

Premium quality, fast drying enamel paint. It offers excellent adhesion to metal, wood, fiberglass, and rigid parts.

PRODUCT	SIZE	COLOR
PF 518	283 g (10 oz) Aerosol	Flat Black
PF 519	283 g (10 oz) Aerosol	Gloss Black
PF 524	283 g (10 oz) Aerosol	Semi Gloss Black

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Metal
- Wood
- Fibreglass
- Rigid plastics

**ADVANTAGES:**

- Fast drying
- Excellent adhesion

**DIRECTIONS FOR USE:**

For best results, use only when temperature of material and surfaces are between 21°C and 24°C (70°F and 75°F).

1. Remove rust, wash with soap and water. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong), plastic surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet. Bare metal should be primed with PF 654 Self Etching Primer.
2. Shake can for 1 minute after mixing ball moves freely. **NOTE:** Insufficient mixing may cause permanent plugging of the sprayhead.
3. Hold can 20-25 cm (8-10") from surface. Move can back and forth, releasing spray head after each stroke. Overlap each stroke. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flash time between coats.
4. When finished, turn can upside down and spray 3 seconds to clean sprayhead.

**DRY TIMES:**

	PF 519, PF 518, PF 524
<b>Touch:</b>	15 minutes
<b>Tack Free:</b>	10 to 15 minutes
<b>Handle:</b>	1 hr
<b>Recoat:</b>	30-45 minutes or wait 24 hours until coating is fully cured
<b>Sand:</b>	1 -2 hour

**CAUTION:** It is important to test the compatibility of this product with your paint system.

**INCLUDES 2 SPRAYHEADS:**

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.



**TECHNICAL DATA:**

	<b>PF 518</b>	<b>PF 519</b>	<b>PF 524</b>
<b>Physical State</b>	Aerosol	Aerosol	Aerosol
<b>Color:</b>	Black	Black	Black
<b>Odour:</b>	Hydrocarbon odour	Characteristic odour, strong solvent	Hydrocarbon odour
<b>Solubility :</b>	Not soluble in water	Not soluble in water	Not soluble in water
<b>Flash point:</b>	-4°C (25°F)	-18°C (0°F)	-11°C (12°F)
<b>Auto ignition temperature:</b>	460°C (860°F) (propellant)	460°C (860°F) (propellant)	460°C (860°F) (propellant)
<b>MIR:</b>	1.1	0.73	0.67

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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