



Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario, L9T 3Y5
Canada
905-878-4990

PRODUCT: PF 664C 2K EPOXY PRIMER/SEALER (GRAY)

SECTION 01: IDENTIFICATION

Product identifier..... PF 664C 2K EPOXY PRIMER/SEALER (GRAY)
 Other means of identification
 Chemical family..... Mixture.
 Recommended use and restrictions on .. Paints.
 use
 Initial supplier identifier..... Pro Form Products Ltd.
 604 McGeachie Drive
 Milton, Ontario L9T3Y5
 Tel (905) 878-4990 Fax (905) 878-1189
 24 hour emergency number:..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);
 IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.
 ** For medical emergencies contact your local poison control centre **.
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 NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.
 HMIS..... H: 2 F: 4 R: 0.

SECTION 02: HAZARD IDENTIFICATION



Hazard Classification..... Flammable Liquid 2. Skin Irritation — Category 2. Serious Eye Damage — Category 1. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system). Carcinogenicity — Category 1. Reproductive Toxicity — Category 2.
 Signal Word..... DANGER.
 Hazard Description..... H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H350 This product contains ingredients that may cause cancer. H361 Suspected of damaging fertility or the unborn child.
 Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.
 Response P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P332 + P313 - If skin irritation occurs get medical attention or advice. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P310 - Immediately call your local poison control centre. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P308 + P313 If exposed or concerned, get medical advice/attention.
 Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.
 Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.
 Note This product mixture has been classified based on its ingredients.

PRODUCT: PF 664C 2K EPOXY PRIMER/SEALER (GRAY)**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
tert-Butyl acetate	540-88-5	10-30
Talc	14807-96-6	10-30
Diglycidyl ether of bisphenol A	25036-25-3	7-13
Titanium Dioxide	13463-67-7	5-10
Acetic acid, methyl ester	79-20-9	5-10
4-Chlorobenzotrifluoride	98-56-6	3-7
Xylene	1330-20-7	3-7
Butyl Alcohol	71-36-3	1-5
Distillates (petroleum), hydrotreated light	64742-47-8	0.5-1.5
Ethylbenzene	100-41-4	0.1-1
Crystalline Silica	14808-60-7	0.1-1

<<The actual concentration(s) withheld as a trade secret>> .

SECTION 04: FIRST-AID MEASURES

Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If swallowed, do not induce vomiting. Give large quantity of water. Call a physician immediately. Never give anything by mouth to an unconscious person. Rinse mouth with water. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs.
Skin contact.....	Immediately flush skin with plenty of soap and water. Remove contaminated clothing. Wash clothing before reuse. If irritation persists, seek medical attention.
Eye contact.....	Check for and remove any contact lenses, if safe and easy to do so. Immediately flush eyes with running water for a minimum of 30 minutes preferably up to 60 minutes. Get medical attention immediately.
Most important symptoms and effects, whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. This product contains ingredients that are suspected of damaging fertility or the unborn child. This product contains ingredients that may cause cancer.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media	Carbon dioxide, dry chemical, foam. In cases of larger fires, water spray should be used. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products	Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO2). Oxides of nitrogen. Hydrocarbons and traces of chlorine compounds. Under hot acidic conditions: Isobutylene. Acetic acid.
Special protective equipment and precautions for fire-fighters	Extremely flammable. Keep away from heat, sparks and flame. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Keep run-off water from entering sewers and other waterways. Dike for water control.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	No action shall be taken involving any personal risk or without suitable training. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways.
Methods and materials for containment and cleaning up	

