



Pro Form Products Ltd.  
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Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: PF520 FIL-N-FLEX TRIM AND BUMPER PRIMER (GRAY)**

### SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario L9T3Y5  
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... PF520 FIL-N-FLEX TRIM AND BUMPER PRIMER (GRAY)

Recommended use and restrictions on .. Paints.  
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.

HMIS..... H: 2 F:4 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
\*\* For medical emergencies contact your local poison control centre \*\*.

### SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Aerosols — Category 1. Gases Under Pressure: Liquefied Gas. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system). Carcinogenicity — Category 2. Reproductive Toxicity — Category 2. Specific Target Organ Toxicity — Repeated Exposure — Category 1.

Hazard Description..... H222 Extremely flammable aerosol. H229 Pressurized container: may burst if heated. H280 Contains gas under pressure; may explode if heated. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 This product contains ingredients that are suspected of causing cancer. H361 Suspected of damaging fertility or the unborn child. H372 Causes damage to organs through prolonged or repeated exposure.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P211 Do not spray on an open flame or other ignition sources. P251 Do not pierce or burn container, even after use. P260 Do not breathe mist, vapours, or spray. P264 Wash thoroughly after handling. P270 Do not eat drink or smoke while using this product. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.

Response ..... P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P233 Keep container tightly closed. P403 Store in a well ventilated area. P405 Store locked up. P410 Protect from sunlight. P412 Do not expose to temperature exceeding 50°C / 122°F.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note ..... This product mixture has been classified based on its ingredients.

### SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Acetone	67-64-1	15-40
Isobutyl Acetate	110-19-0	10-30
Propane	74-98-6	10-30

**PRODUCT: PF520 FIL-N-FLEX TRIM AND BUMPER PRIMER (GRAY)****SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

Isobutane	75-28-5	5-10
Methyl Isobutyl Ketone	108-10-1	5-10
Titanium Dioxide	13463-67-7	3-7
Talc	14807-96-6	1-5
Xylene	1330-20-7	1-5
Ethyl 3-Ethoxypropionate	763-69-9	1-5
2-Propanol, 1-methoxy-, acetate	108-65-6	0.1-1
Carbon Black	1333-86-4	0.1-1
Ethylbenzene	100-41-4	0.1-1
Toluene	108-88-3	0.1-1
Crystalline Silica	14808-60-7	<0.1

<<The actual concentration(s) withheld as a trade secret>>

**SECTION 04: FIRST-AID MEASURES**

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Consult a physician if irritation continues.
Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	Do not induce vomiting. If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, ..... whether acute or delayed	Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. This product contains ingredients that may cause cancer. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.
Immediate medical attention and special treatment needed, if necessary	In case of shortness of breath give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

**SECTION 05: FIRE-FIGHTING MEASURES**

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO <sub>2</sub> , dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products	Extremely flammable aerosol. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO <sub>2</sub> ). Other potentially toxic fumes.
Special protective equipment and precautions for fire-fighters	Extremely flammable aerosol. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Keep run-off water from entering sewers and other waterways. Dike for water control.

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures	No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Use non-sparking tools and equipment to pick up the spilled material.
Methods and materials for containment and cleaning up	

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Leak/spill..... No action shall be taken involving any personal risk or without suitable training. Evacuate all non-essential personnel. Avoid all personal contact. Ventilate. Eliminate all sources of ignition. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

**SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling..... Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight. Do not store above 50 deg C.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
Acetone	250 ppm TLV	500 ppm	1,000 ppm	Not established	250 ppm
Isobutyl Acetate	150 ppm	Not established	150 ppm	Not established	150 ppm
Propane	1,000 ppm	Not established	1,000 ppm	Not established	1,000 ppm
Isobutane	Not established	Not established	Not established	Not established	800 ppm
Methyl Isobutyl Ketone	50 ppm	75 ppm	100 ppm	Not established	50 ppm / STEL 75 ppm
Titanium Dioxide	10 mg/m3	Not established	15 mg/m3	Not established	Not established
Talc	2 mg/m3	Not established	2 mg/m3 TWA	3 mg/m3 - QUE	Not established
Xylene	50 ppm	150 ppm	100 ppm TWA	Not established	Not established
Ethyl 3-Ethoxypropionate	Not established	Not established	Not established	Not established	Not established
2-Propanol, 1-methoxy-, acetate	50 ppm	75 ppm	Not established	Not established	Not established
Carbon Black	3.5 mg/m3	Not established	3.5 mg/m3	Not established	3.5 mg/m3
Ethylbenzene	100 ppm	125 ppm	100 ppm	Not established	100 ppm / STEL 125 ppm
Toluene	20 ppm	Not established	200 ppm	500 ppm 10 minutes	100 ppm / STEL 150 ppm
Crystalline Silica	0.025 mg/m3	Not established	0.1 mg/m3 TWA	Not established	0.05 mg/m3

