

Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PF 688C 4:1 CLEARCOAT 2.1 VOC PRODUCT:

SECTION 01: IDENTIFICATION

Product identifier..... PF 688C 4:1 CLEARCOAT 2.1 VOC

Other means of identification Polyester. Solvent solution.

Initial supplier identifier.....

Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189

For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC); 24 hour emergency number:.....

IN THE UNITED STATES CALL CHEMTRÉC 1-800-424-9300.

** For medical emergencies contact your local poison control centre **.

NFPA rating...... Health: 2 Fire: 4 Reactivity: 0.

HMIS...... H: 2 F:4 R: 0.

SECTION 02: HAZARD IDENTIFICATION



Hazard Classification	Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system).
Signal WordHazard Description	DANGER. H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.
Response	P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
Storage	P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.
Disposal Note	P501 Dispose all unused, waste or empty containers in accordance with local regulations.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Acetone	67-64-1	10-30	
n-Butyl Acetate	123-86-4	10-30	
4-Chlorobenzotrifluoride	98-56-6	7-13	



SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

540-88-5 7-13 tert-Butyl acetate Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate 41556-26-7 0.1 - 1

<<The actual concentration(s) withheld as a trade secret>>

SECTION 04: FIRST-AID MEASURES

Skin contact..... Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention. Eye contact.....

In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.

If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down Ingestion..... to prevent aspiration of fluid into the lungs. Never give anything by mouth to an

unconscious person.

Harmful if swallowed, in contact with skin or if inhaled. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. Can Most important symptoms and effects, whether acute or delayed cause skin sensitization. Causes skin and eye irritation. Symptoms may include stinging,

tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation.

Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media

Additional information.....

"Alcohol" foam, CO2, dry chemical. Do not use water in a jet.

Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products Special protective equipment and precautions for fire-fighters

Extremely flammable. Thermal decomposition products are toxic. May include:. Oxides of carbon (CO, CO2). Hydrocarbons and traces of chlorine compounds.

Acetone is a highly flammable liquid. It is easily ignited in the presence of heat, an ignition source such as a naked flame or a spark (including electrostatic discharge). Aqueous solutions of acetone can also ignite. Acetone vapors are heavier than air and can travel a long distance to an ignition source and cause flashback. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material. Equipment should be grounded.

Methods and materials for containment and cleaning up

Leak/spill.....

Avoid all personal contact. Evacuate all non-essential personnel. Ventilate. Eliminate all sources of ignition. Contain the spill. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Prevent runoff into drains, sewers, and other waterways.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Extremely flammable. Keep away from heat, sparks, and open flame. Ground handling equipment. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.



SECTION 07: HANDLING AND STORAGE

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Use explosion proof equipment in areas where vapour concentrations can become ignitable. Store away from oxidizing and reducing materials. Store away from sunlight. Store in a cool and dry place, for product integrity. Do not cut, grind or weld on or near container, do not expose containers to heat, flame, sparks, static electricity, or other sources of ignition: the containers may explode and cause injury or death.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

	1	CILL TI.V	001	A PEL	NIOCH
INGREDIENTS	TWA	GIH TLV STEL	PEL	STEL	NIOSH REL
Acetone	250 ppm TLV	500 ppm	1,000 ppm	Not established	250 ppm
	ON: 500ppm (TW/	A); 750ppm (STEL)			
n-Butyl Acetate	50 ppm	150 ppm	150 ppm	200 ppm	150 ppm / STEL 200 ppm
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm
Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Sebacate	Not established	Not established	Not established	Not established	Not established
Appropriate engineering		Provide natural or mecha exposure limits. Local me contamination, such as of gases and fumes that ma ventilation (ie. ACGIH ind adequate ventilation. Exp	chanical exhaust vent ben process equipmer y be emitted. Standard ustrial ventilation) sho	ilation should be used a nt, or during purging ope d reference sources reg uld be consulted for gui	t sources of air erations, to capture arding industrial
Personal Protective Equ	iipment	\\\\\\\\\\\\\\\\\\\\\\\\\\\\		-f -lii	
Gloves/ type		Wear skin protection equi the nature of the work to be substances, the protection glove supplier for recomm	be performed. In the continue of the gloves ca	ase of mixtures, consist	ing of several
Eye/type		Liquid chemical goggles. exists.		les and full faceshield if	a splash hazard
Respiratory/type		Local exhaust ventilation when contaminant levels			rly fitted respirator
Clothing/type		Wear adequate protective	clothes.	,	
Footwear/typeOther/type		Safety boots per local reg Emergency showers and their hands and face befo	eye wash stations sho		

