

This primer etches the surface of the bare metal to replace conditioning step. It provides excellent corrosion protection. Use on steel, aluminum, galvanized steel, zinc coated steel and fibreglass. You can apply topcoat directly on this Self Etching Primer.

PRODUCT	SIZE	COLOR
PF 568	340 g (12 oz)	Green
PF 642	340 g (12 oz)	Black
PF 654	340 g (12 oz)	Gray

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Steel
- Aluminum
- Galvanized Steel
- Zinc coated steel
- Fibreglass

ADVANTAGES:

- Excellent adhesion
- Corrosion resistance
- Dries fast

DIRECTIONS FOR USE:

IMPORTANT! SHAKE WELL.

All substrates must be degreased and sanded. All rust must be removed. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong), plastic surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet. Featheredge and sand painted surfaces. Do not use Self Etching Primer over newly painted surfaces. Remove all coatings and oxidation (white rust) from aluminum. For best results, use when temperature of the can and surface is between 21°C to 24°F (70°F to 75°F).

1. Shake can for 1 minute after mixing ball moves freely. **NOTE:** Insufficient mixing may cause permanent plugging of the sprayhead. Repeat shaking for 10 seconds after each minute of use.
2. Spray can approximately 30 cm (12 inches) from surface.
3. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flashtime between coats. Can be topcoated in 30 minutes.
4. When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

Caution: It is important to test the compatibility of this product with your paint system before using. This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will effect dry times and performance.

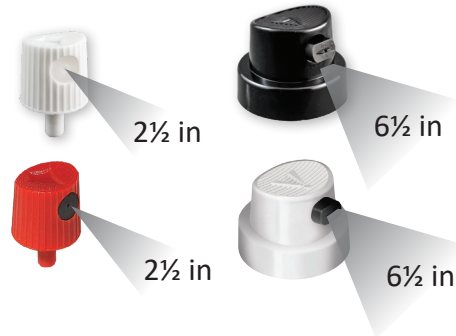
INCLUDES 2 SPRAYHEADS :

Pro Shade Cap for PF 642 & PF 568

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.

Spray Choice Cap for PF 654

- White sprayhead provides a 6½ width fan spray.
- Red sprayhead provides a 2½ width fan spray.



TECHNICAL DATA :

	PF 568	PF 642	PF 654
Physical State	Aerosol		
Color:	Green	Black	Gray
Odour:	No data	No data	Aromatic, sweet odour
Solubility :	No data	Insoluble	No data
Flash point:	-18°C (-0.40°F) estimate		
Auto ignition temperature:	460°C (860°F) (propellant)		Propane: 450°C (842°F)
MIR:	1.55	1.51	0.45

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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