SAFETY DATA SHEET

2K Epoxy Primer Sealer Grey

Section 1. Identification

Product identifier : 2K Epoxy Primer Sealer Grey

Product code : PF 664C

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario L9T3Y5

Emergency telephone number (with hours of operation) : CHEMTREC 24 Hour Emergency Phone(s):
USA & Canada 800-424-9300
International +1 703 741-5970

Section 2. Hazard identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1B
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Highly flammable liquid and vapor.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
May cause cancer.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing and eye or face protection.

Section 2. Hazard identification

Response : IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	Synonyms	% (w/w)	Identifiers	
Talc (none asbestiform)	Talc; magnesium silicate monohydrate (talc) not containing asbestiform fibres	≥10 - ≤30	CAS: 14807-96-6	
tert-butyl acetate	Acetic acid, 1,1-dimethylethyl ester; tert-Butyl-acetate; tert-Butyl ester of acetic acid; Acetic acid, tert-butyl ester; 1,1-Dimethylethyl ester acetic acid	≥10 - ≤30	CAS: 540-88-5	
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bis [oxirane]	Bisphenol A, polymer with bisphenol A diglycidyl ether; Bisphenol A-bisphenol A diglycidyl ether polymer; 2,2'-bis(2-(2,3-epoxypropoxy)phenyl)-propane; Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2,2'-[(1-methylethylidene) bis (4,1-phenyleneoxymethylene)]bis (oxirane); Bisphenol A diglycidyl ether polymer	≥7 - ≤13	CAS: 25036-25-3	
titanium dioxide	Titanium oxide; Titanium oxide (TiO2); Titanium peroxide; Rutile; C.I. Pigment White 6	≥5 - ≤10	CAS: 13463-67-7	
4-chloro-α,α,α-trifluorotoluene	Benzene, 1-chloro-4-(trifluoromethyl)-; Benzene, 1-chloro-4-trifluoromethyl)-; 4-Chlorobenzotrifluoride; 1-chloro-4-(trifluoromethyl)benzene; p-chloro-alpha,alpha,alpha-trifluorotoluene	≥3 - ≤7	CAS: 98-56-6	
ACETATE ESTER		≥1 - ≤5	-	
ARYL HALIDES		≥1 - ≤5	-	
XYLENE	Benzene, dimethyl-; Xylol; Benzene, dimethyl-, mixed isomers; xylene, mixed isomers, pure; xylene, crude	≥1 - ≤5	CAS: 1330-20-7	
Normal butyl alcohol	n-butanol; 1-Butanol; n-BUTYL ALCOHOL; n-Propyl carbinol; 1-Hydroxybutane	≥1 - ≤5	CAS: 71-36-3	
ethylbenzene	Benzene, ethyl-; Phenylethane;	≥0.5 - ≤1.5	CAS: 100-41-4	

Section 3. Composition/information on ingredients

	Ethylbenzol; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene and — 12 % or more but not more than 18 % by weight of ethylbenzene; EB			

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Section 4. First-aid measures

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
carbonyl halides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Talc (none asbestiform)	**CA Saskatchewan Provincial (Canada, 4/2021)** TWA 8 hours: 2 mg/m³. Form: respirable fraction. **CA British Columbia Provincial (Canada, 8/2025)** TWA 8 hours: 2 mg/m³. Form: respirable. Notes: the value is for particulate matter containing no asbestos and less than 1% crystalline silica. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 2 mg/m³. Form: respirable particulate matter. TWA 8 hours: 2 fibers/cm³. **CA Quebec Provincial (Canada, 2/2024)** TWAEV 8 hours: 2 mg/m³. Form: respirable aerosol fraction. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 2 mg/m³. Form: respirable particulate.
tert-butyl acetate	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 250 ppm. TWA 8 hours: 200 ppm. **CA British Columbia Provincial (Canada, 8/2025) [butyl acetate, all isomers]** STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. **CA Ontario Provincial (Canada, 6/2019) [butyl acetates, all isomers]** STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. **CA Quebec Provincial (Canada, 2/2024) [butyl acetates]** STEV 15 minutes: 150 ppm. TWAEV 8 hours: 50 ppm. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 200 ppm. OEL 8 hours: 950 mg/m³.
titanium dioxide	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 20 mg/m³. TWA 8 hours: 10 mg/m³. **CA British Columbia Provincial (Canada, 8/2025)** Carc 2B. TWA 8 hours: 10 mg/m³. Notes: The 8-hour TWA listed in the Table is for the total dust. The substance also has an 8-hour TWA of 3 mg/m3 for the respirable fraction. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 10 mg/m³. **CA Quebec Provincial (Canada, 2/2024)** TWAEV 8 hours: 10 mg/m³. Form: total particulate matter. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 10 mg/m³.
4-chloro-α,α,α-trifluorotoluene	**ACGIH TLV (United States, 1/2026)** A3. Skin sensitizer. SL: 20 mg/100cm².

