



Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario, L9T 3Y5
Canada
905-878-4990

PRODUCT: PF 660C EPOXY PRIMER/SEALER ACTIVATOR

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario L9T3Y5
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... PF 660C EPOXY PRIMER/SEALER ACTIVATOR

Recommended use and restrictions on .. Paints.
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.

HMIS..... H: 2 F: 4 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.
** For medical emergencies contact your local poison control centre **.

SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Liquid 2. Skin Corrosion — Category 1. Skin Sensitizer — Category 1. Serious Eye Damage — Category 1. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system).

Hazard Description..... H225 Highly flammable liquid and vapour. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.

Prevention..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe the mist, vapours, or spray. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.

Response P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P362 + P364 - Take off contaminated clothing and wash before reuse. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P301 + P330 + P331 If Swallowed: Rinse mouth. Do NOT induce vomiting. P310 - Immediately call your local poison control centre.

Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note This product mixture has been classified based on its ingredients.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

| CHEMICAL NAME AND SYNONYMS | CAS # | WT. % |
|--|------------|-------|
| Methyl Acetate | 79-20-9 | 45-70 |
| 4-Chlorobenzotrifluoride | 98-56-6 | 10-30 |
| Fatty acids, C18-unsatd., dimers, polymers with triethylenetetramine, reaction products with poly (bisphenol A diglycidyl ether) | 68424-41-9 | 7-13 |

PRODUCT: PF 660C EPOXY PRIMER/SEALER ACTIVATOR**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

| | | |
|--|------------|------|
| 2,4,6-Tris(Dimethylaminomethyl) Phenol | 90-72-2 | 7-13 |
| Propylene Glycol Methyl Ether | 107-98-2 | 1-5 |
| Bis-((Dimethylamino)methyl) phenol | 71074-89-0 | 1-5 |

<<The actual concentration(s) withheld as a trade secret>>

SECTION 04: FIRST-AID MEASURES

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| Eye contact..... | Immediately flush eyes with running water for a minimum of 30 minutes preferably up to 60 minutes. Check for and remove any contact lenses, if safe and easy to do so. Get medical attention immediately. |
| Skin contact..... | Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. |
| Inhalation..... | If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention. |
| Ingestion..... | If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person. |
| Most important symptoms and effects, whether acute or delayed | Harmful if swallowed, in contact with skin or if inhaled. Can cause skin sensitization. Causes severe skin and eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. High vapour concentrations may be irritating to the respiratory tract. |
| Additional information..... | Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet. |

SECTION 05: FIRE-FIGHTING MEASURES

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| Suitable and unsuitable extinguishing media | "Alcohol" foam, CO ₂ , dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet. |
| Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products | Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO ₂). Oxides of nitrogen. |
| Special protective equipment and precautions for fire-fighters | Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Keep run-off water from entering sewers and other waterways. Dike for water control. |

SECTION 06: ACCIDENTAL RELEASE MEASURES

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| Personal precautions, protective equipment and emergency procedures | No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material. |
| Methods and materials for containment and cleaning up | |
| Leak/spill..... | Keep away from heat, sparks and flames. Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Evacuate all non-essential personnel. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. |

SECTION 07: HANDLING AND STORAGE

| | |
|------------------------------------|---|
| Precautions for safe handling..... | Keep away from heat, sparks, and open flame. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking. |
|------------------------------------|---|

PRODUCT: PF 660C EPOXY PRIMER/SEALER ACTIVATOR**SECTION 07: HANDLING AND STORAGE**

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

| INGREDIENTS | TWA | ACGIH TLV STEL | PEL | OSHA PEL STEL | REL NIOSH |
|--|--|-------------------|-----------------|------------------------|-----------------|
| Methyl Acetate | 200 ppm | 250 ppm | 200 ppm | 250 ppm in some States | 200 ppm |
| AB/BC/ON/PQ: 200ppm (TWA), 250ppm (STEL) | | | | | |
| 4-Chlorobenzotrifluoride | Not established | Not established | Not established | Not established | Not established |
| Fatty acids, C18-unsatd., dimers, polymers with triethylenetetramine, reaction products with poly (bisphenol A diglycidyl ether) | Not established | | Not established | | Not established |
| 2,4,6-Tris(Dimethylamino methyl) Phenol | Not established | Not established | Not established | Not established | Not established |
| Propylene Glycol Methyl Ether | 100 ppm | 150 ppm | Not established | Not established | 100 ppm |
| Bis-((Dimethylamino)methyl) phenol | Not established | Not established | Not established | Not established | Not established |
| Appropriate engineering controls..... | Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Explosion-proof exhaust ventilation. | | | | |
| Personal Protective Equipment | | | | | |
| Respiratory/type..... | Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits. | | | | |
| Eye/type..... | Liquid chemical goggles. Chemical safety goggles and full faceshield if a splash hazard exists. | | | | |
| Gloves/ type..... | Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. The following gloves are recommended : Neoprene. Nitrile rubber. Butyl rubber. Contact glove supplier for recommendations. | | | | |
| Clothing/type..... | Wear adequate protective clothes. | | | | |
| Footwear/type..... | Safety boots per local regulations. | | | | |
| Other/type..... | Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products. | | | | |

