

Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PF 688C 4:1 CLEARCOAT 2.1 VOC PRODUCT:

SECTION 01: IDENTIFICATION

Product identifier..... PF 688C 4:1 CLEARCOAT 2.1 VOC

Other means of identification Polyester. Solvent solution.

Initial supplier identifier.....

Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189

For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC); 24 hour emergency number:.....

IN THE UNITED STATES CALL CHEMTRÉC 1-800-424-9300.

** For medical emergencies contact your local poison control centre **.

NFPA rating...... Health: 2 Fire: 4 Reactivity: 0.

HMIS...... H: 2 F:4 R: 0.

SECTION 02: HAZARD IDENTIFICATION



Hazard Classification	Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system).
Signal WordHazard Description	DANGER. H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.
Response	P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
Storage	P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.
Disposal Note	P501 Dispose all unused, waste or empty containers in accordance with local regulations.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS CAS # WT. %			
Acetone	67-64-1	10-30	
n-Butyl Acetate	123-86-4	10-30	
4-Chlorobenzotrifluoride	98-56-6	7-13	



SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

540-88-5 7-13 tert-Butyl acetate Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate 41556-26-7 0.1 - 1

<<The actual concentration(s) withheld as a trade secret>>

SECTION 04: FIRST-AID MEASURES

Skin contact..... Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. Eye contact.....

In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.

If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down Ingestion..... to prevent aspiration of fluid into the lungs. Never give anything by mouth to an

unconscious person.

Harmful if swallowed, in contact with skin or if inhaled. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. Can Most important symptoms and effects, whether acute or delayed cause skin sensitization. Causes skin and eye irritation. Symptoms may include stinging,

tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation.

Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media

Additional information.....

"Alcohol" foam, CO2, dry chemical. Do not use water in a jet.

Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products Special protective equipment and precautions for fire-fighters

Extremely flammable. Thermal decomposition products are toxic. May include:. Oxides of carbon (CO, CO2). Hydrocarbons and traces of chlorine compounds.

Acetone is a highly flammable liquid. It is easily ignited in the presence of heat, an ignition source such as a naked flame or a spark (including electrostatic discharge). Aqueous solutions of acetone can also ignite. Acetone vapors are heavier than air and can travel a long distance to an ignition source and cause flashback. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material. Equipment should be grounded.

Methods and materials for containment and cleaning up

Leak/spill.....

Avoid all personal contact. Evacuate all non-essential personnel. Ventilate. Eliminate all sources of ignition. Contain the spill. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Prevent runoff into drains, sewers, and other waterways.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Extremely flammable. Keep away from heat, sparks, and open flame. Ground handling equipment. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.



SECTION 07: HANDLING AND STORAGE

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Use explosion proof equipment in areas where vapour concentrations can become ignitable. Store away from oxidizing and reducing materials. Store away from sunlight. Store in a cool and dry place, for product integrity. Do not cut, grind or weld on or near container, do not expose containers to heat, flame, sparks, static electricity, or other sources of ignition: the containers may explode and cause injury or death.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

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INGREDIENTS	TWA	GIH TLV STEL	PEL	A PEL STEL	NIOSH REL
Acetone	250 ppm TLV	500 ppm	1,000 ppm	Not established	250 ppm
n-Butyl Acetate	50 ppm	TWA); 750ppm (STEL) 150 ppm	150 ppm	200 ppm	150 ppm / STEL 200 ppm
	CA ON: 50ppm (TV	VA), 150ppm (STEL)			
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established
tert-Butyl acetate	200 ppm CA ON: 50ppm (T\	Not established WA), 150ppm (STEL)	200 ppm	Not established	200 ppm
Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate	Not established	Not established	Not established	Not established	Not established
Appropriate engineering controls		Provide natural or mecha exposure limits. Local me contamination, such as o gases and fumes that ma ventilation (ie. ACGIH ind adequate ventilation. Exp	echanical exhaust vent pen process equipmer by be emitted. Standard lustrial ventilation) sho	ilation should be used a nt, or during purging ope d reference sources reg uld be consulted for gui	nt sources of air erations, to capture arding industrial
Personal Protective Equipment Gloves/ type		Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Contact glove supplier for recommendations.			
Eye/type	Eye/type Liquid chemical goggles. exists.			les and full faceshield if	a splash hazard
Respiratory/typeLocal		Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.			
Clothing/type		Wear adequate protective Safety boots per local reg Emergency showers and heir hands and face before the state of the state the state the the state the state the state the state the the state the state the state the the the state the the state the the the the the state the the the the the the the t	e clothes. gulations. eye wash stations sho	ould be available. Empl	oyees should wash

