



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: PF 509 RUST PENETRANT**

### SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario L9T3Y5  
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... PF 509 RUST PENETRANT

Recommended use and restrictions on .. Lubricant.  
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.

HMIS..... H: 2 F: 4 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
\*\* For medical emergencies contact your local poison control centre \*\*.

### SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Aerosols — Category 1. Gases Under Pressure: Liquefied Gas. Aspiration Toxicity 1. Carcinogenicity — Category 2. Aquatic Acute 2.

Hazard Description..... H222 Extremely flammable aerosol. H229 Pressurized container: may burst if heated. H280 Contains gas under pressure; may explode if heated. H304 May be fatal if swallowed and enters airways. H351 This product contains ingredients that are suspected of causing cancer. H401 Toxic to aquatic life.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P211 Do not spray on an open flame or other ignition sources. P251 Do not pierce or burn container, even after use. P280 Wear protective gloves and eye protection. P273 Avoid release to the environment.

Response ..... P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P410 Protect from sunlight. P412 Do not expose to temperature exceeding 50°C / 122°F. P403 Store in a well ventilated area. P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

### SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Propane	74-98-6	10-30
Isobutane	75-28-5	7-13
Mineral Spirits (Stoddard solvent)	8052-41-3	5-10
Distillates (Petroleum) Hydrotreated Light	64742-47-8	1-5
Ethyl Acetate	141-78-6	1-5

### SECTION 04: FIRST-AID MEASURES

Eye contact..... In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.

**PRODUCT: PF 509 RUST PENETRANT****SECTION 04: FIRST-AID MEASURES**

Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	Do not induce vomiting. If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Additional information.....	Treat victims symptomatically. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

**SECTION 05: FIRE-FIGHTING MEASURES**

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO <sub>2</sub> , dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products	Oxides of carbon (CO, CO <sub>2</sub> ). Hydrocarbon fumes and smoke.
Special protective equipment and precautions for fire-fighters	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Keep run-off water from entering sewers and other waterways. Dike for water control.

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Leak/spill.....	Ventilate. Eliminate all sources of ignition. Contain the spill. Avoid all personal contact. Evacuate all non-essential personnel. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%). Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.
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**SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling.....	Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Keep away from heat, sparks, and open flame. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Conditions for safe storage, including any incompatibilities	Do not store above 50 deg C. Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV		PEL	OSHA PEL		REL	NIOSH
			STEL			STEL		
Propane	1,000 ppm		Not established	1,000 ppm		Not established		1,000 ppm
Isobutane	Not established		Not established	Not established		Not established		800 ppm
Mineral Spirits (Stoddard solvent)	100 ppm		Not established	100ppm, 525 mg/m <sup>3</sup>		Not established		Not established
	CA ON: 100 ppm (TWA)							
Distillates (Petroleum) Hydrotreated Light	1200 mg/m <sup>3</sup>		197 ppm	Not established		Not established		Not established
	CA BC: 200mg/m <sup>3</sup> (TWA) Skin							
Ethyl Acetate	400 ppm		Not established	400 ppm		Not established		400 ppm

**PRODUCT: PF 509 RUST PENETRANT****SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL	NIOSH
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CA ON: 400 ppm (TWA)

## Personal Protective Equipment

Eye/type.....	Liquid chemical goggles.
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.
Gloves/ type.....	Chemical resistant gloves.
Clothing/type.....	Wear adequate protective clothes.
Footwear/type.....	Safety boots per local regulations.
Other/type.....	Emergency showers and eye wash stations should be available.
Appropriate engineering controls.....	Local exhaust should be used to maintain levels below the exposure limits.

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Appearance/Physical state.....	Aerosol.
Colour.....	Dark grey.
Odour.....	Hydrocarbon odour.
Odour threshold (ppm).....	Not available.
Relative Density (Specific Gravity).....	0.79 - 0.88. (Aerosol) . 0.86 - 0.89. (Liquid)
Vapour pressure (psig).....	60-75 psig @ 21°C (aerosol).
Vapour density (air=1).....	No data.
pH.....	Not applicable.
Melting / Freezing point (deg C).....	Not available.
Solubility.....	Not soluble in water.
Initial boiling point / boiling range (deg C).....	-42 C. (propellant).
Evaporation rate.....	> 1.0.
Flash point (deg C), method.....	-104 C. (propellant). 173.9 C / 345 F. (liquid).
Aerosol flame projection.....	No data.
Auto ignition temperature (deg C).....	450°C. (propellant).
Upper flammable limit (% vol).....	9.5.
Lower flammable limit (% vol).....	1.8.
Partition coefficient — n-octanol/water.....	Not available.
% Volatile by volume.....	Not available.
VOC (less water).....	5.58 lb/gal - 669 g/L. VOC (less water).
Viscosity.....	Not available.

