

High Performance quick-drying flexible primer. It provides good filling properties for priming of metals and plastics resulting in a smooth and flexible coating.

| PRODUCT | SIZE | COLOR |
|---------|---------------|-------|
| PF 520 | 340 g (12 oz) | Gray |

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Metal
- Aluminium
- Fiberglass
- SMC
- TPO

ADVANTAGES:

- Quick-drying
- Good filling
- Smooth and flexible coating

DIRECTIONS FOR USE:

Surface must be free of rust. Wash with soap and water. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong). Clean plastic surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet.

1. Scuff sand with 400 grit paper. If the part is painted, scuff gently without breaking through the substrate. Use clean dry air and blow surface free of dirt.
2. Mask adjoining areas to protect against overspraying.
3. For best results, use only when temperature of material and surfaces are between 21°C and 24°C (70°F and 75°F).
4. Shake can for 1 minute after mixing ball moves freely. Note: Insufficient mixing may cause permanent plugging of the sprayhead.
5. Hold can approximately 25 cm (10 inches) from surface to be sprayed. Two thin coats are recommended rather than one heavy coat. Allow 10 to 15 minutes between coats.
6. When finished, turn can upside down and spray 3 seconds to clean sprayhead.

DRY TIMES:

Tack free in 10 to 15 minutes. Allow 1 hour at 21°C to 27°C (70°F to 80°F) before topcoating.

Caution: It is important to test the compatibility of this product with your paint system.

PROSHADE SPRAYHEADS:

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.

**TECHNICAL DATA:**

| | PF 520 |
|-----------------------------------|--------------------|
| Physical State: | Aerosol |
| Color: | Gray |
| Odour: | Hydrocarbon odour |
| Solubility: | Insoluble in water |
| Flash point: | -18°C (0°F) |
| Auto ignition temperature: | 450°C (842°F) |
| MIR: | 0.41 |

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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