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state	Liquid.
Colour	Clear.
Odour	Characteristic odour. Solvent odour.
Odour threshold (ppm)	Not available.
pH	Not applicable.
Melting / Freezing point (deg C)	< -33 °C.
Initial boiling point / boiling range (deg C).	> 56 °C.
Flash point (deg C), method	-18°C. (estimate; lowest flash point ingredient).
Evaporation rate	Moderate.
Flammability (solids and gases)	Not applicable. Flammable liquid.
Upper flammable limit (% vol)	12.6.
Lower flammable limit (% vol)	0.9.
Vapour pressure (mm Hg)	Not available.
Vapour pressure (mm Hg) Vapour density (air=1)	>1.
Relative Density (Specific Gravity)	0.984.
Pounds / USG	8.22.
Solubility	Slightly soluble in water.
Partition coefficient — n-octanol/water	Not available.
Auto ignition temperature (deg C)	Not available.
Decomposition temperature	Not available.
Viscosity	14 sec Zahn #2.
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SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

SECTION 10: STABILITY AND REACTIVITY

Chlorine compounds. Acetone may ignite or react violently with strong oxidizing agents, such as chromic acid, chromium trioxide, chromyl chloride, hot nitric acid, potassium permanganate (in an alkaline medium), or peroxides.

No hazardous decomposition products when stored and handled correctly. Hazardous

decomposition products depend on temperature, air supply, and the presence of other materials. See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50	
Acetone	50,100 mg/m3 8 hours, rat	5,800 mg/kg (rat oral)	
n-Butyl Acetate	>33 mg/L vapour, 5.2 mg/L (rat) dust/mist	10760 mg/kg (rat, oral) 14112 mg/kg (rabbit, dermal)	
4-Chlorobenzotrifluoride	4479 ppm	>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)	
tert-Butyl acetate	>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)	
Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate	Not Available	2369-3920 mg/kg (oral rat), >2000 mg/kg (dermal rabbit)	
Route of exposure Eye contact. Skin contact. Symptoms related to the physical chemical	act. Inhalation.		

Hazardous decomposition products......

Inhalation (chronic)...... Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, nausea and asphyxiation.

SECTION 12: ECOLOGICAL INFORMATION



SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal . and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch.

SECTION 14: TRANSPORT INFORMATION

TDG Classification	UN1263 - PAINT - Class 3 - Packing Group II - This product meets limited quantity
DOT Classification (Road)	exemption when shipped in containers less than 5 litres. UN1263 - PAINT - Class 3 - Packing Group II - Ltd Qty (1 Liter). Refer to 49CRF
` '	172.101 for additional non-bulk packaging requirements.
IATA Classification (Air)	UN1263 - PAINT - Class 3 - Packing Group II. Limited Quantity. Do not ship by air
IMDG Classification (Marine)	without checking appropriate IATA regulations. UN1263 - PAINT - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check
,	IMDG regulations for limited quantity exemptions.
Marine Pollutant	Potential marine pollutant.
Proof of Classification	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July
	2, 2014) - we certify that classification of this product is correct.

SECTION 15: REGULATORY INFORMATION

CEPA status	This product is considered hazardous under the OSHA Hazard Communication Standard.
Section 311/312 - hazard categories Section 313EPA hazardous air pollutants (HAPS)	None above De minimus % limit.
California Proposition 65	***! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause birth defects or other reproductive harm. (Toluene). For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Telephone number:	(800) 387-7981.
Disclaimer:	experience and recognized technical sources. To the best of our knowledge, it is believed
	to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only
	ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance
	with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not
Date of the latest revision of the safety	relate to its use in combination with any other material or in any other process.