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state	Liquid.
Colour	Clear.
Odour threshold (ppm)	Characteristic odour. Solvent odour.
Odour threshold (ppm)	Not available.
pH	Not applicable.
Melting / Freezing point (deg C)	< -33 °C.
Initial boiling point / boiling range (deg C).	> 56 °C.
Flash point (deg C), method	-18°C. (estimate; lowest flash point ingredient).
Evaporation rate	Moderate.
Flammability (solids and gases)	Not applicable. Flammable liquid.
Upper flammable limit (% vol)	12.6.
Lower flammable limit (% vol)	0.9.
Vapour pressure (mm Hg)	Not available.
Vapour density (air=1)	>1.
Relative Density (Specific Gravity)	0.984.
Pounds / USG	8.22.
Solubility	
Partition coefficient — n-octanol/water	Not available.
Auto ignition temperature (deg C)	Not available.
Decomposition temperature	Not available.
Viscosity	14 sec Zahn #2.
% Volatile by weight	15.44.
VOC	2.60 lb/USG; 311.6 g/L.

SECTION 10: STABILITY AND REACTIVITY

Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong Reactivity oxidizing agents. Chemical stability.....Possibility of hazardous reactions..... Stable at normal temperatures and pressures. Will not occur under normal temperature and pressure. Conditions to avoid, including static Avoid heat, spark, open flames. Electrostatic charge. discharge, shock or vibration Strong oxidizing agents, acids, bases. Reducing agents. Aldehydes. Ammonia. Peroxides. Chlorine compounds. Acetone may ignite or react violently with strong oxidizing agents, Incompatible materails..... such as chromic acid, chromium trioxide, chromyl chloride, hot nitric acid, potassium permanganate (in an alkaline medium), or peroxides. No hazardous decomposition products when stored and handled correctly. Hazardous Hazardous decomposition products...... decomposition products depend on temperature, air supply, and the presence of other materials. See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS		LC50	LD50
Acetone		50,100 mg/m3 8 hours, rat	5,800 mg/kg (rat oral)
n-Butyl Acetate		390 ppm (4 hr.)	10768 mg/kg (rat oral) 17600 mg/kg (rabbit dermal)
4-Chlorobenzotrifluoride		4479 ppm	>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)
tert-Butyl acetate		>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Bis (1,2,2,6,6- Pentamethyl-4- Piperidyl) Seb	acate	Not Available	2369-3920 mg/kg (oral rat), >2000 mg/kg (dermal rabbit)
Route of exposure	The aromatic hydrocarb throat. In high concentra narcosis characterized	act. Inhalation. Don solvents in this product can be ation, they may cause central nervolby nausea, lightheadedness and di	ous system depression and
Skin contactSkin absorption	inhalation. Can cause moderate irr Chronic skin exposure t chronic inhalation.	ritation, defatting and dermatitis. to solvents may cause effects simila	ar to those identified under
Eye contactIngestion		an cause redness, irritation, tissue to lungs can cause chemical pneur allowed	destruction. nonitis which can be fatal. May
Inhalation (acute)	Solvent vapours may be and itching of eyes, dry	e irritating to the eyes, nose and thr ness of the throat and tightness in t	the chest. Breathing of high
Effects of chronic exposure	Breathing high concent	may cause anesthetic effects and s rations of vapour may cause anesth use by deliberately concentrating ar	netic effects and serious health
Inhalation (chronic)	Excessive inhalation of nausea and asphyxiation	vapours can cause respiratory irrita	ation, dizziness, headache,
Carcinogenicity of material	as probable, possible o	product present at levels greater that r confirmed human carcinogen by	IARC or ACGIH.
Reproductive effectsSensitizing capability of material Specific Target Organ Toxicity	No component of this p May cause sensitization May cause drowsiness	oroduct present at levels greater than by skin contact. or dizziness. May cause respiratory	·