PRODUCT: PF 664C 2K EPOXY PRIMER/SEALER (GRAY)**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Leak/spill..... Ventilate. Eliminate all sources of ignition. Evacuate all non-essential personnel. Avoid all personal contact. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling..... Keep away from heat, sparks, and open flame. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities Keep away from heat, sparks, and open flames. Store away from oxidizing and reducing materials. Store away from sunlight. Keep container closed when not in use. Attacks some types of rubber, plastics and coatings.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm
	CA ON AB BC: 50ppm (TWA), 200ppm (STEL)				
Talc	2 mg/m3	Not established	2 mg/m3 TWA	Not established	Not established
	CA ON: 2mg/kg (TWA)				
Diglycidyl ether of bisphenol A	Not established	Not established	Not established	Not established	Not established
Titanium Dioxide	10 mg/m3	Not established	15 mg/m3	Not established	Not established
	CA ON: 10 mg/m3 (TWA)				
Acetic acid, methyl ester	200 ppm	Not established	200 ppm	Not established	Not established
	CA ON: 200ppm (TWA), 250ppm (STEV-C)				
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established
Xylene	50 ppm	150 ppm	100 ppm TWA	Not established	Not established
	CA ON: 100ppm (TWA); 150ppm (STEL)				
Butyl Alcohol	20 ppm	Not established	100 ppm	Not established	50 ppm skin
	CA ON: 20 ppm (TWA)				
Distillates (petroleum), hydrotreated light	1200 mg/m3	Not established	Not established	Not established	Not established
Ethylbenzene	100 ppm	125 ppm	100 ppm	Not established	100 ppm / STEL 125 ppm
	CA ON: 20ppm (TWA)				
Crystalline Silica	0.025 mg/m3	Not established	0.1 mg/m3 TWA	Not established	0.05 mg/m3
	CA ON: 0.025 mg/m3 Respirable				
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Explosion-proof exhaust ventilation.				
Personal Protective Equipment					
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.				
Eye/type.....	Chemical safety goggles and full faceshield if a splash hazard exists.				
Gloves/ type.....	Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Contact glove supplier for recommendations.				
Clothing/type.....	Wear adequate protective clothes.				
Footwear/type.....	Safety boots per local regulations.				

PRODUCT: PF 664C 2K EPOXY PRIMER/SEALER (GRAY)**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

Other/type..... Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state..... Liquid.
 Colour..... Gray.
 Odour..... Solvent odour.
 Odour threshold (ppm)..... Not available.
 pH..... Not applicable.
 Melting / Freezing point (deg C)..... Not available.
 Initial boiling point / boiling range (deg C). >95C.
 Flash point (deg C), method..... 4°C. (estimate; lowest flash point ingredient).
 Evaporation rate..... Not available.
 Flammability (solids and gases)..... Not applicable. Flammable liquid.
 Upper flammable limit (% vol)..... 11.5.
 Lower flammable limit (% vol)..... 0.9.
 Vapour pressure (mm Hg)..... Not available.
 Vapour density (air=1)..... >1.
 Relative Density (Specific Gravity)..... 1.335.
 Pounds / USG..... 11.14.
 Solubility..... Negligible.
 Partition coefficient — n-octanol/water..... Not available.
 Auto ignition temperature (deg C)..... Not available.
 Decomposition temperature..... Not available.
 Viscosity..... 1600 cPs. #4 @ 20 RPM. (20 °C). (Brookfield).
 VOC (less water)..... 1.12 lbs/USG; 134.2 g/L.
 VOC (less exempt volatiles)..... 2.17 lbs/USG; 260 g/L.
 % Volatile by weight..... 10.02.

SECTION 10: STABILITY AND REACTIVITY

Reactivity Product is stable; hazardous polymerization will not occur.
 Chemical stability..... Stable at normal temperatures and pressures.
 Possibility of hazardous reactions..... Dangerous reactions possible on contact with incompatible substances.
 Conditions to avoid, including static Electrostatic charge. Keep away from heat.
 discharge, shock or vibration
 Incompatible materials..... Strong oxidizing agents. Acids. Alkalies. Nitrates. Reducing agents. Some plastics.
 Hazardous decomposition products..... No hazardous decomposition products when stored and handled correctly. See hazardous combustion products section 5. Under hot acidic conditions: Isobutylene and acetic acid.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50
tert-Butyl acetate	>2,230 mg/m ³ 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Talc	Not available	Not available
Diglycidyl ether of bisphenol A	Not Available	Not Available
Titanium Dioxide	>6.8 mg/L (4 hr)	>10,000 mg/kg (rat, oral) >10,000 mg/kg (rabbit, dermal)
Acetic acid, methyl ester	16000 ppm (Rat) 4 h	LD50 5001 mg/kg (oral rat) LD50 5001 mg/kg (dermal rabbit)
4-Chlorobenzotrifluoride	4479 ppm	>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Butyl Alcohol	8,000 ppm 4 hours	790 mg/kg rat oral 3,400 mg/kg rabbit dermal
Distillates (petroleum), hydrotreated light	>3,000 mg/kg (dermal, rabbit)	>5,000 mg/kg (oral, rat)
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal
Crystalline Silica	Not available	>22,500 mg/kg (oral rat)
Route of exposure.....	Eye contact. Skin contact. Inhalation.	

