



Pro Form Products Ltd
604 McGeachie Drive
Milton, ON, L9T 3Y5
Canada
905-878-4990

PRODUCT: PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario L9T3Y5
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)

Recommended use and restrictions on .. Paints.
use

Chemical family..... Mixture.

NFPA rating..... Health: 3 Fire: 4 Reactivity: 0.

HMIS..... H: 3 F: 4 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.
** For medical emergencies contact your local poison control centre **.

SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Aerosols — Category 1. Gases Under Pressure: Liquefied Gas. Aspiration Toxicity 1. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system). Germ Cell Mutagenicity 1. Carcinogenicity — Category 1. Reproductive Toxicity — Category 1. Specific Target Organ Toxicity — Repeated Exposure — Category 1.

Hazard Description..... H222 Extremely flammable aerosol. H229 Pressurized container: may burst if heated. H280 Contains gas under pressure; may explode if heated. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H340 May cause genetic defects. H350 This product contains ingredients that may cause cancer. H360 May damage fertility or the unborn child. H372 Causes damage to organs through prolonged or repeated exposure.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P211 Do not spray on an open flame or other ignition sources. P251 Do not pierce or burn container, even after use. P260 Do not breathe mist, vapours, or spray. P264 Wash thoroughly after handling. P270 Do not eat drink or smoke while using this product. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.

Response P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P233 Keep container tightly closed. P403 Store in a well ventilated area. P405 Store locked up. P410 Protect from sunlight. P412 Do not expose to temperature exceeding 50°C / 122°F.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note This product mixture has been classified based on its ingredients.

PRODUCT: PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Acetone	67-64-1	15-40
Propane	74-98-6	10-30
Xylene	1330-20-7	7-13
Isobutane	75-28-5	5-10
Methyl Isobutyl Ketone	108-10-1	5-10
2-Propanol, 1-methoxy-, acetate	108-65-6	3-7
Toluene	108-88-3	1-5
tert-Butyl acetate	540-88-5	1-5
Talc	14807-96-6	1-5
Light aromatic naphtha*	64742-95-6	
Ethylbenzene	100-41-4	1-5
Carbon Black	1333-86-4	1-5
Ethyl 3-Ethoxypropionate	763-69-9	1-5
Naphtha (petroleum), heavy alkylate	64741-65-7	0.1-1
2-Propenoic acid, 2-methyl-, butyl ester (Butyl methacrylate)	97-88-1	0.1-1
N-methyl pyrrolidone	872-50-4	0.1-1
*Light aromatic naphtha (64742-95-6) contains: 1,2,4-trimethylbenzene (<32%), Cumene (<1.1%), and xylene (<2.2%) <<The actual concentration(s) withheld as a trade secret>>	*	

SECTION 04: FIRST-AID MEASURES

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. Wash clothing before reuse.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. Can cause skin sensitization. Causes skin and eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. May damage fertility or the unborn child. May cause genetic defects. This product contains ingredients that may cause cancer. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Causes damage to organs through prolonged or repeated exposure.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO ₂ , dry chemical. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products	Extremely flammable aerosol. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO ₂). Other potentially toxic fumes.
Special protective equipment and precautions for fire-fighters	Extremely flammable aerosol. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

PRODUCT: PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures	No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Use non-sparking tools and equipment to pick up the spilled material. Equipment should be grounded.
Methods and materials for containment and cleaning up	
Leak/spill.....	Ventilate. Eliminate all sources of ignition. Evacuate all non-essential personnel. Avoid all personal contact. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....	Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight. Do not store above 50 deg C.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL	NIOSH
Acetone	250 ppm TLV CA ON: 500ppm (TWA); 750ppm (STEL)	500 ppm	1,000 ppm	Not established	250 ppm	
Propane	1,000 ppm	Not established	1,000 ppm	Not established	1,000 ppm	
Xylene	50 ppm CA ON: 100ppm (TWA); 150ppm (STEL)	150 ppm	100 ppm TWA	Not established	Not established	
Isobutane	Not established	Not established	Not established	Not established	800 ppm	
Methyl Isobutyl Ketone	50 ppm ON: 20 ppm (TWA), 75 ppm (STEL)	75 ppm	100 ppm	Not established	50 ppm / STEL 75 ppm	
2-Propanol, 1-methoxy-, acetate	50 ppm	75 ppm	Not established	Not established	Not established	
Toluene	20 ppm CA ON: TWA: 20 ppm	Not established	200 ppm	500 ppm 10 minutes	100 ppm / STEL 150 ppm	
tert-Butyl acetate	200 ppm CA ON: 50ppm (TWA), 150ppm (STEL)	Not established	200 ppm	Not established	200 ppm	
Talc	2 mg/m3 CA ON: 2mg/kg (TWA)	Not established	2 mg/m3 TWA	Not established	Not established	
Light aromatic naphtha*	Not established	Not established	500 ppm (2000 mg/m3) TWA	Not established	350 mg/m3 TWA	
Ethylbenzene	100 ppm CA ON: 20ppm (TWA)	125 ppm	100 ppm	Not established	100 ppm / STEL 125 ppm	
Carbon Black	3 mg/m3 CA ON: 3 mg/m3 (Inhalable) TWA	Not established	3.5 mg/m3	Not established	3.5 mg/m3	