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity..... No product data. Other adverse effects..... Do not allow to enter waters, waste water or soil.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal. and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch.



CEPA status.....

SECTION 14: TRANSPORT INFORMATION

SECTION 15: REGULATORY INFORMATION

On Domestic Substances List (DSL).

TSCA inventory status..... All components are listed. OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard. SARA Title III Section 302 - extremely hazardous None. substances Section 311/312 - hazard categories...... Immediate health, delayed health, fire hazard. Section 313..... None above De minimus % limit. EPA hazardous air pollutants (HAPS) Toluene. 40CFR63 ***! WARNING: This product can expose you to chemicals including [see below], which California Proposition 65..... are known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.

(800) 387-7981.

Disclaimer: Disclaimer: To the best of our knowledge, it is

experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

Date of the latest revision of the safety ... 2020-09-18

data sheet



Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: PF 667C SLOW ACTIVATOR FOR PF 688C

SECTION 01: IDENTIFICATION

Paints. Accelerator and activator.

Product identifier..... PF 667C SLOW ACTIVATOR FOR PF 688C

Other means of identification

Mixture.

Initial supplier identifier.....

Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189

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** For medical emergencies contact your local poison control centre **.

NFPA rating...... Health: 2 Fire: 4 Reactivity: 1.

HMIS...... H: 2 F:4 R: 1.

SECTION 02: HAZARD IDENTIFICATION





Hazard Classification	Flammable Liquid 2. Skin Irritation — Category 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Acute Toxicity (Inhalation) — Category 4. Specific Target Organ
	Toxicity — Single Exposure — Category 3. (respiratory system). (narcotic effects).
Signal Word	
Hazard Description	H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an
riazara Boconpuori	allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335
	May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233
1 10 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Keep container tightly closed. P240 Ground and bond container and receiving equipment.
	P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take
	precautionary measures against static discharge. P261 Avoid breathing mists, vapours and
	sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well
	ventilated area. P272 Contaminated work clothing should not be allowed out of the
	workplace. P280 Wear protective gloves and eye protection.
Response	P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 +
тооропоо	P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse
	thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of
	water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313
	If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes
	rinse cautiously with water for several minutes. Remove contact lenses, if present and easy
	to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get
	medical attention. P304 + P340 - If inhaled remove person to fresh air and keep
	comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
Storage	
Otorage	P405 Store locked up.
Disposal	P501 Dispose all unused, waste or empty containers in accordance with local regulations.
	This product mixture has been classified based on its ingredients.
Note	This product mixture has been classified pased on its indredients.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Homopolymer of HDI	28182-81-2	30-60	
4-Chlorobenzotrifluoride	98-56-6	10-30	
tert-Butyl acetate	540-88-5	10-30	

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

<<The actual concentration(s) withheld as a trade secret>> .

