

Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: PF 688C 4:1 CLEARCOAT 2.1 VOC

SECTION 01: IDENTIFICATION

Product identifier..... PF 688C 4:1 CLEARCOAT 2.1 VOC

Other means of identification Polyester. Solvent solution.

Initial supplier identifier.....

Pro Form Products Ltd. 604 McGeachie Drive

24 hour emergency number:.....

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189 For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);

IN THE UNITED STATES CALL CHEMTRÉC 1-800-424-9300.

** For medical emergencies contact your local poison control centre **.

NFPA rating...... Health: 2 Fire: 4 Reactivity: 0.

HMIS...... H: 2 F:4 R: 0.

SECTION 02: HAZARD IDENTIFICATION





Hazard Classification	Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system).
Signal WordHazard Description	DANGER. H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.
Response	P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
Storage	
Disposal Note	P501 Dispose all unused, waste or empty containers in accordance with local regulations.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Acetone	67-64-1	10-30	
n-Butyl Acetate	123-86-4	10-30	
4-Chlorobenzotrifluoride	98-56-6	7-13	

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

540-88-5 7-13 tert-Butyl acetate Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate 41556-26-7 0.1 - 1

<<The actual concentration(s) withheld as a trade secret>>

SECTION 04: FIRST-AID MEASURES

Skin contact..... Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. Eye contact.....

In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.

If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down Ingestion..... to prevent aspiration of fluid into the lungs. Never give anything by mouth to an

unconscious person.

Harmful if swallowed, in contact with skin or if inhaled. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. Can Most important symptoms and effects, whether acute or delayed cause skin sensitization. Causes skin and eye irritation. Symptoms may include stinging,

tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation.

Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media

Additional information.....

"Alcohol" foam, CO2, dry chemical. Do not use water in a jet.

Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products Special protective equipment and precautions for fire-fighters

Extremely flammable. Thermal decomposition products are toxic. May include:. Oxides of carbon (CO, CO2). Hydrocarbons and traces of chlorine compounds.

Acetone is a highly flammable liquid. It is easily ignited in the presence of heat, an ignition source such as a naked flame or a spark (including electrostatic discharge). Aqueous solutions of acetone can also ignite. Acetone vapors are heavier than air and can travel a long distance to an ignition source and cause flashback. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material. Equipment should be grounded.

Methods and materials for containment and cleaning up

Leak/spill.....

Avoid all personal contact. Evacuate all non-essential personnel. Ventilate. Eliminate all sources of ignition. Contain the spill. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Prevent runoff into drains, sewers, and other waterways.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Extremely flammable. Keep away from heat, sparks, and open flame. Ground handling equipment. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.



SECTION 07: HANDLING AND STORAGE

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Use explosion proof equipment in areas where vapour concentrations can become ignitable. Store away from oxidizing and reducing materials. Store away from sunlight. Store in a cool and dry place, for product integrity. Do not cut, grind or weld on or near container, do not expose containers to heat, flame, sparks, static electricity, or other sources of ignition: the containers may explode and cause injury or death.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

	1	CILL TI.V	001	A PEL	NIOCH
INGREDIENTS	TWA	GIH TLV STEL	PEL	STEL	NIOSH REL
Acetone	250 ppm TLV	500 ppm	1,000 ppm	Not established	250 ppm
	ON: 500ppm (TW/	A); 750ppm (STEL)			
n-Butyl Acetate	50 ppm	150 ppm	150 ppm	200 ppm	150 ppm / STEL 200 ppm
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm
Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate	Not established	Not established	Not established	Not established	Not established
Appropriate engineering		Provide natural or mecha exposure limits. Local me contamination, such as of gases and fumes that ma ventilation (ie. ACGIH ind adequate ventilation. Exp	chanical exhaust vent ben process equipmer y be emitted. Standard ustrial ventilation) sho	ilation should be used a nt, or during purging ope d reference sources reg uld be consulted for gui	t sources of air erations, to capture arding industrial
Personal Protective Equ	iipment	\\\\\\\\\\\\\\\\\\\\\\\\\\\\	The releasion	- f -liin	
Gloves/ type		Wear skin protection equi the nature of the work to be substances, the protection glove supplier for recomm	be performed. In the continue of the gloves ca	ase of mixtures, consist	ing of several
Eye/typeLiquid chemical goggles.			les and full faceshield if	a splash hazard	
Respiratory/type		Local exhaust ventilation when contaminant levels			rly fitted respirator
Clothing/type		Wear adequate protective	clothes.	,	
Footwear/typeOther/type		Safety boots per local reg Emergency showers and their hands and face befo	eye wash stations sho		