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

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|--|--|
| Appearance/Physical state..... | Liquid. |
| Colour..... | Light yellow. |
| Odour..... | Mild odour. |
| Odour threshold (ppm)..... | Not available. |
| pH..... | Not applicable. |
| Melting / Freezing point (deg C)..... | Not available. |
| Initial boiling point / boiling range (deg C). | >95C. |
| Flash point (deg C), method..... | 4 °C. (estimate; lowest flash point ingredient). |
| Evaporation rate..... | Not available. |
| Flammability (solids and gases)..... | Not applicable. Flammable liquid. |
| Upper flammable limit (% vol)..... | 13.7. |
| Lower flammable limit (% vol)..... | 0.9. |
| Vapour pressure (mm Hg)..... | Not available. |
| Vapour density (air=1)..... | >1. |
| Relative Density (Specific Gravity)..... | 1.025. |
| Pounds / USG..... | 8.55. |
| Solubility..... | Negligible. |
| Partition coefficient — n-octanol/water..... | Not available. |
| Auto ignition temperature (deg C)..... | No data. |
| Decomposition temperature..... | No data. |
| Viscosity..... | No data. |
| % Volatile by weight..... | 3.31. |

PRODUCT: PF 660C EPOXY PRIMER/SEALER ACTIVATOR**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

VOC (less water)..... 225.3 g/L; 1.88 lbs/USG.

SECTION 10: STABILITY AND REACTIVITY

Reactivity Product is stable; hazardous polymerization will not occur.
 Chemical stability..... Stable at normal temperatures and pressures.
 Possibility of hazardous reactions..... Reacts violently with peroxides (decomposition of the peroxide).
 Conditions to avoid, including static Avoid heat, spark, open flames. Electrostatic charge.
 discharge, shock or vibration
 Incompatible materials..... Strong oxidizing agents. Organic acids. Mineral acids. Sodium hypochlorite. Slowly
 corrodes;. Copper. Copper alloys. Bronze. Brass. Zinc, galvanized metals.
 Hazardous decomposition products..... No hazardous decomposition products when stored and handled correctly. By fire:. Oxides
 of carbon (CO,CO2). Oxides of nitrogen. Ammonia. Nitric acid. Dense black smoke.

SECTION 11: TOXICOLOGICAL INFORMATION

| INGREDIENTS | LC50 | LD50 |
|---|--|--|
| Methyl Acetate | >49 mg/L (4 hr) rat | 6482 mg/kg (oral rat); >2,000 mg/kg (dermal rat) |
| 4-Chlorobenzotrifluoride | 4479 ppm | >6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal) |
| Fatty acids, C18-unsatd., dimers, polymers with triethylenetetramine, reaction products with poly (bisphenol A diglycidyl ether) | Not available | Not available |
| 2,4,6-Tris(Dimethylaminomethyl) Phenol | >0.5 mg/L 1Hr Inhalation, Rat | 1200 mg/kg oral rat 1280 mg/kg dermal rabbit |
| Propylene Glycol Methyl Ether | 54.6 mg/L rat | 36,000 mg/kg rat oral |
| Bis-((Dimethylamino)methyl) phenol | Not Available | Not Available |
| Route of exposure..... | Eye contact. Skin contact. Inhalation. | |
| Symptoms related to the physical, chemical and toxicological characteristics | | |
| Skin contact..... | Moderate to severe irritant. May cause sensitization by skin contact. Can cause moderate irritation, defatting and dermatitis. | |
| Skin absorption..... | May be harmful if absorbed through the skin. | |
| Eye contact..... | Severe irritant. Can cause redness, irritation, tissue destruction. | |
| Ingestion..... | May be harmful or fatal if swallowed. Aspiration of material into lungs can cause chemical pneumonitis which can be fatal. | |
| Inhalation (acute)..... | Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, vomiting and unconsciousness. | |
| Inhalation (chronic)..... | Chronic exposure to organic solvent vapors have been associated with various neurotoxic effects including permanent brain and/or nervous system damage, kidney, liver, blood damage and reproductive effects among women. Symptoms may include nausea, vomiting, abdominal pain, headache, impaired memory, loss of coordination, insomnia and breathing difficulties. | |
| Effects of chronic exposure..... | Prolonged or repeated exposure may lead to allergic skin reactions. Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated skin contact may cause drying or cracking of skin. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. | |
| Carcinogenicity of material..... | None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen. | |
| Reproductive effects..... | No component of this product present at levels greater than or equal to 0.1% . | |
| Sensitizing capability of material..... | May cause sensitization by skin contact. | |
| Specific Target Organ Toxicity | May cause drowsiness or dizziness. May cause respiratory irritation. | |

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity..... Product data not available.
 Persistence and degradability..... Product data not available.
 Bioaccumulative potential..... Product data not available.
 Mobility in soil..... Product data not available.
 Other adverse effects..... Not available. Do not allow to enter waters, waste water or soil.

PRODUCT: PF 660C EPOXY PRIMER/SEALER ACTIVATOR**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging . Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. This material and its container must be disposed of as hazardous waste. Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - This product meets the Limited Quantity exemption when packaged in containers less than 5 liters.
 DOT Classification (Road)..... UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - Ltd Qty (1 litre). Refer to 49CFR 172.101 for additional non-bulk packaging requirements.
 IATA Classification (Air)..... UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
 IMDG Classification (Marine)..... UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
 Marine Pollutant..... No.
 Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

CEPA status..... On Domestic Substances List (DSL).
 TSCA inventory status..... All components are either listed or exempt from the TSCA. .
 OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.
 SARA Title III
 Section 302 - extremely hazardous None.
 substances
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.
 Section 313..... Glycol ethers.
 EPA hazardous air pollutants (HAPS) Glycol ethers.
 40CFR63
 California Proposition 65..... This product does not contain any chemical(s) known to the State of California to cause cancer or reproductive toxicity. For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
 Review Date:..... 2022-11-30.
 Date of the latest revision of the safety .. 2020-05-26
 data sheet