SECTION 04: FIRST-AID MEASURES

Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion	If ingestion is suspected, contact physician or poison control center immediately. Rinse mouth with water. Do not induce vomiting. If spontaneous vomiting occurs have victim lean
	forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Skin contact	Immediately remove all contaminated clothing, flush skin with water for at least 15 minutes. Wash clothing before reuse. If irritation persists, seek medical attention.
Eye contact	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Check for and remove any contact lenses, if safe and easy to do so. Obtain medical attention.
Most important symptoms and effects, whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. High vapour concentrations may be irritating to the respiratory tract. Vapors have a narcotic effect and may cause headache,
	fatigue, dizziness and nausea. Can cause central nervous system depression. Can cause skin sensitization. Causes skin and eye irritation. Symptoms can include reddening, itching, and swelling of skin. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Additional information	In all cases, if irritation persists seek medical attention. Eye: stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapours have produced reversible corneal epithelial edema impairing vision. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate. Skin: this compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. If burned, treat as thermal burn. Ingestion: treat symptomatically. There is no specific antidote. Inducing vomiting is
	contraindicated because of the irritating nature of this compound. Respiratory: this compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An
	individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing

Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products Special protective equipment and precautions for fire-fighters

Dry chemical. Carbon dioxide. Foam. In cases of larger fires, water spray should be used. Do not use water in a jet.

Oxides of carbon (CO, CO2). Oxides of nitrogen. Smoke. Hydrogen cyanide. Isocyanates. Under hot acidic conditions: Isobutylene. Acetic acid.

Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Take precautions against static discharge. Equipment should be grounded. Use non-sparking tools and equipment to pick up the spilled material. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways.

Methods and materials for containment and cleaning up Leak/spill.....

Ventilate. Eliminate all sources of ignition. Evacuate all non-essential personnel. Contain the spill. Avoid all personal contact. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%). Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with

current local, provincial, state, and federal regulations. Decontaminate floor with decontamination solution, letting stand for at least 15 minutes. Clean up.....

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Ensure that equipment is properly bonded and grounded during filling and transferring as product may become electrostatically charged. Use adequate ventilation. Do not breathe vapours, mist or dust. Wear respiratory protection if material is heated, sprayed, used in confined space, or if exposure limit is exceeded. Warning properties (irritation of the eyes, nose and throat or odour) are not adequate to prevent chronic overexposure from inhalation. Individuals with lung or breathing problems or prior allergic reactions to isocyanates must not be exposed vapour or spray mist. Avoid skin and eye contact. Wash thoroughly after handling. Employee education and training are important. Keep away from heat, sparks, and open flames. Exposure to vapours of heated isocyanates can be extremely dangerous. Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Do not store above 50

Conditions for safe storage, including any incompatibilities

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA	CGIH TLV STEL	OSHA PEL	PEL STEL	NIOSH REL	
Homopolymer of HDI	5 mg/m3	Not established	5 mg/m3	Not established	5 mg/m3	
4-Chlorobenzotrifluoride	Not established	Not established	Not established	Not established	Not established	
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm	
Appropriate engineering	controls	Provide natural or mecha exposure limits. Local mec contamination, such as op gases and fumes that may ventilation (ie. ACGIH indi- adequate ventilation. Expl	chanical exhaust venti pen process equipmen y be emitted. Standard ustrial ventilation) shou	ation should be used a t, or during purging ope reference sources regall to be consulted for guid	t sources of air erations, to capture arding industrial	
Personal Protective Equ	ipment	adoquato vontinationii Expi	oolon proof oxilador v	, industri		
Respiratory/type		Whenever concentrations of isocyanates exceed the exposure limit or are not known, respiratory protection must be worn. Use a respirator that is recommended or approved for use in isocyanate-containing environments. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended. Do not exceed the use limits of the respirator.				
Eye/type		Liquid chemical goggles.	Chemical safety goggle	es and full faceshield if	a splash hazard	
Gloves/ type		exists. Contact lenses should not be worn when working with this chemical. Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. The following gloves are recommended:. Butyl rubber. Contact glove supplier for recommendations.				
Clothing/type		ve clothes. Wear impervious protective clothing.		te and train		
Medical surveillance		Medical supervision of all recommended. These sh with pulmonary function te conditions, chronic bronch or sensitization should be diagnosed as sensitized to person is diagnosed as se	employees who handlould include preemploest (FEC, FVC as a minitis, other chronic respectuded from working an isocyanate, no fui	e or come in contact wi yment and periodic med nimum). Persons with a iratory diseases or rect g with isocyanates. On ther exposure can be p	dical examinations asthmatic-type urring skin eczema ce a person is permitted. Once a	

