

Pro Shade PRIME^{5™} is a high build primer that increase the coverage and hiding of basecoats by matching the shade colors of PRIME^{5™} to the car's color. These primers help to prevent rust, while providing a smooth base for top coat application. 5 in 1 Primers have flexibility and adhesion properties that enable them to be applied to metal, aluminum, fiberglass, SMC and treated TPO.

PRODUCT	SIZE	COLOR
PF 548	425 g (15 oz)	Black
PF 549	425 g (15 oz)	Dark Gray
PF 550	425 g (15 oz)	Medium Gray
PF 551	425 g (15 oz)	Light Gray

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Metal
- Aluminum
- Fibreglass
- SMC
- TPO

ADVANTAGES:

- Can be sanded and topcoated in 20 minutes
- Adheres to bare or painted metals
- Provides maximum adhesion and corrosion protection
- Outstanding filling properties
- Comes with two sprayheads
- Easy to apply and sand
- Excellent feather edge qualities
- Appropriate for flexible or rigid plastic parts treated with adhesion promoter

DIRECTIONS FOR USE:

For best results use when temperature of the can and surface is between 70°F to 80°F.

1. Remove rust from metal. Clean metal surfaces with PF 525 or PF 606 Plastic Parts Cleaner. Apply PF 612 TPO Adhesion Promoter to TPO and polypropylene bumpers.
2. Featheredge and sand painted surface. Do not use Prime^{5™} over newly painted surfaces.
3. Remove all coatings and oxidation (white rust) from aluminum.
4. Shake can 1 minute after mixing ball moves freely. Apply Prime^{5™}.
5. Two thin coats are recommended rather than one heavy coat. Allow 5 minute flash time between coats.

- Prime^{5™} dries to touch in 5-10 minutes. Allow 20-30 minutes dry time at room temperature before top coating or sanding.
- When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

INCLUDES 2 SPRAYHEADS:

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.



TECHNICAL DATA:

	PF 548	PF 549	PF 550	PF 551
Physical State	Aerosol			
Color:	Black	Dark grey	Gray	Gray
Odour:	No data	No data	Hydrocarbon odour	No data
Solubility :	Insoluble	No data	Insoluble in water	No data
Flash point:	-18°C (-0.40°F)			
Auto ignition temperature:	460°C (860°F)(propellant)			
MIR:	-	0.45	0.75	0.59

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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