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state	Liquid.
Colour	Clear.
Odour threshold (ppm)	Characteristic odour. Solvent odour.
Odour threshold (ppm)	Not available.
pH	Not applicable.
Melting / Freezing point (deg C)	< -33 °C.
Initial boiling point / boiling range (deg C).	> 56 °C.
Flash point (deg C), method	-18°C. (estimate; lowest flash point ingredient).
Evaporation rate	Moderate.
Flammability (solids and gases)	Not applicable. Flammable liquid.
Upper flammable limit (% vol)	12.6.
Lower flammable limit (% vol)	0.9.
Vapour pressure (mm Hg)	Not available.
Vapour density (air=1)	>1.
Relative Density (Specific Gravity)	0.984.
Pounds / USG	8.22.
Solubility	
Partition coefficient — n-octanol/water	Not available.
Auto ignition temperature (deg C)	Not available.
Decomposition temperature	Not available.
Viscosity	14 sec Zahn #2.
% Volatile by weight	15.44.
VOC	2.60 lb/USG; 311.6 g/L.

SECTION 10: STABILITY AND REACTIVITY

Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong Reactivity oxidizing agents. Chemical stability.....Possibility of hazardous reactions..... Stable at normal temperatures and pressures. Will not occur under normal temperature and pressure. Conditions to avoid, including static Avoid heat, spark, open flames. Electrostatic charge. discharge, shock or vibration Strong oxidizing agents, acids, bases. Reducing agents. Aldehydes. Ammonia. Peroxides. Chlorine compounds. Acetone may ignite or react violently with strong oxidizing agents, Incompatible materails..... such as chromic acid, chromium trioxide, chromyl chloride, hot nitric acid, potassium permanganate (in an alkaline medium), or peroxides. No hazardous decomposition products when stored and handled correctly. Hazardous Hazardous decomposition products...... decomposition products depend on temperature, air supply, and the presence of other materials. See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS		LC50	LD50
Acetone		50,100 mg/m3 8 hours, rat	5,800 mg/kg (rat oral)
n-Butyl Acetate		390 ppm (4 hr.)	10768 mg/kg (rat oral) 17600 mg/kg (rabbit dermal)
4-Chlorobenzotrifluoride		4479 ppm	>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)
tert-Butyl acetate		>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Seb	acate	Not Available	2369-3920 mg/kg (oral rat), >2000 mg/kg (dermal rabbit)
Route of exposure	The aromatic hydrocarb throat. In high concentra narcosis characterized	act. Inhalation. Don solvents in this product can be ation, they may cause central nervolby nausea, lightheadedness and di	ous system depression and
Skin contactSkin absorption	inhalation. Can cause moderate irr Chronic skin exposure t chronic inhalation.	ritation, defatting and dermatitis. to solvents may cause effects simila	ar to those identified under
Eye contactIngestion		an cause redness, irritation, tissue to lungs can cause chemical pneur allowed	destruction. nonitis which can be fatal. May
Inhalation (acute)	Solvent vapours may be and itching of eyes, dry	e irritating to the eyes, nose and thr ness of the throat and tightness in t	the chest. Breathing of high
Effects of chronic exposure	Breathing high concent	may cause anesthetic effects and s rations of vapour may cause anesth use by deliberately concentrating ar	netic effects and serious health
Inhalation (chronic)	Excessive inhalation of nausea and asphyxiation	vapours can cause respiratory irrita	ation, dizziness, headache,
Carcinogenicity of material	as probable, possible o	product present at levels greater that r confirmed human carcinogen by	IARC or ACGIH.
Reproductive effectsSensitizing capability of material Specific Target Organ Toxicity	No component of this p May cause sensitization May cause drowsiness	oroduct present at levels greater than by skin contact. or dizziness. May cause respiratory	·

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity..... No product data. Other adverse effects..... Do not allow to enter waters, waste water or soil.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal. and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch.