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state	. Liquid.
Colour	. Light yellow.
Odour	Slight. Characteristic odour.
Odour threshold (ppm)	
pH	
Melting / Freezing point (deg C)	
Initial boiling point / boiling range (deg C).	
Flash point (deg C), method	
Evaporation rate	
Flammability (solids and gases)	
Upper flammable limit (% vol)	
Lower flammable limit (% vol)	
Vapour pressure (mm Hg)	
Vapour density (air=1)	
Relative Density (Specific Gravity)	1.127. 9.41
POUNOS / USG	941



SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Solubility.....Partition coefficient — n-octanol/water..... Negligible. Not available. Auto ignition temperature (deg C)......

Decomposition temperature..... Not available. Not available. Viscosity..... 14" Zahn #2. % Volatile by volume..... 0.0. VOC..... 0.0 g/L - 0.0 lb/usg.

SECTION 10: STABILITY AND REACTIVITY

Reactivity Contact with moisture, other materials that react with isocyanates, or temperatures above 177 C, may cause polymerization. Stable at normal temperatures and pressures. Chemical stability..... Possibility of hazardous reactions..... Contact with moisture, other materials that react with isocyanates, or temperatures above 177C, may cause polymerization. Conditions to avoid, including static Avoid heat, spark, open flames. discharge, shock or vibration Incompatible materails..... Water, Amines, Strong bases, Alcohols, Copper alloys. Strong oxidizing agents. Nitrates. Acids. Some plastics. Hazardous decomposition products..... Hazardous decomposition products depend on temperature, air supply, and the presence of other materials. See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50
Homopolymer of HDI	390-453 mg/m3 rat 4 hours	> 5,000 mg/kg (rat, oral); > 5,000 mg/kg (rabbit, dermal)
4-Chlorobenzotrifluoride	4479 ppm	<pre>>6,800 mg/kg (rat oral); >2,700 mg/kg (rabbit dermal)</pre>
tert-Butyl acetate	>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Route of exposure Eye co	ontact. Skin contact. Inhalation.	

Symptoms related to the physical, chemical and toxicological characteristics Skin contact.....

Causes skin irritation. Causes reddening, stinging and swelling. Persons previously sensitized can experience allergic reaction with symptoms of reddening, itching, swelling and rash. Cured product is difficult to remove.

Eye contact.....

Causes eye irritation. Can cause tearing, reddening and swelling. May cause temporary corneal damage. Vapours can produce irritation.

Inhalation (acute).....

Isocyanate vapour/mists at concentrations above the exposure limits can irritate (burning sensation) the mucous membranes in the respiratory tract. This can cause a runny nose, sore throat, coughing, chest discomfort, difficult breathing and reduced pulmonary functioning. Causes runny nose, sore throat, coughing, chest discomfort, difficult breathing and reduced pulmonary functioning. Persons with preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the exposure limit with similar symptoms as well as asthma attack. Exposure well above the exposure limit may lead to bronchitis, bronchial spasm and pulmonary edema. Chemical or hypersensitive pneumonitis, with flu-like symptoms has also been reported. These symptoms can be delayed up to several hours after exposure. Solvent vapours may be irritating to the eyes, nose and throat, resulting in redness, burning and itching of eyes, dryness of the throat and tightness in the chest. Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, nausea and asphyxiation. Breathing of high vapour concentrations may cause anesthetic effects and serious health effects.

Ingestion..... Effects of chronic exposure.....