PRODUCT: PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
Ethyl 3-Ethoxypropionate	Not established	Not established	Not established	Not established	Not established
Naphtha (petroleum), heavy alkylate	525 mg/m3	Not established	Not established	Not established	Not established
2-Propenoic acid, 2-methyl-, butyl ester (Butyl methacrylate)	50 ppm	75 ppm	Not determined	Not determined	Not determined
N-methyl pyrrolidone	Not Established	Not Established	Not Established	Not Established	Not Established
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.				
Personal Protective Equipment					
Eye/type.....	Chemical safety goggles and full faceshield if a splash hazard exists.				
Gloves/ type.....	Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. The following gloves are recommended :. 4H(TM), Norfoil(TM). Insulated gloves. (for aerosols). Contact glove supplier for recommendations.				
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.				
Clothing/type.....	Wear adequate protective clothes.				
Footwear/type.....	Safety boots per local regulations.				
Other/type.....	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.				

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state.....	Aerosol.
Colour.....	Black.
Odour.....	Aromatic.
Odour threshold (ppm).....	Not available.
pH.....	Not applicable.
Melting / Freezing point (deg C).....	-95°C (-139°F). (acetone).
Initial boiling point / boiling range (deg C).....	56°C. (acetone).
Flash point (deg C), method.....	-18°C. (estimate; lowest flash point ingredient).
Evaporation rate.....	No data.
Flammability (solids and gases).....	Flammable aerosol.
Upper flammable limit (% vol).....	9.5. (propellant).
Lower flammable limit (% vol).....	1.8. (propellant).
Vapour pressure (mm Hg).....	40-60 psig @ 21°C.
Vapour density (air=1).....	No data.
Relative Density (Specific Gravity).....	0.810 - 0.850.
Pounds / USG.....	6.76 - 7.10.
Solubility.....	No data.
Partition coefficient — n-octanol/water.....	Not available.
Auto ignition temperature (deg C).....	450°C. (propellant).
Decomposition temperature.....	Not available.
Viscosity.....	Not available.
VOC (less water).....	3.22 lbs/USG; 358.8 g/L.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Product is stable; hazardous polymerization will not occur.
Chemical stability.....	Stable at normal temperatures and pressures.
Possibility of hazardous reactions.....	Will not occur under normal temperature and pressure.
Conditions to avoid, including static discharge, shock or vibration	Keep away from heat. Electrostatic charge.
Incompatible materials.....	Strong acids. Strong bases. Strong oxidizers. Aldehydes. Ammonia. Peroxides. Reducing agents. Nitrates. Acetone reacts violently with chlorinated hydrocarbons such as chloroform in the presence of a strong base.
Hazardous decomposition products.....	See hazardous combustion products section 5.

