



Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario, L9T 3Y5
Canada
905-878-4990

PRODUCT: PF 534 WELD THRU ZINC COATING

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario L9T3Y5
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... PF 534 WELD THRU ZINC COATING

Recommended use and restrictions on .. Paints. Coatings.
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.

HMIS..... H: 2 F: 4 R: 1.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.
** For medical emergencies contact your local poison control centre **.

SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Aerosols — Category 1. Gas under pressure: Compressed Gas. Eye Damage/Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (Narcotic Effects). Carcinogenicity — Category 2. Specific Target Organ Toxicity — Repeated Exposure — Category 2.

Hazard Description..... H222 Extremely flammable aerosol. H229 Pressurized container: may burst if heated. H280 Contains gas under pressure; may explode if heated. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H351 This product contains ingredients that are suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure. (Eyes, Skin, Respiratory System, and Central Nervous System).

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P211 Do not spray on an open flame or other ignition sources. P251 Do not pierce or burn container, even after use. P260 Do not breathe mist, vapours, or spray. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.

Response P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P233 Keep container tightly closed. P403 Store in a well ventilated area. P405 Store locked up. P410 Protect from sunlight. P412 Do not expose to temperature exceeding 50°C / 122°F.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note 0. % of the mixture consists of an ingredient or ingredients of unknown acute toxicity. This product mixture has been classified based on its ingredients.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Acetone	67-64-1	40-50
Petroleum gases, liquefied, sweetened	68476-86-8	20-30
Propane	74-98-6	10-30

PRODUCT: PF 534 WELD THRU ZINC COATING**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

Isobutane	75-28-5	10-30
Zinc	7440-66-6	10-20
Xylene	1330-20-7	1-10
Aluminum	7429-90-5	1-10
Ethylbenzene	100-41-4	1-10

SECTION 04: FIRST-AID MEASURES

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Check for and remove any contact lenses, if safe and easy to do so. Obtain medical attention.
Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Obtain medical attention immediately.
Most important symptoms and effects, whether acute or delayed	Causes serious eye irritation. May cause mild skin irritation. Harmful if swallowed, in contact with skin or if inhaled.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable extinguishing media.....	Water fog. Carbon dioxide, dry chemical, foam. In case of large fire, cool containers with water jet in order to prevent pressure build up, autoignition or explosion. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products	Oxides of carbon (CO, CO ₂). Toxic vapours may be evolved upon exposure to heat or open flame.
Special protective equipment and precautions for fire-fighters	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.
Unusual fire / explosion hazards.....	Extremely flammable aerosol. Sensitive to static discharge.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Ventilate area. Contain spillage, and then collect with non-combustible absorbent material.
Environmental precautions.....	Do not allow product to leak into drains or waterways. If spill does contaminate waterways then inform authorities.
Methods and materials for containment and cleaning up	Contain spilled material and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local/national regulations. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....	Keep away from heat, sparks, and open flame. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks, and open flames. Store away from strong oxidizers. Keep away from acids and alkalis.

PRODUCT: PF 534 WELD THRU ZINC COATING**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	ACGIH TLV		PEL	OSHA PEL		REL	NIOSH
	TWA	STEL		STEL	STEL		
Acetone	250 ppm TLV CA ON AB: 500ppm (TWA); 750ppm (STEL)	500 ppm	1,000 ppm	Not established	Not established	250 ppm	
Petroleum gases, liquefied, sweetened	Not established	Not established	Not established	Not established	Not established	Not established	
Propane	1,000 ppm	Not established	1,000 ppm	Not established	Not established	1,000 ppm	
Isobutane	Not established	Not established	Not established	Not established	Not established	800 ppm	
Zinc	Not established	Not established	Not established	Not established	Not established	Not established	
Xylene	50 ppm CA ON: 100ppm (TWA); 150ppm (STEL)	150 ppm	100 ppm TWA	Not available	Not available	Not available	
Aluminum	1 mg/m3	Not established	5 mg/m3	Not established	Not established	5 mg/m3	
Ethylbenzene	100 ppm CA ON: 20ppm (TWA)	125 ppm	100 ppm	Not established	Not established	100 ppm / STEL 125 ppm	

Personal Protective Equipment

Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.
Eye/type.....	Liquid chemical goggles.
Gloves/ type.....	Chemical resistant gloves.
Clothing/type.....	Wear adequate protective clothes.
Footwear/type.....	Safety boots per local regulations.
Other/type.....	Emergency showers and eye wash stations should be available.
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state.....	Aerosol.
Colour.....	Opaque. Gray. Silver.
Odour.....	Solvent odour.
Odour threshold (ppm).....	Not available.
Vapour pressure (mm Hg).....	Not available.
Vapour density (air=1).....	No data.
pH.....	Not applicable.
Relative Density (Specific Gravity).....	0.929.
Melting / Freezing point (deg C).....	Not available.
Solubility.....	Practically insoluble in water.
Initial boiling point / boiling range (deg C).....	No data.
Evaporation rate.....	No data.
Flash point (deg C), method.....	- 96.4 C / - 141 F. (propellant).
Auto ignition temperature (deg C).....	Not available.
Upper flammable limit (% vol).....	No data.
Lower flammable limit (% vol).....	No data.
Partition coefficient — n-octanol/water.....	Not available.
VOC LBS/GAL less water.....	33.97%.
Viscosity.....	No data.
Maximum incremental reactivity (MIR).....	0.92.