May be harmful or fatal if swallowed. Can result in irritation in the digestive tract. May cause central nervous system effects such as headache, nausea, vomiting and weakness. As a result of previous repeated overexposure or a single large dose, certain individuals develop sensitization which will cause them to react to a later exposure to product at levels well below the exposure limit. Symptoms including chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed. There are reports that once sensitized, an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and, in severe cases, for several years. Sensitization can be permanent. Prolonged or repeated exposure may cause lung damage, including a decrease in lung function. Prolonged

vapour contact may cause conjunctivitis. Prolonged skin contact may cause reddening, swelling, rash, scaling, blistering, and in some cases, sensitization. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal No component of this product present at levels greater than or equal to 0.1% is identified

Carcinogenicity of material.....

as probable, possible or confirmed human carcinogen by IARC or ACGIH.

SECTION 11: TOXICOLOGICAL INFORMATION

Reproductive effects..... No component of this product present at levels greater than or equal to 0.1%.

Sensitizing capability of material..... May cause sensitization by skin contact.

Specific Target Organ Toxicity May cause respiratory irritation. May cause drowsiness or dizziness.

SECTION 12: ECOLOGICAL INFORMATION

Environmental..... No product data. Do not allow to enter waters, waste water or soil.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal . and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue.

SECTION 14: TRANSPORT INFORMATION

UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - This product meets TDG Classification..... the Limited Quantity exemption when packaged in containers less than 5 liters. UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - Ltd Qty (1 litre). DOT Classification (Road)..... Refer to 49CRF 172.101 for additional non-bulk packaging requirements. UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - EmS: F-E S-E. IATA Classification (Air).....

IMDG Classification (Marine).....

Limited Quantity. Check IMDG regulations for limited quantity exemptions.

Marine Pollutant.....

Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

CEPA status......TSCA inventory status..... On Domestic Substances List (DSL).

All components are listed. OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.

SARA Title III

Section 302 - extremely hazardous None.

substances

Section 311/312 - hazard categories....... Immediate health, delayed health, fire hazard.

Section 313..... None above De minimus % limit. EPA hazardous air pollutants (HAPS) Hexamethylene diisocyanate.

California Proposition 65..... This product does not contain any chemical(s) known to the State of California to cause For more information, go to www.P65Warnings.ca.gov. cancer or reproductive toxicity.

SECTION 16: OTHER INFORMATION

REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com. Prepared by:

(800) 387-7981. Telephone number:.....

Disclaimer:.... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable

condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

Date of the latest revision of the safety ...

data sheet

2020-10-23





Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: PB3001-4 EXTRA CUT COMPOUND

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd. 604 McGeachie Drive

Milton, Ontario L9T3Y5 Tel (905) 878-4990 Fax (905) 878-1189 PB3001-4 EXTRA CUT COMPOUND

Product identifier..... Recommended use and restrictions on .. Compound.

Chemical family.....

Mixture. Health: 2 Fire: 2 Reactivity: 0.

NFPA rating.... HMIS..... H: 2 F: 2 R: 0.

For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC); IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.

** For medical emergencies contact your local poison control centre **. 24 hour emergency number:....

SECTION 02: HAZARD IDENTIFICATION



Signal Word	DANGER.
Hazard Classification	Flammable Liquid 3. Aspiration Toxicity 1. Skin Irritation — Category 2. Eye Irritation —
	Category 2A. Specific Target Organ Toxicity — Repeated Exposure — Category 1. Health
Hanned Description	Hazard Not Otherwise Classified 1. Causes serious damage to the respiratory tract.
Hazard Description	H226 Flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H319 Causes serious eye irritation. H372 Causes damage to
	organs through prolonged or repeated exposure.
Prevention	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233
1 TOVOTIGOTI	Keep container tightly closed. P240 Ground and bond container and receiving equipment.
	P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take
	precautionary measures against static discharge. P260 Do not breathe mist, vapours, or
	spray. P264 Wash thoroughly after handling. P270 Do not eat drink or smoke while using
	this product. P280 Wear protective gloves and eye protection.
Response	P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 +
	P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse
	thoroughly with water and use safety shower . P301 + P310 If swallowed IMMEDIATELY
	CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331
	Do NOT induce vomiting. P302 + P352 - If on skin: wash with plenty of water. P332 + P313 - If skin irritation occurs get medical attention or advice. P362 + P364 - Take off
	contaminated clothing and wash before reuse. P305 + P351 + P338 If in eyes rinse
	cautiously with water for several minutes. Remove contact lenses, if present and easy to
	do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get
	medical attention. P314 - Get medical advice/attention if you feel unwell.
Disposal	P501 Dispose all unused, waste or empty containers in accordance with local regulations.
Note	This product mixture has been classified based on its ingredients.

SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS			
CHEMICAL NAME AND SYNONYMS	CAS#	WT. %	
Naphtha (petroleum), heavy alkylate	64741-65-7	7-13	
Distillates (Petroleum) Hydrotreated Light	64742-47-8	7-13	
Propylene glycol monobutyl ether	5131-66-8	1-5	
Monoethanolamine	141-43-5	1-5	
The actual concentration(a) withhold as a trade coarsts.			

<<The actual concentration(s) withheld as a trade secret>> .



PRODUCT: PB3001-4 EXTRA CUT COMPOUND

SECTION 04: FIRST-AID MEASURES

Eye contact	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If
Inhalation	irritation persists, seek medical attention. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down
	to prevent aspiration of fluid into the lungs. Never give anything by mouth to an
Most important symptoms and effects, whether acute or delayed	unconscious person. Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and
	blurred vision. Direct contact with eyes may cause temporary irritation. Can cause skin
Additional information	sensitization. Causes damage to organs through prolonged or repeated exposure. Treat victims symptomatically. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. In the event of an incident involving this
	product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Unusual fire / explosion hazards.....

"Alcohol" foam, CO2, dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet.

Oxides of carbon (CO, CO2). Other potentially toxic fumes.

Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Heat will cause pressure buildup and may cause explosive rupture. Keep run-off water from entering sewers and other waterways. Dike for water control. Vapours may be heavier than air. May travel long distances along the ground before igniting and flashing back to vapour source.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Leak/spill.....

Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Evacuate all non-essential personnel. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Remove all possible sources of ignition in the surrounding area. Use explosion-proof or hand pumps and non-sparking tools and equipment. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....

Keep away from heat, sparks, and open flame. This material is a static accumulator. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA ACG	IH TLV STEL	OSH. PEL	A PEL STEL	NIOSH REL
Naphtha (petroleum), heavy alkylate	525 mg/m3	Not established	Not established	Not established	Not established
Distillates (Petroleum) Hydrotreated Light	1200 mg/m3	197 ppm	Not established	Not established	Not established
Propylene glycol monobutyl ether	Not Established				
Monoethanolamine	3 ppm	6 ppm	Not Established	Not Established	Not Established

PRODUCT: PB3001-4 EXTRA CUT COMPOUND

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory/type	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.
Eye/type	Liquid chemical goggles. Chemical safety goggles and full faceshield if a splash hazard exists.
Gloves/ type	Chemical resistant gloves.
Clothing/type	Wear adequate protective clothes.
Footwear/type	Safety boots per local regulations.
Other/type	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.
Appropriate engineering controls	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical stateColour	Liquid. Milky white.
Odour	Weak petroleum hydrocarbon.
Odour threshold (ppm)	Not available.
Vapour pressure (mm Hg)	No data.
Vapour density (air=1)	>1.
pH	7.0 - 9.0.
Relative Density (Specific Gravity)	7.6 lbs/USD - 0.910.
Melting / Freezing point (deg C)	< 0 °C.
Solubility	Water dilutable.
Initial boiling point / boiling range (deg C).	> 100° C.
Evaporation rate	<1.
Flash point (deg C), method	56. (Closed Cup).
Auto ignition temperature (deg C)	246C.
Upper flammable limit (% vol)	23.5.
Lower flammable limit (% vol)	0.5.
Partition coefficient — n-octanol/water	Not available.
VOC	1.68 lbs/USG.
Viscosity	1932 cps Spindle #4.