Section 8. Exposure controls/personal protection

	TWA 8 hours: 0.5 ppm.
XYLENE	**CA Saskatchewan Provincial (Canada, 4/2021) [Xylene]** STEL 15 minutes: 150 ppm. TWA 8 hours: 100 ppm. **CA British Columbia Provincial (Canada, 8/2025) [xylene, all isomers]** TWA 8 hours: 20 ppm. **CA Ontario Provincial (Canada, 6/2019) [Xylene (o-, m-, p-isomers)]** STEL 15 minutes: 150 ppm. TWA 8 hours: 100 ppm. **CA Quebec Provincial (Canada, 2/2024) [Xylene]** TWAEV 8 hours: 100 ppm. TWAEV 8 hours: 434 mg/m³. STEV 15 minutes: 150 ppm. STEV 15 minutes: 651 mg/m³. **CA Alberta Provincial (Canada, 3/2023) [Dimethylbenzene]** OEL 8 hours: 100 ppm. OEL 15 minutes: 651 mg/m³. OEL 15 minutes: 150 ppm. OEL 8 hours: 434 mg/m³.
Normal butyl alcohol	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 30 ppm. TWA 8 hours: 20 ppm. **CA British Columbia Provincial (Canada, 8/2025)** TWA 8 hours: 15 ppm. C: 30 ppm. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 20 ppm. **CA Quebec Provincial (Canada, 2/2024)** TWAEV 8 hours: 20 ppm. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 60 mg/m³. OEL 8 hours: 20 ppm.
ethylbenzene	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 125 ppm. TWA 8 hours: 100 ppm. **CA British Columbia Provincial (Canada, 8/2025)** Carc 2B. TWA 8 hours: 20 ppm. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 20 ppm. **CA Quebec Provincial (Canada, 2/2024)** C3. TWAEV 8 hours: 20 ppm. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 100 ppm. OEL 8 hours: 434 mg/m³. OEL 15 minutes: 543 mg/m³. OEL 15 minutes: 125 ppm.

Biological exposure indices

No exposure indices known.

Section 8. Exposure controls/personal protection

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Gray.

Odor : Not available.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Technically not possible to measure

Boiling point or initial boiling point and boiling range : 70 to 3000°C (158 to 5432°F)

Section 9. Physical and chemical properties

Flash point : Closed cup: 4°C (39.2°F)

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Lower: 0.9%
Upper: 15.1%

Vapor pressure : 1.2 kPa (9.25 mm Hg)

Relative vapor density : Not available.

Relative density : Not available.

Density : 1.339 g/cm³

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : 355°C (671°F)

Decomposition temperature : Not applicable.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
tert-butyl acetate	**Rat - Oral - LD50** 4100 mg/kg Toxic effects: Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Ataxia Lung, Thorax, or Respiration - Dyspnea
4-chloro-α,α,α-trifluorotoluene	**Rat - Oral - LD50** 13 g/kg
ACETATE ESTER	**Rabbit - Dermal - LD50** >5000 mg/kg

Section 11. Toxicological information

	Rat - Oral - LD50 >5000 mg/kg **Rat - Inhalation - LC50 Gas.** >16000 ppm [4 hours]
ARYL HALIDES	**Rabbit - Dermal - LD50** >2000 mg/kg **Rat - Oral - LD50** >13000 mg/kg **Rat - Inhalation - LC50 Vapor** 33 mg/l [4 hours]
XYLENE	**Rat - Oral - LD50** 4300 mg/kg Toxic effects: Liver - Other changes Kidney, Ureter, and Bladder - Other changes **Rat - Inhalation - LC50 Gas.** 5000 ppm [4 hours]
Normal butyl alcohol	**Rat - Oral - LD50** 790 mg/kg Toxic effects: Liver - Fatty liver degeneration Kidney, Ureter, and Bladder - Other changes Blood - Other changes **Rabbit - Dermal - LD50** 3400 mg/kg **Rat - Inhalation - LC50 Vapor** 24000 mg/m³ [4 hours]
ethylbenzene	**Rat - Oral - LD50** 3500 mg/kg Toxic effects: Liver - Other changes Kidney, Ureter, and Bladder - Other changes **Rabbit - Dermal - LD50** >5000 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name	Result
tert-butyl acetate	**Rabbit - Skin - Mild irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 uL
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bis[oxirane]	**Mammal - species unspecified - Skin - Irritant**
ACETATE ESTER	**Mammal - species unspecified - Skin - Irritant**
XYLENE	**Rat - Skin - Mild irritant** Duration of treatment/exposure: 8 hours Amount/concentration applied: 60 uL **Rabbit - Skin - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 mg **Rabbit - Skin - Moderate irritant** Amount/concentration applied: 100 %
Normal butyl alcohol	**Rabbit - Skin - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 20 mg
ethylbenzene	**Rabbit - Skin - Mild irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 15 mg

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Serious eye damage/eye irritation