Date of the latest revision of the safety .. 2020-10-09 data sheet





Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: PF 689C MEDIUM ACTIVATOR FOR PF 688C

SECTION 01: IDENTIFICATION

Paints. Accelerator and activator.

Product identifier..... PF 689C MEDIUM ACTIVATOR FOR PF 688C

Other means of identification

Mixture.

Initial supplier identifier.....

Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189

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IN THE UNITED STATES CALL CHEMTRÉC 1-800-424-9300. ** For medical emergencies contact your local poison control centre **.

NFPA rating...... Health: 2 Fire: 4 Reactivity: 1.

HMIS...... H: 2 F:4 R: 1.

SECTION 02: HAZARD IDENTIFICATION





Hazard Classification	Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Acute Toxicity (Inhalation) — Category 4. Specific Target Organ Toxicity — Single Exposure — Category 3. (respiratory system). (narcotic effects).
Signal Word	DANGÉR.
Hazard Description	H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233
Frevention	Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.
Response	P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
Storage	P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.
Disposal	P501 Dispose all unused, waste or empty containers in accordance with local regulations.
Note	

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Homopolymer of HDI	28182-81-2	30-60	
tert-Butyl acetate	540-88-5	15-40	
4-Chlorobenzotrifluoride	98-56-6	10-30	

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

<<The actual concentration(s) withheld as a trade secret>> .

SECTION 04: FIRST-AID MEASURES

Remove all contaminated clothing and immediately wash the exposed areas with copious Skin contact..... amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. Eye contact..... In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is Inhalation..... difficult, give oxygen, obtain medical attention. If ingestion is suspected, contact physician or poison control center immediately. If Ingestion..... spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person. Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin and eye irritation. Can cause skin sensitization. Vapors have a narcotic effect and may cause Most important symptoms and effects, whether acute or delayed headache, fatique, dizziness and nausea. May cause respiratory irritation. Treat victims symptomatically. In the event of an incident involving this product ensure that Additional information..... medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media

Specific hazards arising from thehazardous product, such as the nature of any hazardous combustion products
Special protective equipment andprecautions for fire-fighters

"Alcohol" foam, CO2, dry chemical. Do not use water in a jet. During a fire, isocyanate vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. Use cold water spray to cool exposed containers to minimize risk of rupture. Thermal decomposition products are toxic. May include:. Oxides of carbon (CO, CO2). Hydrogen cyanide. Oxides of nitrogen. Dense black smoke. Thermal decomposition may release isocyanate vapors. Under hot acidic conditions:. Isobutylene. Acetic acid. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Equipment should be grounded.

Methods and materials for containment and cleaning up Leak/spill.....

Ventilate. Eliminate all sources of ignition. Evacuate all non-essential personnel. Avoid all personal contact. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%). Allow to stand uncovered for 72 hours to let carbon dioxide escape. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Keep away from heat, sparks, and open flame. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Prevent accumulation of electrostatic charges. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Individuals with lung or breathing problems or prior allergic reactions to isocyanates must not be exposed vapour or spray mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight. Avoid contact with moisture. Attacks some types of rubber, plastics and coatings. Do not store above 40 deg c.



SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

					I	
INGREDIENTS	ACGIH TLV TWA STEL		OSHA PEL IPEL STEL		NIOSH REL	
INGICE DIETTIO	1 447.4			OTEL		
Homopolymer of HDI	5 mg/m3	Not established	5 mg/m3	Not established	5 mg/m3	
	Supplier: 0.5 mg/m	13 (TWA)				
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm	
	CA ON: 50ppm (T	NA), 150ppm (STEL)				
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established	
Appropriate engineering		Provide natural or mecha exposure limits. Local med contamination, such as op gases and fumes that may ventilation (ie. ACGIH indual adequate ventilation. Expl	chanical exhaust ventil pen process equipmen y be emitted. Standard ustrial ventilation) shou	lation should be used at t, or during purging ope reference sources rega Ild be consulted for guid	t sources of air rations, to capture arding industrial	
Personal Protective Equi	pilielit ,	Wear skin protection equip	nment. The selection of	of skin protection equipm	nent depends on	
Cioves, type	1	the nature of the work to brubber. Contact glove sur	be performed. The following	owing gloves are recom	mended :. Butyl	
Eye/type		Liquid chemical goggles. (exists.			a splash hazard	
Respiratory/typeLo		Local exhaust ventilation i	s recommended. Wea	r an appropriate, propei ded exposure limits.	rly fitted respirator	
Clothing/type		Wear adequate protective clothes.				
Footwear/type		Safety boots per local regulations.				
Other/type		Emergency showers and c their hands and face befor	eye wash stations sho	uld be available. Emplo	yees should wash	
Medical surveillance	l	Medical supervision of all recommended. These showith pulmonary function teconditions, chronic bronchor sensitization should be diagnosed as sensitized to	employees who handle ould include preemploy est (FEC, FVC as a minitis, other chronic resp excluded from working	e or come in contact wit yment and periodic mec nimum). Persons with a piratory diseases or recu g with isocyanates. Onc	th isocyanates is dical examinations asthmatic-type arring skin eczema ce a person is	

