



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: PF 688C 4:1 CLEARCOAT 2.1 VOC**

### SECTION 01: IDENTIFICATION

Product identifier..... PF 688C 4:1 CLEARCOAT 2.1 VOC  
 Other means of identification  
 Chemical family..... Polyester. Solvent solution.  
 Recommended use and restrictions on .. Paints.  
 use  
 Initial supplier identifier..... Pro Form Products Ltd.  
 604 McGeachie Drive  
 Milton, Ontario L9T3Y5  
 Tel (905) 878-4990 Fax (905) 878-1189  
 24 hour emergency number:..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
 IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
 \*\* For medical emergencies contact your local poison control centre \*\*.  
 -  
 NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.  
 HMIS..... H: 2 F:4 R: 0.

### SECTION 02: HAZARD IDENTIFICATION



Hazard Classification..... Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system).  
 Signal Word..... DANGER.  
 Hazard Description..... H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.  
 Prevention..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.  
 Response ..... P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.  
 Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.  
 Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.  
 Note ..... This product mixture has been classified based on its ingredients.

### SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

| CHEMICAL NAME AND SYNONYMS | CAS #    | WT. % |
|----------------------------|----------|-------|
| Acetone                    | 67-64-1  | 10-30 |
| n-Butyl Acetate            | 123-86-4 | 10-30 |
| 4-Chlorobenzotrifluoride   | 98-56-6  | 7-13  |

**PRODUCT: PF 688C 4:1 CLEARCOAT 2.1 VOC****SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

|  |            |       |
|--|------------|-------|
| tert-Butyl acetate                                 | 540-88-5   | 7-13  |
| Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate | 41556-26-7 | 0.1-1 |

<<The actual concentration(s) withheld as a trade secret>> .

**SECTION 04: FIRST-AID MEASURES**

|   |  |
|---|--|
| Skin contact.....   | Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.   |
| Eye contact.....  | In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.  |
| Inhalation.....   | If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.  |
| Ingestion.....  | If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.  |
| Most important symptoms and effects, ..... whether acute or delayed | Harmful if swallowed, in contact with skin or if inhaled. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. Can cause skin sensitization. Causes skin and eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. |
| Additional information.....   | Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.   |

**SECTION 05: FIRE-FIGHTING MEASURES**

|  |  |
|--|--|
| Suitable and unsuitable extinguishing media  | "Alcohol" foam, CO <sub>2</sub> , dry chemical. Do not use water in a jet.   |
| Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products | Extremely flammable. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO <sub>2</sub> ). Hydrocarbons and traces of chlorine compounds.  |
| Special protective equipment and precautions for fire-fighters   | Acetone is a highly flammable liquid. It is easily ignited in the presence of heat, an ignition source such as a naked flame or a spark (including electrostatic discharge). Aqueous solutions of acetone can also ignite. Acetone vapors are heavier than air and can travel a long distance to an ignition source and cause flashback. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. |

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

|   |  |
|---|--|
| Personal precautions, protective equipment and emergency procedures | No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material. Equipment should be grounded. |
| Methods and materials for containment and cleaning up               |  |
| Leak/spill.....   | Avoid all personal contact. Evacuate all non-essential personnel. Ventilate. Eliminate all sources of ignition. Contain the spill. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Prevent runoff into drains, sewers, and other waterways.   |

**SECTION 07: HANDLING AND STORAGE**

|                                    |   |
|------------------------------------|---|
| Precautions for safe handling..... | Extremely flammable. Keep away from heat, sparks, and open flame. Ground handling equipment. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking. |
|------------------------------------|---|

**PRODUCT: PF 688C 4:1 CLEARCOAT 2.1 VOC****SECTION 07: HANDLING AND STORAGE**

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Use explosion proof equipment in areas where vapour concentrations can become ignitable. Store away from oxidizing and reducing materials. Store away from sunlight. Store in a cool and dry place, for product integrity. Do not cut, grind or weld on or near container, do not expose containers to heat, flame, sparks, static electricity, or other sources of ignition: the containers may explode and cause injury or death.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