Product/ingredient name	Result
tert-butyl acetate	**Rabbit - Eyes - Mild irritant** Amount/concentration applied: 100 uL
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bis[oxirane]	**Mammal - species unspecified - Eyes - Irritant**
ACETATE ESTER	**Mammal - species unspecified - Eyes - Irritant**
XYLENE	**Rabbit - Eyes - Mild irritant** Amount/concentration applied: 87 mg **Rabbit - Eyes - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 5 mg
Normal butyl alcohol	**Rabbit - Eyes - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 2 mg **Rabbit - Eyes - Severe irritant** Amount/concentration applied: 0.005 Ml **Rabbit - Eyes - Severe irritant** Amount/concentration applied: 1.62 mg **Rabbit - Eyes - Cornea opacity** OECD [Acute Eye Irritation/Corrosion] Observation period: 7 days Irritation score: 2.11 Not reversible

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Product/ingredient name	Result
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bis[oxirane]	**Mammal - species unspecified - skin** Sensitizing

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Classification

Product/ingredient name	IARC	NTP	ACGIH
Talc (none asbestiform)	2A	-	A4
titanium dioxide	2B	-	A3
4-chloro-α,α,α-trifluorotoluene	2B	-	A3
XYLENE	3	-	A4
ethylbenzene	2B	-	A3

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
4-chloro-α,α,α-trifluorotoluene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
ACETATE ESTER	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
ARYL HALIDES	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
XYLENE	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Normal butyl alcohol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
ethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Aspiration hazard

Product/ingredient name	Result
XYLENE	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
661C/664C (Epoxy Primer)	10476.6	12431.9	42494.4	865.6	N/A
tert-butyl acetate	4100	N/A	N/A	N/A	N/A
4-chloro-α,α,α-trifluorotoluene	13000	N/A	N/A	N/A	N/A
ACETATE ESTER	N/A	N/A	4500	N/A	N/A
ARYL HALIDES	N/A	2500	N/A	33	N/A
XYLENE	4300	1100	5000	N/A	N/A
Normal butyl alcohol	790	3400	N/A	24	N/A
ethylbenzene	3500	N/A	N/A	11	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result
tert-butyl acetate	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 30 days; Size: 20.8 mm; Weight: 0.136 g 327 mg/l [96 hours] Effect: Mortality
titanium dioxide	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 1 to 14 days >1000 mg/l [96 hours] Effect: Mortality
4-chloro-α,α,α-trifluorotoluene	**Acute - LC50 - Fresh water** OECD [Fish, Acute Toxicity Test] Fish 3 mg/l [96 hours]
ACETATE ESTER	**Acute - LC50** Algae 120 mg/l [72 hours] **Acute - EC50** Daphnia 1026.7 mg/l [48 hours] **Acute - LC50** Fish 295 to 348 mg/l [96 hours]
ARYL HALIDES	**Acute - EC50** Daphnia 3.68 mg/l [48 hours]
XYLENE	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 31 days; Size: 18.4 mm; Weight: 0.077 g 13.4 mg/l [96 hours] Effect: Mortality **EC50** Crustaceans - *Penaeus monodon* 3.82 mg/l [48 hours]
Normal butyl alcohol	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 33 days; Size: 20.6 mm; Weight: 0.119 g 1730 mg/l [96 hours] Effect: Mortality **Acute - EC50 - Fresh water** Daphnia - Water flea - *Daphnia magna* Age: 6 to 24 hours 1983 mg/l [48 hours] Effect: Intoxication
ethylbenzene	**Acute - LC50 - Marine water** Crustaceans - Brine shrimp - *Artemia sp.* - Nauplii Age: 2 to 3 13.3 mg/l [48 hours] Effect: Mortality **Acute - EC50 - Fresh water** Algae - Green algae - *Raphidocelis subcapitata* 3600 µg/l [96 hours] Effect: Population

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Result
4-chloro-α,α,α-trifluorotoluene	**Aerobic** OECD [Ready Biodegradability - Closed Bottle Test] 19.2% [28 days] - Not readily
XYLENE	OECD 301 F 90% [28 days]

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
4-chloro-α,α,α-trifluorotoluene	-	-	Not readily
XYLENE	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
tert-butyl acetate	1.64	-	Low
XYLENE	3.12	8.1 to 25.9	Low
Normal butyl alcohol	1	-	Low
ethylbenzene	3.6	-	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT

Section 14. Transport information

Transport hazard class(es)	3 	3 	3 	3 
Packing group	II	II	II	II
Environmental hazards	No.	No.	No.	No.

Additional information

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).

DOT Classification : **Reportable quantity** 2449.2 lbs / 1111.9 kg [219.38 gal / 830.43 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : The following components are listed: volatile organic compounds (total); xylene (all isomers); n-butyl alcohol; ethylbenzene

CEPA Toxic substances : None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Canada : Not determined.

United States : Not determined.

Section 16. Other information

History

Date of printing : 11/4/2026

Date of issue/Date of revision : 11/4/2026

Date of previous issue : No previous validation

Version : 1

Section 16. Other information

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
HPR = Hazardous Products Regulations
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

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