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state	Liquid.
Colour	Light yellow.
Odour	Solvent odour.
Odour threshold (ppm)	Not available.
pH	Not applicable.
Melting / Freezing point (deg C)	Not available.
Initial boiling point / boiling range (deg C).	Not available.
Flash point (deg C), method	4°C. (estimate; lowest flash point ingredient).
Evaporation rate	Not available.
Flammability (solids and gases)	Not applicable. Flammable liquid.
Upper flammable limit (% vol)	10.5.
Lower flammable limit (% vol)	0.9.
Vapour pressure (mm Hg)	Not available.
Vapour density (air=1)	Not available.
Relative Density (Specific Gravity)	1.053.
Pounds / USG	8.79.
Solubility	Not available.
Partition coefficient — n-octanol/water	Not available.
Auto ignition temperature (deg C)	Not available.
Decomposition temperature	Not available.
Viscosity	14 sec. Zahn #2.
VOC (less water)	0.0.
% Volatile by volume	0.0.

SECTION 10: STABILITY AND REACTIVITY

Possibility of hazardous reactions...... Contact with moisture or other materials that react with isocyanates may cause

polymerization.

Keep away from heat. Incompatible with strong oxidizers. Water, amines, strong bases,

Conditions to avoid, including static

Keep away from heat. Incompatible with discharge, shock or vibration

Keep away from heat. Incompatible with alcohols. Nitrates. Acids. Copper alloys.





SECTION 10: STABILITY AND REACTIVITY

Incompatible materails..... Hazardous decomposition products......

Strong oxidizing agents. Amines. Acids. Alkalies. Nitrates. Plastics. Copper alloys. Water. No hazardous decomposition products when stored and handled correctly. See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50
Homopolymer of HDI	390-453 mg/m3 rat 4 hours	> 5,000 mg/kg (rat, oral); > 5,000 mg/kg (rabbit, dermal)
tert-Butyl acetate	>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
4-Chlorobenzotrifluoride	4479 ppm	>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)
Route of exposure Eye contact. Skin of	contact. Inhalation.	

Symptoms related to the physical, chemical and toxicological characteristics

Effects of acute exposure.....

Inhalation (acute).....

Effects of chronic exposure.....

Inhalation (chronic).....

Specific Target Organ Toxicity Acute Toxicity Estimate (ATE)..... The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and throat. In high concentration, they may cause central nervous system depression and narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation. Can cause moderate skin irritation. Skin irritation signs and symptoms may include a burning sensation, redness, swelling and blisters. May be absorbed through the skin. May cause drying or flaking of the skin. Isocyanate vapour/mists at concentrations above the exposure limits can irritate (burning sensation) the mucous membranes in the respiratory tract. This can cause a runny nose, sore throat, coughing, chest discomfort, difficult breathing and reduced pulmonary functioning. Persons with pre-existing, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms, as well as asthma attack. Exposure well above the TLV or PEL may lead to bronchitis, bronchial spasm and pulmonary edema. Chemical or hypersensitive pneumonitis, with flu-like symptoms has also been reported. These symptoms can be delayed up to several hours after exposure. Effects are usually reversible. Solvent vapours may be irritating to the eyes, nose and throat, resulting in redness, burning and itching of eyes, dryness of the throat and tightness in the chest. Breathing of high vapour concentrations may cause anesthetic effects and serious health effects. Isocyanate vapour/mists at concentrations above the exposure limits can irritate (burning sensation) the mucous membranes in the respiratory tract. This can cause a runny nose, sore throat, coughing, chest discomfort, difficult breathing and reduced pulmonary functioning Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated exposure may result in skin sensitization. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. Chronic exposure to organic solvent vapors have been associated with various neurotoxic effects including permanent brain and/or nervous system damage, kidney, liver, blood