| INGREDIENTS  | TWA  | ACGIH TLV<br>STEL | PEL             | OSHA PEL<br>STEL | REL                    | NIOSH           |
|--|--|-------------------|-----------------|------------------|------------------------|-----------------|
| Acetone  | 250 ppm TLV<br>CA ON: 500ppm (TWA); 750ppm (STEL)  | 500 ppm           | 1,000 ppm       | Not established  | 250 ppm                |                 |
| n-Butyl Acetate                                    | 50 ppm<br>CA ON: 50ppm (TWA), 150ppm (STEL)  | 150 ppm           | 150 ppm         | 200 ppm          | 150 ppm / STEL 200 ppm |                 |
| 4-Chlorobenzotrifluoride                           | Not established  | Not established   | Not established | Not established  | Not established        | Not established |
| tert-Butyl acetate                                 | 200 ppm<br>CA ON: 50ppm (TWA), 150ppm (STEL)   | Not established   | 200 ppm         | Not established  | 200 ppm                |                 |
| Bis (1,2,2,6,6-Pentamethyl-4-Piperidyl) Sebacate   | Not established  | Not established   | Not established | Not established  | Not established        | Not established |
| Appropriate engineering controls.....              | Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Explosion-proof exhaust ventilation. |                   |                 |                  |                        |                 |
| Personal Protective Equipment<br>Gloves/ type..... | Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Contact glove supplier for recommendations.   |                   |                 |                  |                        |                 |
| Eye/type.....                                      | Liquid chemical goggles. Chemical safety goggles and full faceshield if a splash hazard exists.  |                   |                 |                  |                        |                 |
| Respiratory/type.....                              | Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.  |                   |                 |                  |                        |                 |
| Clothing/type.....                                 | Wear adequate protective clothes.  |                   |                 |                  |                        |                 |
| Footwear/type.....                                 | Safety boots per local regulations.  |                   |                 |                  |                        |                 |
| Other/type.....                                    | Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.  |                   |                 |                  |                        |                 |

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

|  |   |
|--|---|
| Appearance/Physical state.....                     | Liquid.   |
| Colour.....  | Clear.  |
| Odour.....   | Characteristic odour. Solvent odour.              |
| Odour threshold (ppm).....                         | Not available.                                    |
| pH.....  | Not applicable.                                   |
| Melting / Freezing point (deg C).....              | < -33 °C.   |
| Initial boiling point / boiling range (deg C)..... | > 56 °C.  |
| Flash point (deg C), method.....                   | -18°C. (estimate; lowest flash point ingredient). |
| Evaporation rate.....                              | Moderate.   |
| Flammability (solids and gases).....               | Not applicable. Flammable liquid.                 |
| Upper flammable limit (% vol).....                 | 12.6.   |
| Lower flammable limit (% vol).....                 | 0.9.  |
| Vapour pressure (mm Hg).....                       | Not available.                                    |
| Vapour density (air=1).....                        | >1.   |
| Relative Density (Specific Gravity).....           | 0.984.  |
| Pounds / USG.....                                  | 8.22.   |
| Solubility.....                                    | Slightly soluble in water.                        |
| Partition coefficient — n-octanol/water.....       | Not available.                                    |
| Auto ignition temperature (deg C).....             | Not available.                                    |
| Decomposition temperature.....                     | Not available.                                    |
| Viscosity.....                                     | 14 sec Zahn #2.                                   |

**PRODUCT: PF 688C 4:1 CLEARCOAT 2.1 VOC****SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

% Volatile by weight..... 15.44.  
 VOC (less water)..... Mixed VOC's when mixed with Activators as per label instructions.: Fast; 2.08 lbs/USG (249.2 g/L). Medium; 2.08 lbs/USG (249.2 g/L). Slow; 2.08 lbs/USG (249.2 g/L).

**SECTION 10: STABILITY AND REACTIVITY**

Reactivity ..... Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.  
 Chemical stability..... Stable at normal temperatures and pressures.  
 Possibility of hazardous reactions..... Will not occur under normal temperature and pressure.  
 Conditions to avoid, including static discharge, shock or vibration ..... Avoid heat, spark, open flames. Electrostatic charge.  
 Incompatible materials..... Strong oxidizing agents, acids, bases. Reducing agents. Aldehydes. Ammonia. Peroxides. Chlorine compounds. Acetone may ignite or react violently with strong oxidizing agents, such as chromic acid, chromium trioxide, chromyl chloride, hot nitric acid, potassium permanganate (in an alkaline medium), or peroxides.  
 Hazardous decomposition products..... No hazardous decomposition products when stored and handled correctly. Hazardous decomposition products depend on temperature, air supply, and the presence of other materials. See hazardous combustion products section 5.

