

A direct to metal formulated to match OEM Primer and E-Coat Colors and Gloss, adheres to bare or painted metals including steel, aluminum and painted metal.

PRODUCT	SIZE	COLOR
PF 554	340 g (12 oz)	Black
PF 555	340 g (12 oz)	Grey
PF 556	340 g (12 oz)	Olive Green
PF 557	340 g (12 oz)	White
PF 558	340 g (12 oz)	Olive Green
PF 559	340 g (12 oz)	Light Green
PF 562	340 g (12 oz)	Tan
PF 563	340 g (12 oz)	Dark Green
PF 564	340 g (12 oz)	Field Drab

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Steel
- Aluminum
- Painted metal

**ADVANTAGES:**

- Can be topcoated with most automotive basecoats
- Excellent gloss & color match
- Direct to steel, aluminum and painted metal
- Cures & hides quickly
- Duplicates factory appearance
- Excellent corrosion control
- Shop floor compliant (NESHAP)
- Scratch, chip and chemical resistant
- Superior adhesion and corrosion protection

**DIRECTIONS FOR USE:**

For best results use when temperature of the can and surface is between 70°F to 80°F.

1. Remove rust from metal. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong).
2. Feather edge and sand painted surface. Do not use E-Coat over newly painted surfaces.
3. Remove all coatings and oxidation (white rust) from aluminum.
4. Shake can 1 minute after mixing ball moves freely. Apple E-Coat.
5. Two thin coats are recommended rather than one heavy coat. Allow 5 minute flash time between coats.
6. E-Coat dries to touch in 5-10 minutes. Allow 20-30 minutes dry time at room temperature before top coating or sanding.

7. When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

### INCLUDES 2 SPRAYHEADS:

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.



### TECHNICAL DATA:

	PF 554	PF 555	PF 556	PF 557	PF 558
<b>Physical State</b>	Aerosol				
<b>Color:</b>	Black	Gray	Green	White	Olive, Brown
<b>Odour:</b>	Aromatic	No data	No data	Ester odour	No data
<b>Solubility :</b>	No data	No data	No data	Not soluble in water	Not soluble in water
<b>Flash point:</b>	-18°C (-0.4°F) (estimate; lowest flash point ingredient)	-18°C (estimate for liquid)	-18°C (estimate for liquid)	-18°C (estimate; lowest flash point ingredient) (acetone)	-18°C (estimate; lowest flash point ingredient)
<b>Auto ignition temperature:</b>	450°C (842°F) (propellant)	450°C (propellant)	450°C (propellant)	450°C (propellant)	450°C (propellant)
<b>MIR:</b>	0.75	0.65	0.61	0.39	0.69

	PF 559	PF 562	PF 563	PF 564
<b>Physical State</b>	Aerosol			
<b>Color:</b>	Green	Tan	Green	Field drab
<b>Odour:</b>	No data	Non residual	Sweet odour	Sweet odour
<b>Solubility :</b>	No data	Not soluble in water	Not soluble in water	Not soluble in water
<b>Flash point:</b>	-18°C (-0.4°F) (acetone) Based on lowest flash point material	-18°C (-0.4°F) (acetone)	-82.8 C (iso-butane) (estimate; lowest flash point ingredient)	-18°C (-0.4°F) (estimate; lowest flash point ingredient)
<b>Auto ignition temperature:</b>	450°C (842°F) (propellant)	450°C (propellant)	(Propane) 450°C	450°C (Propane)
<b>MIR:</b>	0.47	0.69	0.71	0.47

### PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### SAFETY CONSIDERATION

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These



## Product Data Sheet

# E-Coat Primer™ DTM 3 in 1™

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are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

### **TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### **PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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