Pale yellow.
Odour.....	Solvent odour.
Odour threshold (ppm).....	Not available.
Vapour pressure (mm Hg).....	Not available.
Vapour density (air=1).....	>1.
pH.....	Not applicable.
Relative Density (Specific Gravity).....	0.891 - 7.552 lb/usg (904.95 g/L).
Melting / Freezing point (deg C).....	Not available.
Solubility.....	Slightly soluble in water.
Initial boiling point / boiling range (deg C).....	97°C.
Evaporation rate.....	Moderate.
Flash point (deg C), method.....	4°C Closed Cup.
Auto ignition temperature (deg C).....	> 343°C .
Upper flammable limit (% vol).....	13.
Lower flammable limit (% vol).....	1.2.
Partition coefficient — n-octanol/water.....	Not available.
VOC (less water).....	2.24 lb/usg - 268 g/L.
Viscosity.....	13 cps Zahn #2 @ 30 rpm.

**SECTION 10: STABILITY AND REACTIVITY**

Chemical stability.....	Stable at normal temperatures and pressures.
Reactivity .....	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.
Conditions to avoid, including static discharge, shock or vibration .....	Keep away from heat. Incompatible with strong oxidizers.
Hazardous decomposition products.....	Dense black smoke. Oxides of nitrogen. Oxides of carbon (CO,CO2).
Possibility of hazardous reactions.....	Hazardous polymerization will not occur.

**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
tert-Butyl acetate	>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Modified Polyamide Resin	Not Available	>2,000 mg/kg rat oral >2,000 mg/kg rabbit dermal
Propylene Glycol Methyl Ether	54.6 mg/L rat	36,000 mg/kg rat oral
Butyl Alcohol	8,000 ppm 4 hours	790 mg/kg rat oral 3,400 mg/kg rabbit dermal
2,4,6-Tris(Dimethylaminomethyl) Phenol	>0.5 mg/L 1Hr Inhalation, Rat	1200 mg/kg oral rat 1280 mg/kg dermal rabbit
Route of exposure.....	Eye contact. Skin contact. Inhalation.	

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Effects of acute exposure.....	The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and throat. In high concentration, they may cause central nervous system depression and narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation.
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.
Carcinogenicity of material.....	None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive effects.....	No known reproductive effects.

**SECTION 12: ECOLOGICAL INFORMATION**

Environmental.....	Do not allow to enter waters, waste water or soil.
Persistence and degradability.....	Not available.

**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Empty containers must be handled with care due to product residue. This material and its container must be disposed of as hazardous waste. Avoid release to the environment.
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**SECTION 14: TRANSPORT INFORMATION**

TDG Classification.....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - This product meets the Limited Quantity exemption when packaged in containers less than 5 liters.
IATA Classification (Air).....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II.
IMDG Classification (Marine).....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - EmS: F-E S-E.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: REGULATORY INFORMATION**

CEPA status.....	On Domestic Substances List (DSL).
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III	
Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Butyl alcohol. Tert-butyl acetate.
EPA hazardous air pollutants (HAPS) .....	None.
40CFR63	
California Proposition 65.....	This product does not contain any chemical(s) known to the State of California to cause cancer or reproductive toxicity.

**SECTION 16: OTHER INFORMATION**

Prepared by: .....	REGULATORY AFFAIRS.
Telephone number:.....	(800) 387-7981.
Disclaimer:.....	DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
Review Date:.....	2022-11-30.
Date of the latest revision of the safety data sheet .....	2016-04-12