

High solids acrylic urethane clearcoat for higher shop production. This product is an excellent choice when speed and production are required without sacrificing gloss and premium finish. It provides excellent flow, levelling and UV protective properties.

PRODUCT	SIZE	ACTIVATOR	
PF 640C	3.78 L (U.S. Gallon)	PF 641C	946 ml (U.S. Quart)
PF 640-2C	946 ml (U.S. Quart)	PF 641-2C	236 ml (8 fl oz)

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Automotive refinish basecoats (water ad solvent based)
- Automotive refinish single stage (except acrylic lacquer)

ADVANTAGES:

- Fast drying
- High gloss
- Durable finish
- 1-1¼ hours buff time

SURFACE PREPARATION:

Apply basecoat as per manufacturer's mixing and application instructions. Allow sufficient flash times before applying Clearcoat. Inadequate flash time will affect the performance of this product.

MIXING DIRECTIONS:



4 parts of PF 640C Clearcoat : 1 part of PF 641C Activator
4 parts of PF 640-2C Clearcoat : 1 part of PF 641-2C Activator

DIRECTIONS FOR USE:

For best results, use when temperature of the can and surface is between 21°C to 24°C (70°F to 75°F). This product is not recommended for use in temperatures below 16°C (60°F).

1. For safe use, read all label directions, warnings and cautions on clearcoat.
2. Keep cap closed at all times, exposure to atmosphere can affect performance of this product.

SPRAY GUN AND PRESSURE:

<i>Gun Type</i>	<i>Tip</i>	<i>Air Pressure</i>
Siphon Feed	1.4-1.6 mm	35-45 psi
Gravity Feed	1.2-1.6 mm	25-35 psi
HVLP	1.2-1.6 mm	10 psi

Apply 1 wet coat. Recommended film build is 1.0 to 1.5 mils per full wet coat.

DRYING TIMES:

All drying times refer to shop temperature of 24°C (75°F) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

Flash:	10 to 15 minutes
Sanding:	1-1¼ hours
Tack Free:	25 minutes
Buffing:	1-1¼ hours

RECOATING:	It is recommended to sand before recoating.
FISH EYE:	The use of fish eye eliminator is not recommended.
POT LIFE:	30 minutes @ 21°C (70°F)
CLEANING INSTRUCTIONS:	Clean equipment with lacquer thinner immediately after use.

Caution: It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance.

TECHNICAL DATA:

Appearance:	Clear
Resin Type:	Acrylic Urethane
Reduction:	Up to maximum 10% Urethane Reducer
Flex Additive:	Not required
Film Build:	Maximum 6 mils wet, 2-2.5 mils dry

Volume Solids (R.T.S.):	30.23%
Weight Solids (R.T.S.):	44.28%
Coverage @ sq.ft/gal:	557
VOC (R.T.S.):	2.04 lbs/gal • 244.45 g/L
Mixed Viscosity:	15-16" Zahn #2

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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