CEPA status.....

SECTION 14: TRANSPORT INFORMATION

SECTION 15: REGULATORY INFORMATION

On Domestic Substances List (DSL).

TSCA inventory status..... All components are listed. OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard. SARA Title III Section 302 - extremely hazardous None. substances Section 311/312 - hazard categories....... Immediate health, delayed health, fire hazard. Section 313..... None above De minimus % limit. EPA hazardous air pollutants (HAPS) Toluene. 40CFR63 ***! WARNING: This product can expose you to chemicals including [see below], which California Proposition 65..... are known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.

(800) 387-7981.

Disclaimer: Disclaimer: To the best of our knowledge, it is

experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

Date of the latest revision of the safety ... 2020-09-18

data sheet



Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: PF 689C MEDIUM ACTIVATOR FOR PF 688C

SECTION 01: IDENTIFICATION

Paints. Accelerator and activator.

Product identifier..... PF 689C MEDIUM ACTIVATOR FOR PF 688C

Other means of identification

Mixture.

Initial supplier identifier.....

Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189

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** For medical emergencies contact your local poison control centre **.

NFPA rating...... Health: 2 Fire: 4 Reactivity: 1.

HMIS...... H: 2 F:4 R: 1.

SECTION 02: HAZARD IDENTIFICATION





Hazard Classification	Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Acute Toxicity (Inhalation) — Category 4. Specific Target Organ Toxicity — Single Exposure — Category 3. (respiratory system). (narcotic effects).
Signal Word	DANGÉR.
Hazard Description	H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233
Frevention	Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.
Response	P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
Storage	P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.
Disposal	P501 Dispose all unused, waste or empty containers in accordance with local regulations.
Note	

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Homopolymer of HDI	28182-81-2	30-60	
tert-Butyl acetate	540-88-5	15-40	
4-Chlorobenzotrifluoride	98-56-6	10-30	



SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

<<The actual concentration(s) withheld as a trade secret>> .

SECTION 04: FIRST-AID MEASURES

Remove all contaminated clothing and immediately wash the exposed areas with copious Skin contact..... amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. Eye contact..... In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is Inhalation..... difficult, give oxygen, obtain medical attention. If ingestion is suspected, contact physician or poison control center immediately. If Ingestion..... spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person. Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin and eye irritation. Can cause skin sensitization. Vapors have a narcotic effect and may cause Most important symptoms and effects, whether acute or delayed headache, fatique, dizziness and nausea. May cause respiratory irritation. Treat victims symptomatically. In the event of an incident involving this product ensure that Additional information..... medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media

Specific hazards arising from thehazardous product, such as the nature of any hazardous combustion products
Special protective equipment andprecautions for fire-fighters

"Alcohol" foam, CO2, dry chemical. Do not use water in a jet. During a fire, isocyanate vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. Use cold water spray to cool exposed containers to minimize risk of rupture. Thermal decomposition products are toxic. May include:. Oxides of carbon (CO, CO2). Hydrogen cyanide. Oxides of nitrogen. Dense black smoke. Thermal decomposition may release isocyanate vapors. Under hot acidic conditions:. Isobutylene. Acetic acid. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Equipment should be grounded.

Methods and materials for containment and cleaning up Leak/spill.....

Ventilate. Eliminate all sources of ignition. Evacuate all non-essential personnel. Avoid all personal contact. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%). Allow to stand uncovered for 72 hours to let carbon dioxide escape. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Keep away from heat, sparks, and open flame. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Prevent accumulation of electrostatic charges. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Individuals with lung or breathing problems or prior allergic reactions to isocyanates must not be exposed vapour or spray mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight. Avoid contact with moisture. Attacks some types of rubber, plastics and coatings. Do not store above 40 deg c.



SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA AG	CGIH TLV STEL	OSH, PEL	A PEL STEL	NIOSH REL
Homopolymer of HDI	5 mg/m3	Not established	5 mg/m3	Not established	5 mg/m3
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established
Appropriate engineering of	controls	Provide natural or mecha exposure limits. Local me contamination, such as of gases and fumes that ma ventilation (ie. ACGIH ind adequate ventilation. Exp	echanical exhaust vent pen process equipmer by be emitted. Standard lustrial ventilation) sho	ilation should be used a nt, or during purging ope d reference sources reg uld be consulted for gui	t sources of air erations, to capture arding industrial
Personal Protective Equip Gloves/ type		Wear skin protection equithe nature of the work to rubber. Contact glove su	be performed. The fol	lowing gloves are recon	ment depends on nmended :. Butyl
Eye/type		Liquid chemical goggles. exists.	Chemical safety gogg	les and full faceshield if	a splash hazard
Respiratory/type		Local exhaust ventilation when contaminant levels			rly fitted respirator
Clothing/type			th isocyanates is dical examinations asthmatic-type		

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Melting / Freezing point (deg C)
% Volatile by volume 0.0.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Contact with moisture, other materials that react with isocyanates, or temperatures above
Chemical stabilityPossibility of hazardous reactions	177 C, may cause polymerization. Stable at normal temperatures and pressures. Contact with moisture or other materials that react with isocyanates may cause polymerization.
Conditions to avoid, including staticdischarge, shock or vibration Incompatible materails	Keep away from heat. Incompatible with strong oxidizers. Water, amines, strong bases, alcohols. Nitrates. Acids. Copper alloys. Strong oxidizing agents. Amines. Acids. Alkalies. Nitrates. Plastics. Copper alloys. Water. No hazardous decomposition products when stored and handled correctly. See hazardous combustion products section 5.



SECTION 11: TOXICOLOGICAL INFORMATION		
INGREDIENTS	LC50	LD50
Homopolymer of HDI	390-453 mg/m3 rat 4	hours > 5,000 mg/kg (rat, oral); > 5,000 mg/kg (rabbit, dermal)
tert-Butyl acetate	>2,230 mg/m3 4 hour	s rat 4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
4-Chlorobenzotrifluoride	4479 ppm	>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)
Route of exposure	Eye contact. Skin contact. Inhalation.	
Symptoms related to the physical, chemica and toxicological characteristics		
Effects of acute exposure	The aromatic hydrocarbon solvents in this procentration. In high concentration, they may cause of narcosis characterized by nausea, lightheaded inhalation. Can cause moderate skin irritation. include a burning sensation, redness, swelling skin. May cause drying or flaking of the skin. Is above the exposure limits can irritate (burning respiratory tract. This can cause a runny nose difficult breathing and reduced pulmonary functionspecific bronchial hyperreactivity can responsimilar symptoms, as well as asthma attack. Elead to bronchitis, bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure. Elead to bronchial spasm and pulmor pneumonitis, with flu-like symptoms has also be delayed up to several hours after exposure.	central nervous system depression and ness and dizziness from overexposure by Skin irritation signs and symptoms may and blisters. May be absorbed through the ocyanate vapour/mists at concentrations sensation) the mucous membranes in the , sore throat, coughing, chest discomfort, tioning. Persons with pre-existing, and to concentrations below the TLV with xposure well above the TLV or PEL may hary edema. Chemical or hypersensitive een reported. These symptoms can be fects are usually reversible. hose and throat, resulting in redness, burning ightness in the chest. Breathing of high ffects and serious health effects. Isocyanate is use limits can irritate (burning sensation) this can cause a runny nose, sore throat,
Effects of chronic exposure	Breathing high concentrations of vapour may c effects. Prolonged or repeated exposure may r by deliberately concentrating and inhaling this	ause anesthetic effects and serious health esult in skin sensitization. Intentional misuse
Inhalation (chronic)	Chronic exposure to organic solvent vapors ha effects including permanent brain and/or nervo damage and reproductive effects among wome vomiting, abdominal pain, headache, impaired breathing difficulties. Excessive inhalation of vadizziness, headache, nausea and asphyxiation	ve been associated with various neurotoxic us system damage, kidney, liver, blood en. Symptoms may include nausea, memory, loss of coordination, insomnia and apours can cause respiratory irritation,
Carcinogenicity of material	No component of this product present at levels as probable, possible or confirmed human car	s greater than or equal to 0.1% is identified cinogen by IARC or ACGIH.
Reproductive effects	No component of this product present at levels Isocyanates are known to cause skin and respi have indicated that respiratory sensitization car	s greater than or equal to 0.1%. iratory sensitization in humans. Animal tests n result from skin contact with diisocyanates.
Specific Target Organ Toxicity Acute Toxicity Estimate (ATE)	May cause drowsiness or dizziness. May cause ATE mix (oral): . >5000 mg/kg. ATE mix (derr	e respiratory irritation. nal):. >2800 mg/kg . ATE mix (inhalation):.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity	
Persistence and degradability	No product data.
Bioaccumulative potential	No product data.
Mobility in soil	No product data.
Other adverse effects	Do not allow to enter waters, waste water or soil.