damage and reproductive effects among women. Symptoms may include nausea, vomiting, abdominal pain, headache, impaired memory, loss of coordination, insomnia and breathing difficulties. Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, nausea and asphyxiation. Carcinogenicity of material.....

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC or ACGIH.

Reproductive effects..... No component of this product present at levels greater than or equal to 0.1% Sensitizing capability of material.....

Isocyanates are known to cause skin and respiratory sensitization in humans. Animal tests have indicated that respiratory sensitization can result from skin contact with diisocyanates. May cause drowsiness or dizziness. May cause respiratory irritation.

ATE mix (oral): . >5000 mg/kg. ATE mix (dermal): . >2800 mg/kg . ATE mix (inhalation):

791 mg/m3

SECTION 12: ECOLOGICAL INFORMATION

Product data not available. Persistence and degradability..... Product data not available. Product data not available. Bioaccumulative potential..... Product data not available. Mobility in soil..... Other adverse effects.....

Do not allow to enter waters, waste water or soil.



SECTION 13: DISPOSAL CONSIDERATIONS

contaminated packaging

Information on safe handling for disposal . This material and its container must be disposed of as hazardous waste. Avoid release to and methods of disposal, including any the environment. Empty containers must be handled with care due to product residue.

SECTION 14: TRANSPORT INFORMATION

TDG Classification	
DOT Classification (Road)	the Limited Quantity exemption when packaged in containers less than 5 liters. UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - Ltd Qty (1 litre). Refer to 49CRF 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air)	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II. Limited Quantity.
IMDG Classification (Marine)	Do not ship by air without checking appropriate IATA regulations. UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant	No.
Proof of Classification	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct

SECTION 15: REGULATORY INFORMATION

CEPA status TSCA inventory status OSHA SARA Title III Section 302 - extremely hazardous	This product is considered hazardous under the OSHA Hazard Communication Standard.
substances Section 311/312 - hazard categories Section 313 EPA hazardous air pollutants (HAPS)	Immediate health, delayed health, fire hazard. None above De minimus % limit. Hexamethylene diisocyanate.
40CFR63 California Proposition 65	This product does not contain any chemical(s) known to the State of California to cause cancer or reproductive toxicity. For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by:	REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
Telephone number:	(800) 387-7981.
Disclaimer:	DISCLAIMER: All information appearing herein is based upon data obtained from
	experience and recognized technical sources. To the best of our knowledge, it is believed
	to be correct as of the date of issue but we make no representations as to its accuracy or
	sufficiency and do not suggest or guarantee that any hazards listed herein are the only
	ones which exist. The hazard information contained herein is offered solely for the
	consideration of the user, subject to his own investigation and verification of compliance
	with applicable regulations, including the safe use of the product under every foreseeable
	condition. The information relates only to the product designated herein, and does not
	relate to its use in combination with any other material or in any other process.
Date of the latest revision of the safety	2020-09-10

data sheet





Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: PBC 3001-4 EXTRA CUT COMPOUND

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189 PBC 3001-4 EXTRA CUT CÓMPOUND

Product identifier..... Recommended use and restrictions on ... Compound.

Chemical family..... NFPA rating.....

Health: 2 Fire: 2 Reactivity: 0.

HMIS..... H: 2 F: 2 R: 0.

For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC); IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.