PRODUCT: PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Acetone	50,100 mg/m ³ 8 hours, rat	5,800 mg/kg (rat oral)
Propane	>1,464 mg/L 15 minutes rat	Not available
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Isobutane	52 mg/L 1 hour mouse	Not available
Methyl Isobutyl Ketone	8.2 - 16.4 mg/L 4 hours rat	2080 mg/kg (rat oral) >16,000 mg/kg (rabbit dermal)
2-Propanol, 1-methoxy-, acetate	Not Available	8,532 mg/kg rat oral 5,000 mg/kg dermal rabbit
Toluene	8000ppm (rat inhalation) 400ppm mouse (inhalation 24hr)	5,000 mg/kg (rat oral); 12,124 mg/kg (rabbit dermal)
tert-Butyl acetate	>2,230 mg/m ³ 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Talc	Not available	Not available
Light aromatic naphtha*	10.2 mg/L (inhal, hr.)	>3400 mg/kg (oral, rat). >2000 mg/kg (dermal, rabbit)
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal
Carbon Black	Not available	>10,000 mg/kg (oral rat) 3,000 mg/kg (dermal rabbit)
Ethyl 3-Ethoxypropionate	>998 ppm 6 hours	4,309 mg/kg rat oral 4,080 mg/kg rabbit dermal
Naphtha (petroleum), heavy alkylate	>4000 mg/kg dermal rat	>8000 mg/kg oral rat
2-Propenoic acid, 2-methyl-, butyl ester (Butyl methacrylate)	29 mg/L (4 hr) dust/mist	Not determined
N-methyl pyrrolidone	No Data	3600 mg/kg (oral, rat)

Route of exposure..... Eye contact. Skin contact. Inhalation.

Symptoms related to the physical, chemical and toxicological characteristics

Effects of acute exposure..... This product is harmful if inhaled or swallowed. Aspiration of material into the lungs can cause chemical pneumonitis which can be fatal. The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and throat. In high concentration, they may cause central nervous system depression and narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation.

Effects of chronic exposure..... Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. Prolonged or repeated skin contact may cause drying or cracking of skin.

Sensitizing capability of material..... May cause sensitization by skin contact.

Carcinogenicity of material..... Ethylbenzene is classified as an A3 known animal carcinogen. IARC has classified Carbon Black as "Group 2B", possibly carcinogenic to humans, based on laboratory animal inhalation studies. Xylene has been listed by IARC as a Group 3; not classifiable as to its carcinogenicity to humans.

Reproductive effects..... Reproductive toxicity (developmental): N-methyl pyrrolidone. High level exposure to Xylene in some animal studies have been reported to cause health effects on the developing embryo/fetus. The relevance of this to humans is not known. Toluene is fetotoxic in rats and mice at maternally toxic levels. Prolonged and repeated exposure of pregnant animals (>1500 ppm) to Toluene have been reported to cause adverse fetal developmental effects.

Mutagenicity..... Contains a known or suspect mutagen.

Specific Target Organ Toxicity Causes damage to organs through prolonged or repeated exposure . May cause drowsiness or dizziness. May cause respiratory irritation.

SECTION 12: ECOLOGICAL INFORMATION

Environmental..... No product data. Do not allow to enter waters, waste water or soil.
Persistence and degradability..... Product data not available.

PRODUCT: PF 554 E-COAT DTM PRIMER 3 IN 1 (BLACK)**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging . Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. This material and its container must be disposed of as hazardous waste. Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1950 - AEROSOLS, flammable - Class 2.1 - This product meets limited quantity exemption when shipped in containers less than 1 Litre.
 DOT Classification (Road)..... UN1950 - AEROSOLS, flammable - Class 2.1 - Ltd Qty (1 Liter/0.26 Gallons).
 IATA Classification (Air)..... UN1950 - AEROSOLS, flammable - Class 2.1 - Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
 IMDG Classification (Marine)..... UN1950 - AEROSOLS - Class 2.1 - EmS: F-D, S-U - Limited Quantity. Check IMDG regulations for limited quantity exemptions.
 Marine Pollutant..... Potential marine pollutant.
 Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

CEPA status..... On Domestic Substances List (DSL).
 TSCA inventory status..... All components are listed.
 OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.
 SARA Title III
 Section 302 - extremely hazardous None.
 substances
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.
 Section 313..... 1,2,4-Trimethylbenzene. Ethylbenzene. Methyl Isobutyl Ketone. Toluene. Xylene.
 EPA hazardous air pollutants (HAPS) Ethylbenzene. Methyl Isobutyl Ketone. Toluene. Xylene.
 40CFR63
 California Proposition 65..... *** ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause birth defects or other reproductive harm. (Benzene (D)). (Methyl Isobutyl Ketone (D)). (N-methyl pyrrolidone (nmp)). (Toluene). *** !
 WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause cancer . (Benzene). (Carbon black - airborne, unbound particles of respirable size). (Cumene). (Ethyl benzene). (Methyl Isobutyl Ketone (C)). For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
 Telephone number:..... (800) 387-7981.
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
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 data sheet