791 mg/m3

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal. and methods of disposal, including any contaminated packaging

> This material and its container must be disposed of as hazardous waste. Avoid release to the environment. Empty containers must be handled with care due to product residue.



SECTION 14: TRANSPORT INFORMATION

TDG Classification	
DOT Classification (Road)	the Limited Quantity exemption when packaged in containers less than 5 liters. UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - Ltd Qty (1 litre). Refer to 49CRF 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air)	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II. Limited Quantity.
IMDG Classification (Marine)	Do not ship by air without checking appropriate IATA regulations. UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant	No.
Proof of Classification	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct

SECTION 15: REGULATORY INFORMATION

On Domestic Substances List (DSL). CEPA status..... TSCA inventory status..... All components are listed. OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard. SARA Title III Section 302 - extremely hazardous None. substances Section 311/312 - hazard categories...... Immediate health, delayed health, fire hazard. Section 313..... None above De minimus % limit. EPA hazardous air pollutants (HAPS) Hexamethylene diisocyanate. 40CFR63 California Proposition 65..... This product does not contain any chemical(s) known to the State of California to cause cancer or reproductive toxicity. For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com. Prepared by: Telephone number:.... (800) 387-7981. DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or Disclaimer:..... sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process. Date of the latest revision of the safety ...

data sheet

2020-09-10





Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PB3001-4 EXTRA CUT COMPOUND PRODUCT:

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189 PB3001-4 EXTRA CUT COMPOUND

Product identifier..... Recommended use and restrictions on .. Compound.

Mixture. Health: 2 Fire: 2 Reactivity: 0. Chemical family.....

NFPA rating.... H: 2 F: 2 R: 0.

24 hour emergency number:....

For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC); IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.