SECTION 10: STABILITY AND REACTIVITY

Chemical stability.....	Stable at normal temperatures and pressures.
Reactivity	Avoid heat, sparks and flames.
Possibility of hazardous reactions.....	Will not occur under normal temperature and pressure.
Conditions to avoid, including static	Keep away from heat. Direct sunlight. Incompatible with strong oxidizers. Strong acids and bases.
Hazardous decomposition products.....	Decomposition may produce fumes, smoke, oxides of carbon and hydrocarbons.

PRODUCT: PF 534 WELD THRU ZINC COATING**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Acetone	50,100 mg/m ³ 8 hours, rat	5,800 mg/kg (rat oral)
Petroleum gases, liquefied, sweetened	31mg/L (Rat) 4 hr	No data
Propane	>1,464 mg/L 15 minutes rat	Not available
Isobutane	52 mg/L 1 hour mouse	Not available
Zinc	No data	630 mg/kg rat oral
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Aluminum	No data	No data
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal
Acute Toxicity Estimate (ATE).....	ATEmix (oral) 23428 mg/kg. ATEmix (dermal) 10898 mg/kg. ATEmix (inhalation-gas) 179745 mg/l. ATEmix (inhalation-dust/mist) 94.7 mg/l. ATEmix (inhalation-vapor) 174368 mg/l.	
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Effects of acute exposure.....	Irritating to eyes, skin and respiratory system.	
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.	
Skin contact.....	Can cause moderate irritation, defatting and dermatitis. May cause frostbite.	
Skin absorption.....	Chronic skin exposure to solvents may cause effects similar to those identified under chronic inhalation.	
Eye contact.....	May cause eye irritation.	
Inhalation (acute).....	Solvent vapours may be irritating to the eyes, nose and throat, resulting in redness, burning and itching of eyes, dryness of the throat and tightness in the chest. Breathing of high vapour concentrations may cause anesthetic effects and serious health effects.	
Inhalation (chronic).....	Chronic exposure to organic solvent vapors have been associated with various neurotoxic effects including permanent brain and/or nervous system damage, kidney, liver, blood damage and reproductive effects among women. Symptoms may include nausea, vomiting, abdominal pain, headache, impaired memory, loss of coordination, insomnia and breathing difficulties. Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, nausea and asphyxiation.	
Ingestion.....	May be harmful or fatal if swallowed.	
Carcinogenicity.....	Xylene has been listed by IARC as a Group 3; not classifiable as to its carcinogenicity to humans. Ethylbenzene is classified as an A3 known animal carcinogen.	
Reproductive effects.....	High level exposure to Xylene in some animal studies have been reported to cause health effects on the developing embryo/fetus.	

SECTION 12: ECOLOGICAL INFORMATION

Environmental.....	Do not allow to enter waters, waste water or soil.
Mobility in soil.....	Not available as a product.
Persistence and degradability.....	Product data not available.
Bioaccumulative potential.....	Product data not available.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.
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SECTION 14: TRANSPORT INFORMATION

TDG Classification.....	UN1950 - AEROSOLS, flammable - Class 2.1 - This product meets limited quantity exemption when shipped in containers less than 1 Litre.
DOT Classification (Road).....	UN1950 - AEROSOLS, flammable - Class 2.1 - Ltd Qty (1 Liter/0.26 Gallons). Refer to 49CFR 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air).....	UN1950 - AEROSOLS, flammable - Class 2.1 - Limited Quantity.
IMDG Classification (Marine).....	UN1950 - AEROSOLS - Class 2.1 - EmS: F-D, S-U - Limited Quantity.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

PRODUCT: PF 534 WELD THRU ZINC COATING**SECTION 15: REGULATORY INFORMATION**

CEPA status.....	On Domestic Substances List (DSL).
Schedule 1.....	The following substances are on CEPA's Schedule 1 and are considered CEPA Toxic. Additional reporting may be required: Petroleum gases, liquefied, sweetened (CAS # 68476-86-8).
National Pollutant Release Inventory (NPRI)	Some components are subject to reporting under NPRI. Please check your responsibility. (CAS # 1330-20-7 (CAT 1A &5)). (CAS # 100-41-4 (CAT 1A)). (CAS # 7429-92-5 (CAT 1A)).
Environmental Emergency Regulations....	Some components of this product are on the Environmental Emergency Regulations and may require additional reporting. Xylene (CAS # 1330-20-7) Part 1. Ethylbenzene (CAS # 100-41-4) Part 1.
Categorization of the DSL.....	Some components may have met the criteria under subsection 73(1) of CEPA during categorization of the DSL. Please check to see if this affects your company. (CAS # 68476-86-8). (CAS # 67-64-1). (CAS # 100-41-4).
Non-Regulatory Instrument.....	Some of the components in this product are subject to a Non-Regulatory Instrument. Additional reporting may be required. (CAS # 7440-66-6). (CAS # 7429-90-5).
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III	
Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Aluminum (fume or dust). Ethylbenzene. Xylene. Zinc compounds.
EPA hazardous air pollutants (HAPS) 40CFR63	Ethylbenzene. Xylene.
California Proposition 65.....	*WARNING: This product contains a chemical known to the State of California to cause cancer.

SECTION 16: OTHER INFORMATION

Prepared by:	REGULATORY AFFAIRS.
Telephone number:.....	(800) 387-7981.
Disclaimer:.....	DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
Review Date:.....	2022-11-30.
Date of the latest revision of the safety data sheet	2024-04-16