**SECTION 11: TOXICOLOGICAL INFORMATION**

| INGREDIENTS  | LC50   | LD50  |
|--|--|---|
| Acetone  | 50,100 mg/m <sup>3</sup> 8 hours, rat  | 5,800 mg/kg (rat oral)                                  |
| n-Butyl Acetate  | >33 mg/L vapour, 5.2 mg/L (rat) dust/mist  | 10760 mg/kg (rat, oral) 14112 mg/kg (rabbit, dermal)    |
| 4-Chlorobenzotrifluoride   | 4479 ppm   | >6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)   |
| tert-Butyl acetate   | >2,230 mg/m <sup>3</sup> 4 hours rat   | 4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)  |
| Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate                           | Not Available  | 2369-3920 mg/kg (oral rat), >2000 mg/kg (dermal rabbit) |
| Route of exposure.....   | Eye contact. Skin contact. Inhalation.   |   |
| Symptoms related to the physical, chemical and toxicological characteristics |  |   |
| Effects of acute exposure.....   | The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and throat. In high concentration, they may cause central nervous system depression and narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation. |   |
| Skin contact.....  | Can cause moderate irritation, defatting and dermatitis.   |   |
| Skin absorption.....   | Chronic skin exposure to solvents may cause effects similar to those identified under chronic inhalation.  |   |
| Eye contact.....   | Causes eye irritation. Can cause redness, irritation, tissue destruction.  |   |
| Ingestion.....   | Aspiration of material into lungs can cause chemical pneumonitis which can be fatal. May be harmful or fatal if swallowed.   |   |
| Inhalation (acute).....  | Solvent vapours may be irritating to the eyes, nose and throat, resulting in redness, burning and itching of eyes, dryness of the throat and tightness in the chest. Breathing of high vapour concentrations may cause anesthetic effects and serious health effects.          |   |
| Effects of chronic exposure.....   | Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.   |   |
| Inhalation (chronic).....  | Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, nausea and asphyxiation.  |   |
| Carcinogenicity of material.....   | No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC or ACGIH.   |   |
| Reproductive effects.....  | No component of this product present at levels greater than or equal to 0.1% .   |   |
| Sensitizing capability of material.....                                      | May cause sensitization by skin contact.   |   |
| Specific Target Organ Toxicity .....   | May cause drowsiness or dizziness. May cause respiratory irritation.   |   |

**SECTION 12: ECOLOGICAL INFORMATION**

Ecotoxicity..... Product data not available.  
 Other adverse effects..... Do not allow to enter waters, waste water or soil.

**PRODUCT: PF 688C 4:1 CLEARCOAT 2.1 VOC****SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging . Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch.

**SECTION 14: TRANSPORT INFORMATION**

TDG Classification..... UN1263 - PAINT - Class 3 - Packing Group II - This product meets limited quantity exemption when shipped in containers less than 5 litres.  
 DOT Classification (Road)..... UN1263 - PAINT - Class 3 - Packing Group II - Ltd Qty (1 Liter). Refer to 49CRF 172.101 for additional non-bulk packaging requirements.  
 IATA Classification (Air)..... UN1263 - PAINT - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.  
 IMDG Classification (Marine)..... UN1263 - PAINT - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.  
 Marine Pollutant..... Potential marine pollutant.  
 Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: REGULATORY INFORMATION**

CEPA status..... On Domestic Substances List (DSL).  
 TSCA inventory status..... All components are listed.  
 OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.  
 SARA Title III  
 Section 302 - extremely hazardous ..... None.  
 substances  
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.  
 Section 313..... None above De minimus % limit.  
 EPA hazardous air pollutants (HAPS) ..... Toluene.  
 40CFR63  
 California Proposition 65..... \*\*\* ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause birth defects or other reproductive harm. (Toluene). For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**SECTION 16: OTHER INFORMATION**

Prepared by: ..... REGULATORY AFFAIRS. Trivalent Data Systems Ltd. [www.trivalent.com](http://www.trivalent.com).  
 Telephone number:..... (800) 387-7981.  
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.  
 Review Date:..... 2021-11-04.  
 Date of the latest revision of the safety .. 2020-10-09  
 data sheet