

Fill your own aerosol cans. For lacquers, acrylics, vinyls, enamels, water reducible and waterborne. Using appropriate filling system, the filled can may easily reproduce desired color and finish without the use of a paint gun.

PRODUCT	SIZE	
PF 586	215 g (7.6 oz) Aerosol	Universal Blend
PF 588	200 g (7.0 oz) Aerosol	Waterborne base coat blend
PF 589	215 g (7.6 oz) Aerosol	Universal Blend
PF 592	170 g (6.0 oz) Aerosol	Waterborne

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

FOR USE WITH:

PF 586, PF 589:

- Enamels
- Lacquers
- Vinyls
- Acrylics

PF 588:

- Water based paints

PF 592:

- Water reducible and solvent based enamel, lacquer, acrylic and vinyl paints

SURFACE PREPARATION:

For best results, use only when temperature of material and surfaces are between 21°C and 24°C (70°F and 75°F).

1. Wash with soap and water. Clean bare metal surfaces with PF 605 Wax and Grease Remover (Strong), clean plastic and primed surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet. Scuff sand with 400 grit paper. If the part is painted, scuff gently without breaking through the substrate.
2. Use clean dry air and blow surface free of dirt.
3. When applying to bare polypropylene (PP), polyethylene (PE) or thermoplastic olefins (TPO) use PF 612 TPO Adhesion Promoter and follow its instructions.
4. When primer is required, use PF 520 Trim and Bumper Primer 5 in 1™ on plastic surfaces and PF 654 Self Etching Primer on bare metal.
5. Mask adjoining areas to protect against over spraying.

DIRECTIONS FOR USE:

1. Shake can for 1 minute after mixing ball moves freely. **NOTE:** Insufficient mixing may cause permanent plugging of the sprayhead.
2. Hold can approximately 25 cm (10 inches) from surface to be sprayed. Two thin coats are recommended rather than one heavy coat. Allow 5 to 10 minutes between coats.
3. When finished, turn can upside down and spray 3 seconds to clean sprayhead. **CAUTION:** Drying times will vary in accordance with the type of paint used.

TECHNICAL DATA:

	PF 586	PF 588	PF 589	PF 592
Physical State:	Aerosol	Aerosol	Aerosol	Aerosol
Color:	Clear, colourless	Clear, colourless	Clear, colourless	Clear, colourless
Odour:	Hydrocarbon odour	Solvent odour, Amine	Hydrocarbon odour	Solvent odour
Solubility:	Insoluble	Miscible	Insoluble	No data
Flash point:	< -104°C (< -155.2°F) Aerosol flame projection < 100 cm	-41°C (-41.8°F) Tag Closed Cup (propellant) / -20°C (-4°F) for product	< -104°C (< -155.2°F) Aerosol flame projection < 100 cm	< -104°C (< -155.2°F) Aerosol flame projection < 100 cm
Auto ignition temperature:	450°C (842°F)	350°C (662°F)	450°C (842°F)	450°C (842°F)

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.



Product Data Sheet

Pro Pak FV16 Custom Filling System PF 586, PF 588, PF 589, PF 592

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