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Symptoms related to the physical, chemical and toxicological characteristics

Effects of acute exposure.....	Causes serious eye irritation. Can cause redness and irritation. Can cause moderate skin irritation. Irritating to mucous membranes and upper respiratory tract. May be harmful if absorbed through the skin. May cause central nervous system effects such as headache, nausea, vomiting and weakness. Talc can be absorbed into the lungs and the digestive tract, and adversely affect lung function.
Effects of chronic exposure.....	Prolonged or repeated skin contact may cause drying or cracking of skin. Prolonged or repeated exposure may lead to allergic skin reactions. Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated breathing of talc may result in progressive and permanent lung disease (fibrosis) which may cause death from respiratory and/or heart failure. Symptoms include coughing and difficult breathing which becomes worse with physical activity. . Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.
Carcinogenicity of material.....	Quartz (Crystalline Silica) is listed by IARC in Group 1 as a carcinogen. Ethylbenzene is classified as an A3 known animal carcinogen. IARC has classified Titanium Dioxide as a group 2B carcinogen. Xylene has been listed by IARC as a Group 3; not classifiable as to its carcinogenicity to humans. This product contains non-asbestiform Talc, which is classified as a Group 3 (not classifiable as to carcinogenicity to humans) by IARC .
Reproductive effects.....	High level exposure to Xylene in some animal studies have been reported to cause health effects on the developing embryo/fetus. The relevance of this to humans is not known.
Sensitizing capability of material.....	Ethylbenzene is a possible skin sensitizer.
Specific Target Organ Toxicity	May cause drowsiness or dizziness. May cause respiratory irritation.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity.....	Product data not available.
Persistence and degradability.....	Product data not available.
Bioaccumulative potential.....	Product data not available.
Mobility in soil.....	Product data not available.
Other adverse effects.....	Do not allow to enter waters, waste water or soil.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue.
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SECTION 14: TRANSPORT INFORMATION

TDG Classification.....	UN1263 - PAINT - Class 3 - Packing Group II - This product meets limited quantity exemption when shipped in containers less than 5 litres.
DOT Classification (Road).....	UN1263 - PAINT - Class 3 - Packing Group II - Ltd Qty (1 Liter). Refer to 49CRF 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air).....	UN1263 - PAINT - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
IMDG Classification (Marine).....	UN1263 - PAINT - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

CEPA status.....	A component of this product is on the NDSL.
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Butyl alcohol. Ethylbenzene. Xylene.
EPA hazardous air pollutants (HAPS) 40CFR63	Ethylbenzene. Toluene. Xylene.
California Proposition 65.....	*WARNING: This product contains a chemical known to the State of California to cause cancer. (Benzene). (Cumene). (Carbon black - airborne, unbound particles of respirable size). (Ethyl benzene). (Silica, crystalline (airborne particles of respirable size). (Titanium dioxide - airborne, unbound particles of respirable size). *WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. (Benzene (D)). (Toluene).

PRODUCT: PF 664C 2K EPOXY PRIMER/SEALER (GRAY)

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
 Telephone number:..... (800) 387-7981.
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 experience and recognized technical sources. To the best of our knowledge, it is believed
 to be correct as of the date of issue but we make no representations as to its accuracy or
 sufficiency and do not suggest or guarantee that any hazards listed herein are the only
 ones which exist. The hazard information contained herein is offered solely for the
 consideration of the user, subject to his own investigation and verification of compliance
 with applicable regulations, including the safe use of the product under every foreseeable
 condition. The information relates only to the product designated herein, and does not
 relate to its use in combination with any other material or in any other process.

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 data sheet