** For medical emergencies contact your local poison control centre **. 24 hour emergency number:.....

SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER. Hazard Classification..... Flammable Liquid 3. Aspiration Toxicity 1. Skin Irritation — Category 2. Eye Irritation -Category 2A. Specific Target Organ Toxicity — Repeated Exposure — Category 1. Health Hazard Not Otherwise Classified 1. Causes serious damage to the respiratory tract. Hazard Description..... H226 Flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H319 Causes serious eye irritation. H372 Causes damage to organs through prolonged or repeated exposure. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. Prevention..... P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe mist, vapours, or spray. P264 Wash thoroughly after handling. P270 Do not eat drink or smoke while using this product. P280 Wear protective gloves and eye protection. P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + Response P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P302 + P352 - If on skin: wash with plenty of water. P332 + P313 - If skin irritation occurs get medical attention or advice. P362 + P364 - Take off contaminated clothing and wash before reuse. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P314 - Get medical advice/attention if you feel unwell. P501 Dispose all unused, waste or empty containers in accordance with local regulations. This product mixture has been classified based on its ingredients. Note

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Naphtha (petroleum), heavy alkylate	64741-65-7	7-13	
Distillates (Petroleum) Hydrotreated Light	64742-47-8	7-13	
Propylene glycol monobutyl ether	5131-66-8	1-5	
Monoethanolamine	141-43-5	1-5	

<<The actual concentration(s) withheld as a trade secret>> .



SECTION 04: FIRST-AID MEASURES

Eye contact	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If
Inhalation	irritation persists, seek medical attention. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is
Ingestion	difficult, give oxygen, obtain medical attention. If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down
	to prevent aspiration of fluid into the lungs. Never give anything by mouth to an
	unconscious person.
Most important symptoms and effects, whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and
•	blurred vision. Direct contact with eyes may cause temporary irritation. Can cause skin
	sensitization. Causes damage to organs through prolonged or repeated exposure.
Additional information	Treat victims symptomatically. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. In the event of an incident involving this
	product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

"Alcohol" foam, CO2, dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet.

Oxides of carbon (CO, CO2). Other potentially toxic fumes.

Unusual fire / explosion hazards.....

Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Heat will cause pressure buildup and may cause explosive rupture. Keep run-off water from entering sewers and other waterways. Dike for water control. Vapours may be heavier than air. May travel long distances along the ground before igniting and flashing back to vapour source.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Leak/spill.....

Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Evacuate all non-essential personnel. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Remove all possible sources of ignition in the surrounding area. Use explosion-proof or hand pumps and non-sparking tools and equipment. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Keep away from heat, sparks, and open flame. This material is a static accumulator. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA	GIH TLV STEL	OS PEL	HA PEL STEL	NIOSH REL
Naphtha (petroleum), heavy alkylate	525 mg/m3	Not established	Not established	Not established	Not established
Distillates (Petroleum) Hydrotreated Light	1200 mg/m3	197 ppm	Not established	Not established	Not established
	CA BC: 200mg/m3	3 (TWA) Skin			
Propylene glycol monobutyl ether	Not Established				

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA	CGIH TLV STEL	OSH <i>A</i> PEL	A PEL STEL	NIOSH REL
Monoethanolamine	3 ppm	6 ppm	Not Established	Not Established	Not Established
Respiratory/type Eye/type Gloves/ type Clothing/type Footwear/type Other/type Appropriate engineering		Local exhaust ventilation is when contaminant levels exists. Chemical resistant gloves. Wear adequate protective Safety boots per local reguency showers and exheir hands and face befor Provide natural or mechant exposure limits. Local mecontamination, such as opgases and fumes that may ventilation (ie. ACGIH induadequate ventilation.	clothes. clothes. clothes. clations. eye wash stations sho e eating, drinking, or unical ventilation to con- chanical exhaust ventile en process equipment be emitted. Standard	ded exposure limits. es and full faceshield if uld be available. Emplo using tobacco products. itrol exposure levels bel lation should be used at t, or during purging ope	a splash hazard byees should wash ow airborne t sources of air rations, to capture arding industrial