** For medical emergencies contact your local poison control centre **.

SECTION 02: HAZARD IDENTIFICATION



Signal Word	DANGER.
Hazard Classification	Flammable Liquid 3. Aspiration Toxicity 1. Skin Irritation — Category 2. Eye Irritation —
	Category 2A. Specific Target Organ Toxicity — Repeated Exposure — Category 1. Health Hazard Not Otherwise Classified 1. Causes serious damage to the respiratory tract.
Hazard Description	H226 Flammable liquid and vapour. H304 May be fatal if swallowed and enters airways.
riazara Description	H315 Causes skin irritation. H319 Causes serious eye irritation. H372 Causes damage to
	organs through prolonged or repeated exposure.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233
	Keep container tightly closed. P240 Ground and bond container and receiving equipment.
	P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take
	precautionary measures against static discharge. P260 Do not breathe mist, vapours, or
	spray. P264 Wash thoroughly after handling. P270 Do not eat drink or smoke while using
Response	this product. P280 Wear protective gloves and eye protection. P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 +
Response	P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse
	thoroughly with water and use safety shower . P301 + P310 If swallowed IMMEDIATELY
	CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331
	Do NOT induce vomiting. P302 + P352 - If on skin: wash with plenty of water. P332 + P313
	- If skin irritation occurs get medical attention or advice. P362 + P364 - Take off
	contaminated clothing and wash before reuse. P305 + P351 + P338 If in eyes rinse
	cautiously with water for several minutes. Remove contact lenses, if present and easy to
	do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get
Discosol	medical attention. P314 - Get medical advice/attention if you feel unwell.
Disposal	P501 Dispose all unused, waste or empty containers in accordance with local regulations.
Note	This product mixture has been classified based on its ingredients.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Naphtha (petroleum), heavy alkylate	64741-65-7	7-13	
Distillates (Petroleum) Hydrotreated Light	64742-47-8	7-13	
Propylene glycol monobutyl ether	5131-66-8	1-5	
Monoethanolamine	141-43-5	1-5	
< <the a="" actual="" as="" concentration(s)="" td="" tra<="" withheld=""><td>de secret>> .</td><td></td><td></td></the>	de secret>> .		

PRODUCT: PB3001-4 EXTRA CUT COMPOUND

SECTION 04: FIRST-AID MEASURES

Eye contact	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If
Inhalation	irritation persists, seek medical attention. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down
	to prevent aspiration of fluid into the lungs. Never give anything by mouth to an
Most important symptoms and effects, whether acute or delayed	unconscious person. Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and
	blurred vision. Direct contact with eyes may cause temporary irritation. Can cause skin
Additional information	sensitization. Causes damage to organs through prolonged or repeated exposure. Treat victims symptomatically. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. In the event of an incident involving this
	product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Unusual fire / explosion hazards.....

"Alcohol" foam, CO2, dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet.

Oxides of carbon (CO, CO2). Other potentially toxic fumes.

Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Heat will cause pressure buildup and may cause explosive rupture. Keep run-off water from entering sewers and other waterways. Dike for water control. Vapours may be heavier than air. May travel long distances along the ground before igniting and flashing back to vapour source.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Leak/spill.....

Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Evacuate all non-essential personnel. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Remove all possible sources of ignition in the surrounding area. Use explosion-proof or hand pumps and non-sparking tools and equipment. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Keep away from heat, sparks, and open flame. This material is a static accumulator. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA ACG	IH TLV STEL	OSH. PEL	A PEL STEL	NIOSH REL
Naphtha (petroleum), heavy alkylate	525 mg/m3	Not established	Not established	Not established	Not established
Distillates (Petroleum) Hydrotreated Light	1200 mg/m3	197 ppm	Not established	Not established	Not established
Propylene glycol monobutyl ether	Not Established				
Monoethanolamine	3 ppm	6 ppm	Not Established	Not Established	Not Established

PRODUCT: PB3001-4 EXTRA CUT COMPOUND

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory/type	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.
Eye/type	Liquid chemical goggles. Chemical safety goggles and full faceshield if a splash hazard exists.
Gloves/ type	Chemical resistant gloves.
Clothing/type	Wear adequate protective clothes.
Footwear/type	Safety boots per local regulations.
Other/type	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.
Appropriate engineering controls	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical stateColour	Liquid. Milky white.
Odour	Weak petroleum hydrocarbon.
Odour threshold (ppm)	Not available.
Vapour pressure (mm Hg)	No data.
Vapour density (air=1)	>1.
pH	7.0 - 9.0.
Relative Density (Specific Gravity)	7.6 lbs/USD - 0.910.
Melting / Freezing point (deg C)	< 0 °C.
Solubility	Water dilutable.
Initial boiling point / boiling range (deg C).	> 100° C.
Evaporation rate	<1.
Flash point (deg C), method	56. (Closed Cup).
Auto ignition temperature (deg C)	246C.
Upper flammable limit (% vol)	23.5.
Lower flammable limit (% vol)	0.5.
Partition coefficient — n-octanol/water	Not available.
VOC	1.68 lbs/USG.
Viscosity	1932 cps Spindle #4.
v 13003ity	1902 ops opindle #4.