Chemical stability...... Stable at normal temperatures and pressures.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong
	oxidizing agents. Heating above 60°C in the presence of aluminum can result in corrosion
	and generation of flammable hydrogen gas
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid, including static discharge, shock or vibration	Keep away from heat. Incompatible with strong oxidizers.
Hazardous decomposition products	Oxides of carbon (CO,CO2). Thermal decomposition may release acrolein. Does not decompose up to 204°C (400°F).

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS LC50 LD50 Naphtha (petroleum), heavy alkylate >4000 mg/kg dermal rat >8000 mg/kg oral rat >5000 mg/kg (oral rat) >2000

Distillates (1 ettoleum) Trydrotteated Light	>5.2 mg/L (₹ m.)	mg/kg (dermal, rabbit)
Propylene glycol monobutyl ether	>651 ppm 4 Hr Rat	2,700 mg/kg Rat Oral >2,000 mg/kg Rat Skin
Monoethanolamine	232 ppm Guinea Pig	1720 mg/kg Rat Oral 1018 mg/kg

Monoethanolamine 232 ppm Guinea Pig 1720 mg/kg Rat Oral 1018 mg/kg Rabbit Dermal

inhalation. May be harmful if absorbed through the skin.

Breathing high concentrations of vapour may cause anesthetic effects and serious health

effects. Prolonged or repeated skin contact may cause drying or cracking of skin.



Effects of chronic exposure.....

PRODUCT: PB3001-4 EXTRA CUT COMPOUND

SECTION 11: TOXICOLOGICAL INFORMATION

Carcinogenicity of material..... No component of this product present at levels greater than or equal to 0.1% is identified

as probable, possible or confirmed human carcinogen by IARC or ACGIH.

Reproductive effects.....Sensitizing capability of material..... No known reproductive effects.

May cause sensitization by skin contact.

Specific Target Organ Toxicity Causes damage to organs through prolonged or repeated exposure.

SECTION 12: ECOLOGICAL INFORMATION

Environmental..... Do not allow to enter waters, waste water or soil. Persistence and degradability..... Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal. and methods of disposal, including any contaminated packaging

Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillate) - Class 3 - Packing Group III - This product meets limited quantity exemption when shipped in containers less than 5

UN1993 - FLAMMABLE LIQUID, N.O.S. (Petroleum distillates) - Class 3 - PGIII - Ltd Qty (5 DOT Classification (Road).....

Liters/1.3 Gallons)

IATA Classification (Air)..... UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillates) - Class 3 - Packing Group

III . Limited Quantity. Do not ship by air without checking appropriate IATA regulations. UN1993 - FLAMMABLE LIQUIDS, N.O.S. (Solvent naphtha) - Class 3 - Packing Group III .

EmS: F-E, S-E. Limited Quantity. Check IMDG regulations for limited quantity

exemptions. No.

Marine Pollutant.....

IMDG Classification (Marine).....

Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct.

SECTION 15: REGULATORY INFORMATION

On DSL, or exempt.

All components are either listed or exempt from the TSCA. . TSCA inventory status.....

This product is considered hazardous under the OSHA Hazard Communication Standard.

SARA Title III Section 302 - extremely hazardous None.

California Proposition 65.....

substances

Immediate health, delayed health, fire hazard. Section 311/312 - hazard categories....... Section 313..... Aluminum Oxide (fibrous forms only).

EPA hazardous air pollutants (HAPS) Methylene Chloride (Dichloromethane). 1,3-Dichloropropene.

40CFR63

***! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause cancer. (Dichloroprene). (Ethyl acrylate). For more information, go to www.P65Warnings.ca.gov. (Methylene chloride).

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.

Telephone number:..... (800) 387-7981. Disclaimer:....

DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

Date of the latest revision of the safety ... data sheet

2018-07-12