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical stateColour	Liquid. Milky white.
Odour	Weak petroleum hydrocarbon.
Odour threshold (ppm)	Not available.
Vapour pressure (mm Hg)	No data.
Vapour density (air=1)	>1. 7.0 - 9.0.
Relative Density (Specific Gravity)	7.6 lbs/USD - 0.910.
Melting / Freezing point (deg C)	< 0 °C.
Solubility	Water dilutable.
Initial boiling point / boiling range (deg C).	> 100° C. <1.
Evaporation rateFlash point (deg C), method	56. (Closed Cup).
Auto ignition temperature (deg C)	246C.
Upper flammable limit (% vol)	23.5.
Lower flammable limit (% vol)	0.5.
Partition coefficient — n-octanol/water	Not available.
VOC (less water) Viscosity	1.68 lbs/USG. 1932 cps Spindle #4.
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SECTION 10: STABILITY AND REACTIVITY

Chemical stability	Stable at normal temperatures and pressures.
Reactivity	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong
	oxidizing agents. Heating above 60°C in the presence of aluminum can result in corrosion
	and generation of flammable hydrogen gas
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid, including static	Keep away from heat. Incompatible with strong oxidizers.
discharge, shock or vibration	
Hazardous decomposition products	Oxides of carbon (CO.CO2). Thermal decomposition may release acrolein. Does not

decompose up to 204°C (400°F).

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50	
Naphtha (petroleum), heavy alkylate	>4000 mg/kg dermal rat	>8000 mg/kg oral rat	
Distillates (Petroleum) Hydrotreated Light	>5.2 mg/L (4 hr.)	>5000 mg/kg (oral, rat), >2000 mg/kg (dermal, rabbit)	
Propylene glycol monobutyl ether	>651 ppm 4 Hr Rat	2,700 mg/kg Rat Oral >2,000 mg/kg Rat Skin	
Monoethanolamine	232 ppm Guinea Pig	1720 mg/kg Rat Oral 1018 mg/kg Rabbit Dermal	
Route of exposure Eye contact. Skin contact. Inhalation.			

SECTION 11: TOXICOLOGICAL INFORMATION

The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and Effects of acute exposure..... throat. In high concentration, they may cause central nervous system depression and

narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation. May be harmful if absorbed through the skin.

Effects of chronic exposure.....

Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated skin contact may cause drying or cracking of skin.

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC or ACGIH. Carcinogenicity of material.....

Reproductive effects..... No known reproductive effects.

Sensitizing capability of material..... May cause sensitization by skin contact.

Causes damage to organs through prolonged or repeated exposure . Specific Target Organ Toxicity

SECTION 12: ECOLOGICAL INFORMATION

Environmental..... Do not allow to enter waters, waste water or soil. Persistence and degradability..... Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal. and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal. Provincial/State and local regulations.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillate) - Class 3 - Packing Group III - This product meets limited quantity exemption when shipped in containers less than 5

litres UN1993 - FLAMMABLE LIQUID, N.O.S. (Petroleum distillates) - Class 3 - PGIII - Ltd Qty (5

DOT Classification (Road)..... Liters/1.3 Gallons)

IATA Classification (Air)..... UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillates) - Class 3 - Packing Group

III. Limited Quantity. Do not ship by air without checking appropriate IATA regulations. IMDG Classification (Marine).....

UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Solvent naphtha) - Class 3 - Packing Group III . EmS: F-E, S-E. Limited Quantity. Check IMDG regulations for limited quantity

exemptions.

Marine Pollutant..... Nο

Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July

2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

On DSL, or exempt. CEPA status.....

TSCA inventory status..... All components are either listed or exempt from the TSCA. .

This product is considered hazardous under the OSHA Hazard Communication Standard.

SARA Title III

Section 302 - extremely hazardous None.

substances

Section 311/312 - hazard categories....... Immediate health, delayed health, fire hazard.

Section 313......

Aluminum Oxide (fibrous forms only).
Methylene Chloride (Dichloromethane). 1,3-Dichloropropene. EPA hazardous air pollutants (HAPS)

40CFR63

California Proposition 65.....

*** ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause cancer. (Dichloroprene). (Ethyl acrylate). (Methylene chloride). For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.

Telephone number:..... (800) 387-7981. Disclaimer:.....

DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

2021-11-04. Review Date:....



SECTION 16: OTHER INFORMATION

Date of the latest revision of the safety .. 2018-07-12 data sheet