Appropriate engineering controls..... Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Ventilation system must be designed vapor and explosion proof for handling solvent vapors.

**Personal Protective Equipment**

Eye/type..... Liquid chemical goggles.

Gloves/ type..... Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. The following gloves are recommended: . Butyl rubber. Insulated gloves. (for aerosols).

Respiratory/type..... Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.

Clothing/type..... Wear adequate protective clothes.

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Footwear/type..... Safety boots per local regulations.  
 Other/type..... Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Appearance/Physical state..... Aerosol.  
 Colour..... Gray.  
 Odour..... Hydrocarbon odour.  
 Odour threshold (ppm)..... Not available.  
 pH..... No data.  
 Melting / Freezing point (deg C)..... No data.  
 Initial boiling point / boiling range (deg C). 56°C (133 °F). (Acetone).  
 Flash point (deg C), method..... -18°C. (acetone). Based on lowest flash point material.  
 Evaporation rate..... Not available.  
 Flammability (solids and gases)..... Flammable aerosol.  
 Upper flammable limit (% vol)..... 9.5. (propellant).  
 Lower flammable limit (% vol)..... 1.8. (propellant).  
 Vapour pressure (mm Hg)..... Aerosol vapour pressure: Not available.  
 Vapour density (air=1)..... No data.  
 Relative Density (Specific Gravity)..... 0.84-0.88.  
 Pounds / USG..... 7.00 - 7.34.  
 Solubility..... Insoluble in water.  
 Partition coefficient — n-octanol/water..... Not available.  
 Auto ignition temperature (deg C)..... 450°C. (propellant).  
 Decomposition temperature..... Not available.  
 Viscosity..... No data.  
 VOC..... 3.86 lbs/USG; 462.5 g/L.

**SECTION 10: STABILITY AND REACTIVITY**

Reactivity ..... Product is stable; hazardous polymerization will not occur.  
 Chemical stability..... Stable at normal temperatures and pressures.  
 Possibility of hazardous reactions..... Hazardous polymerization will not occur.  
 Conditions to avoid, including static ..... Keep away from heat. Electrostatic charge.  
 discharge, shock or vibration  
 Incompatible materials..... Strong oxidizing agents.  
 Hazardous decomposition products..... By fire: Dense black smoke. Oxides of carbon (CO,CO2).

**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Acetone	50,100 mg/m3 8 hours rat inhalation	5,800 mg/kg rat oral
Isobutyl Acetate	>13.24 mg/L /6 h rat	15400 mg/kg (rat oral) > 17400 mg/kg (rabbit dermal)
Propane	>1,464 mg/L 15 minutes rat	Not available
Isobutane	52 mg/L 1 hour mouse	Not available
Methyl Isobutyl Ketone	8.2 - 16.4 mg/L 4 hours rat	2080 mg/kg rat oral >16,000 mg/kg rabbit dermal
Titanium Dioxide	Not Available	> 10,000 mg/kg rat oral > 10,000 mg/kg rabbit dermal
Talc	Not available	Not available
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Ethyl 3-Ethoxypropionate	>998 ppm 6 hours	4,309 mg/kg rat oral 4,080 mg/kg rabbit dermal
2-Propanol, 1-methoxy-, acetate	Not Available	8,532 mg/kg rat oral 5,000 mg/kg dermal rabbit
Carbon Black	Not available	>10,000 mg/kg oral rat 3,000 mg/kg dermal rabbit
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal

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INGREDIENTS	LC50	LD50
Toluene	8000 ppm rat inhalation 400 ppm mouse inhalation 24hr	5,000 mg/kg rat oral; 12,124 mg/kg rabbit dermal
Crystalline Silica	Not available	>22,500 mg/kg oral rat
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Symptoms related to the physical, chemical and toxicological characteristics		
Eye contact.....	Causes eye irritation. Symptoms include tearing and reddening.	
Skin contact.....	Can cause moderate irritation, defatting and dermatitis.	
Inhalation (acute).....	Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, vomiting and unconsciousness.	
Inhalation (chronic).....	Chronic exposure to organic solvent vapors have been associated with various neurotoxic effects including permanent brain and/or nervous system damage, kidney, liver, blood damage and reproductive effects among women. Symptoms may include nausea, vomiting, abdominal pain, headache, impaired memory, loss of coordination, insomnia and breathing difficulties.	
Ingestion.....	May be harmful or fatal if swallowed. Swallowing causes inebriation, headache, vomiting, leading to severe illness, blindness, even death. Aspiration of material into lungs can cause chemical pneumonitis which can be fatal.	
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated skin contact may cause drying or cracking of skin. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal .	
Carcinogenicity of material.....	IARC has classified Toluene as a Group 3 (Not classifiable as to its carcinogenicity to humans); ACGIH has classified Toluene as a Group A4 (Not classifiable as a human carcinogen). Xylene has been listed by IARC as a Group 3; not classifiable as to its carcinogenicity to humans. Ethylbenzene is classified as an A3 known animal carcinogen. IARC has classified Titanium Dioxide as a group 2B carcinogen. IARC has classified Carbon Black as "Group 2B", possibly carcinogenic to humans, based on laboratory animal inhalation studies.	
Reproductive effects.....	High level exposure to Xylene in some animal studies have been reported to cause health effects on the developing embryo/fetus. The relevance of this to humans is not known. Toluene is fetotoxic in rats and mice at maternally toxic levels. Prolonged and repeated exposure of pregnant animals (>1500 ppm) to Toluene have been reported to cause adverse fetal developmental effects.	
Specific Target Organ Toxicity .....	May cause drowsiness or dizziness. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure .	

**SECTION 12: ECOLOGICAL INFORMATION**

Environmental..... No product data. Do not allow to enter waters, waste water or soil.

**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging . Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. This material and its container must be disposed of as hazardous waste. Avoid release to the environment.

**SECTION 14: TRANSPORT INFORMATION**

TDG Classification..... UN1950 - AEROSOLS, flammable - Class 2.1 - This product meets limited quantity exemption when shipped in containers less than 1 Litre.  
 DOT Classification (Road)..... UN1950 - AEROSOLS, flammable - Class 2.1 - Ltd Qty (1 Liter/0.26 Gallons).  
 IATA Classification (Air)..... UN1950 - AEROSOLS, flammable - Class 2.1 - Limited Quantity. Do not ship by air without checking appropriate IATA regulations.  
 IMDG Classification (Marine)..... UN1950 - AEROSOLS - Class 2.1 - EmS: F-D, S-U - Limited Quantity. Check IMDG regulations for limited quantity exemptions.  
 Marine Pollutant..... No.  
 Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: REGULATORY INFORMATION**

CEPA status..... On Domestic Substances List (DSL).  
 TSCA inventory status..... All components are either listed or exempt from the TSCA. .  
 OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.  
 SARA Title III

**PRODUCT: PF520 FIL-N-FLEX TRIM AND BUMPER PRIMER (GRAY)****SECTION 15: REGULATORY INFORMATION**

Section 302 - extremely hazardous ..... None.  
 substances  
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.  
 Section 313..... Ethylbenzene. Methyl Isobutyl Ketone. Xylene.  
 EPA hazardous air pollutants (HAPS) ..... Ethylbenzene. Methyl Isobutyl Ketone. Toluene. Xylene.  
 40CFR63  
 California Proposition 65..... \*\*\* ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause birth defects or other reproductive harm. (Methyl Isobutyl Ketone (D)). (Toluene). \*\*\* ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause cancer . (Carbon black - airborne, unbound particles of respirable size). (Ethyl benzene). (Methyl Isobutyl Ketone (C)). (Titanium dioxide - airborne, unbound particles of respirable size). For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**SECTION 16: OTHER INFORMATION**

Prepared by: ..... REGULATORY AFFAIRS. Trivalent Data Systems Ltd. [www.trivalent.com](http://www.trivalent.com).  
 Telephone number:..... (800) 387-7981.  
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

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