Chemical stability...... Stable at normal temperatures and pressures.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong
	oxidizing agents. Heating above 60°C in the presence of aluminum can result in corrosion
	and generation of flammable hydrogen gas
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid, including staticdischarge, shock or vibration	Keep away from heat. Incompatible with strong oxidizers.
Hazardous decomposition products	Oxides of carbon (CO,CO2). Thermal decomposition may release acrolein. Does not decompose up to 204°C (400°F).

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS LC50 LD50 Naphtha (petroleum), heavy alkylate >4000 mg/kg dermal rat >8000 mg/kg oral rat >5000 mg/kg (oral rat) >2000

Distillates (1 ettoleum) Trydrotteated Light	>5.2 mg/L (₹ m.)	mg/kg (dermal, rabbit)
Propylene glycol monobutyl ether	>651 ppm 4 Hr Rat	2,700 mg/kg Rat Oral >2,000 mg/kg Rat Skin
Monoethanolamine	232 ppm Guinea Pig	1720 mg/kg Rat Oral 1018 mg/kg

Monoethanolamine 232 ppm Guinea Pig 1720 mg/kg Rat Oral 1018 mg/kg Rabbit Dermal

inhalation. May be harmful if absorbed through the skin.

Breathing high concentrations of vapour may cause anesthetic effects and serious health

effects. Prolonged or repeated skin contact may cause drying or cracking of skin.



Effects of chronic exposure.....

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SECTION 11: TOXICOLOGICAL INFORMATION

Carcinogenicity of material..... No component of this product present at levels greater than or equal to 0.1% is identified

as probable, possible or confirmed human carcinogen by IARC or ACGIH.

Reproductive effects.....Sensitizing capability of material..... No known reproductive effects.

May cause sensitization by skin contact.

Specific Target Organ Toxicity Causes damage to organs through prolonged or repeated exposure.

SECTION 12: ECOLOGICAL INFORMATION

Environmental..... Do not allow to enter waters, waste water or soil. Persistence and degradability..... Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal. and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillate) - Class 3 - Packing Group III - This product meets limited quantity exemption when shipped in containers less than 5

UN1993 - FLAMMABLE LIQUID, N.O.S. (Petroleum distillates) - Class 3 - PGIII - Ltd Qty (5 DOT Classification (Road).....

Liters/1.3 Gallons)

IATA Classification (Air)..... UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillates) - Class 3 - Packing Group

III . Limited Quantity. Do not ship by air without checking appropriate IATA regulations. UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Solvent naphtha) - Class 3 - Packing Group III .

EmS: F-E, S-E. Limited Quantity. Check IMDG regulations for limited quantity

exemptions. No.

Marine Pollutant.....

IMDG Classification (Marine).....

Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct.

SECTION 15: REGULATORY INFORMATION

On DSL, or exempt.

All components are either listed or exempt from the TSCA. . TSCA inventory status.....

This product is considered hazardous under the OSHA Hazard Communication Standard.

SARA Title III Section 302 - extremely hazardous None.

California Proposition 65.....

substances

Immediate health, delayed health, fire hazard. Section 311/312 - hazard categories....... Section 313..... Aluminum Oxide (fibrous forms only).

EPA hazardous air pollutants (HAPS) Methylene Chloride (Dichloromethane). 1,3-Dichloropropene.

40CFR63

***! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause cancer. (Dichloroprene). (Ethyl acrylate). For more information, go to www.P65Warnings.ca.gov. (Methylene chloride).

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.

Telephone number:..... (800) 387-7981. Disclaimer:....

DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

Date of the latest revision of the safety ... data sheet

2018-07-12