**SECTION 10: STABILITY AND REACTIVITY**

Chemical stability.....	Stable at normal temperatures and pressures.
Reactivity .....	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.
Possibility of hazardous reactions.....	Hazardous polymerization will not occur.
Conditions to avoid, including static discharge, shock or vibration .....	Keep away from heat. Incompatible with strong oxidizers. Electrostatic charge.
Hazardous decomposition products.....	By fire:. Dense black smoke. Oxides of carbon (CO,CO2).

**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
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Propane	>1,464 mg/L 15 minutes rat	Not available
Isobutane	52 mg/L 1 hour mouse	Not available
Mineral Spirits (Stoddard solvent)	5500 ppm (4 hrs)	5000 mg/kg (oral, rat)
Distillates (Petroleum) Hydrotreated Light	>5.2 mg/L (4 hr.)	>5000 mg/kg (oral, rat), >2000 mg/kg (dermal, rabbit)
Ethyl Acetate	16,000 ppm 6 hours rat	5,600 mg/kg (rat oral)
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Skin contact.....	Can cause moderate irritation, defatting and dermatitis. May cause sensitization by skin contact.	
Skin absorption.....	May be harmful if absorbed through the skin.	
Eye contact.....	Can cause redness, irritation, tissue destruction.	
Inhalation (acute).....	Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, vomiting and unconsciousness.	

**PRODUCT: PF 509 RUST PENETRANT****SECTION 11: TOXICOLOGICAL INFORMATION**

Inhalation (chronic).....	Chronic exposure to organic solvent vapors have been associated with various neurotoxic effects including permanent brain and/or nervous system damage, kidney, liver, blood damage and reproductive effects among women. Symptoms may include nausea, vomiting, abdominal pain, headache, impaired memory, loss of coordination, insomnia and breathing difficulties.
Ingestion.....	May be harmful or fatal if swallowed. Aspiration of material into lungs can cause chemical pneumonitis which can be fatal.
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated skin contact may cause drying or cracking of skin. Possible damage to liver and kidneys. Prolonged or repeated exposure may result in skin sensitization.
Carcinogenicity of material.....	An ingredient within this product is classified by IARC as group 2B, possibly carcinogenic to humans.
Reproductive effects.....	No component of this product present at levels greater than or equal to 0.1% .

**SECTION 12: ECOLOGICAL INFORMATION**

Environmental.....	H401 Toxic to aquatic life. Do not allow to enter waters, waste water or soil.
Persistence and degradability.....	Not available.

**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Contents under pressure. Do not puncture, incinerate or expose to heat, even when empty. Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.
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**SECTION 14: TRANSPORT INFORMATION**

TDG Classification.....	UN1950 - AEROSOLS, flammable - Class 2.1 - This product meets limited quantity exemption when shipped in containers less than 1 Litre.
DOT Classification (Road).....	UN1950 - AEROSOLS, flammable - Class 2.1 - Ltd Qty (1 Liter/0.26 Gallons).
IATA Classification (Air).....	UN1950 - AEROSOLS, flammable - Class 2.1 - Limited Quantity.
IMDG Classification (Marine).....	UN1950 - AEROSOLS - Class 2.1 - EmS: F-D, S-U - Limited Quantity.
Marine Pollutant.....	Potential marine pollutant.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: REGULATORY INFORMATION**

WHMIS 1988 classification.....	A, B5, D2A, D2B.
CEPA status.....	On Domestic Substances List (DSL).
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Ethylbenzene. Xylene.
EPA hazardous air pollutants (HAPS) 40CFR63	Ethylbenzene. Xylene.
California Proposition 65.....	*WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. *WARNING: This product contains a chemical known to the State of California to cause cancer.

**SECTION 16: OTHER INFORMATION**

Prepared by: .....	REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
Telephone number:.....	(800) 387-7981.
Disclaimer:.....	DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
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