



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: PF 690C FAST ACTIVATOR FOR PF 688C**

### SECTION 01: IDENTIFICATION

Product identifier..... PF 690C FAST ACTIVATOR FOR PF 688C  
 Other means of identification  
 Chemical family..... Mixture.  
 Recommended use and restrictions on .. Paints. Accelerator and activator.  
 use  
 Initial supplier identifier..... Pro Form Products Ltd.  
 604 McGeachie Drive  
 Milton, Ontario L9T3Y5  
 Tel (905) 878-4990 Fax (905) 878-1189  
 24 hour emergency number:..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
 IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
 \*\* For medical emergencies contact your local poison control centre \*\*.  
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 NFPA rating..... Health: 2 Fire: 4 Reactivity: 1.  
 HMIS..... H: 2 F: 4 R: 1.

### SECTION 02: HAZARD IDENTIFICATION



Hazard Classification..... Flammable Liquid 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A. Acute Toxicity (Inhalation) — Category 4. Specific Target Organ Toxicity — Single Exposure — Category 3. (respiratory system). (narcotic effects). (central nervous system).  
 Signal Word..... DANGER.  
 Hazard Description..... H225 Highly flammable liquid and vapour. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.  
 Prevention..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves and eye protection.  
 Response ..... P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.  
 Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.  
 Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.  
 Note ..... This product mixture has been classified based on its ingredients.

### SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Homopolymer of HDI	28182-81-2	30-60
tert-Butyl acetate	540-88-5	30-60
Acetic acid, methyl ester	79-20-9	3-7

**PRODUCT: PF 690C FAST ACTIVATOR FOR PF 688C****SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

&lt;&lt;The actual concentration(s) withheld as a trade secret&gt;&gt; .

**SECTION 04: FIRST-AID MEASURES**

Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person. Rinse mouth with water. Do not induce vomiting.
Skin contact.....	Immediately remove all contaminated clothing, flush skin with water for at least 15 minutes. Wash clothing before reuse. If irritation persists, seek medical attention.
Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Check for and remove any contact lenses, if safe and easy to do so. Obtain medical attention.
Most important symptoms and effects, ..... whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. High vapour concentrations may be irritating to the respiratory tract. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause mild skin irritation. Can cause skin sensitization. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Additional information.....	In all cases, if irritation persists seek medical attention. Eye: stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapours have produced reversible corneal epithelial edema impairing vision. Skin: this compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. If burned, treat as thermal burn. Ingestion: treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet. Treat victims symptomatically.

**SECTION 05: FIRE-FIGHTING MEASURES**

Suitable and unsuitable extinguishing ..... media	Dry chemical. Carbon dioxide. Foam. In cases of larger fires, water spray should be used. Do not use water in a jet.
Specific hazards arising from the ..... hazardous product, such as the nature of any hazardous combustion products	This material may produce a floating fire hazard. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO2). Oxides of nitrogen. Hydrogen cyanide. Isocyanates. Smoke. Other potentially toxic fumes. Under hot acidic conditions: Isobutylene. Acetic acid.
Special protective equipment and ..... precautions for fire-fighters	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective ..... equipment and emergency procedures	No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Equipment should be grounded. Use non-sparking tools and equipment to pick up the spilled material.
Methods and materials for containment and cleaning up	Ventilate. Eliminate all sources of ignition. Contain the spill. Avoid all personal contact. Evacuate all non-essential personnel. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%). Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.
Leak/spill.....	
Clean up.....	Decontaminate floor with decontamination solution, letting stand for at least 15 minutes.

**SECTION 07: HANDLING AND STORAGE**

**PRODUCT: PF 690C FAST ACTIVATOR FOR PF 688C****SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling.....	Use adequate ventilation. Do not breathe vapours, mist or dust. Wear respiratory protection if material is heated, sprayed, used in confined space, or if exposure limit is exceeded. Warning properties (irritation of the eyes, nose and throat or odour) are not adequate to prevent chronic overexposure from inhalation. Individuals with lung or breathing problems or prior allergic reactions to isocyanates must not be exposed vapour or spray mist. Avoid skin and eye contact. Wash thoroughly after handling. Decomposition products are highly toxic and irritating. Ensure that equipment is properly bonded and grounded during filling and transferring as product may become electrostatically charged. Employee education and training are important.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks, and open flames. Store in tightly closed containers to prevent moisture contamination. Exposure to vapours of heated isocyanates can be extremely dangerous. Do not reseal if contamination is suspected. Do not store above 50 deg C.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL	NIOSH
Homopolymer of HDI	5 mg/m3 Supplier: 0.5 mg/m3 (TWA)	Not established	5 mg/m3	Not established	5 mg/m3	
tert-Butyl acetate	200 ppm CA ON AB BC: 50ppm (TWA), 200ppm (STEL)	Not established	200 ppm	Not established	200 ppm	
Acetic acid, methyl ester	200 ppm CA ON: 200ppm (TWA), 250ppm (STEV-C)	Not established	200 ppm	Not established	Not established	
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Explosion-proof exhaust ventilation.					
Personal Protective Equipment						
Respiratory/type.....	Whenever concentrations of isocyanates exceed the exposure limit or are not known, respiratory protection must be worn. Use a respirator that is recommended or approved for use in isocyanate-containing environments. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended. Do not exceed the use limits of the respirator.					
Eye/type.....	Liquid chemical goggles. Chemical safety goggles and full faceshield if a splash hazard exists. Contact lenses should not be worn when working with this chemical.					
Gloves/ type.....	Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. The following gloves are recommended: . Butyl rubber. Contact glove supplier for recommendations.					
Clothing/type.....	Wear impervious protective clothing.					
Footwear/type.....	Safety boots per local regulations.					
Other/type.....	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products. Educate and train employees on the safe use and handling of the product.					
Medical surveillance.....	Medical supervision of all employees who handle or come in contact with isocyanates is recommended. These should include preemployment and periodic medical examinations with pulmonary function test (FEC, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurring skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.					

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Appearance/Physical state.....	Liquid.
Colour.....	Light yellow.
Odour.....	Characteristic odour. Slight.
Odour threshold (ppm).....	Not available.
pH.....	Not applicable.
Melting / Freezing point (deg C).....	< 0 °C.
Initial boiling point / boiling range (deg C).	>55 °C.
Flash point (deg C), method.....	-15 °C. (estimate; lowest flash point ingredient).
Evaporation rate.....	Not available.
Flammability (solids and gases).....	Not applicable. Flammable liquid.
Upper flammable limit (% vol).....	16.0.

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Lower flammable limit (% vol).....	1.2.
Vapour pressure (mm Hg).....	Not available.
Vapour density (air=1).....	Not available.
Relative Density (Specific Gravity).....	0.997.
Pounds / USG.....	8.32.
Solubility.....	Little or none.
Partition coefficient — n-octanol/water.....	Not available.
Auto ignition temperature (deg C).....	>460°C.
Decomposition temperature.....	Not available.
Viscosity.....	14.5" Zahn#2.
% Volatile by volume.....	0.0.
VOC (less water).....	0.0 g/L - 0.0 lb/usg.

**SECTION 10: STABILITY AND REACTIVITY**

Reactivity .....	Contact with moisture, other materials that react with isocyanates, or temperatures above 177 C, may cause polymerization.
Chemical stability.....	Stable at normal temperatures and pressures.
Possibility of hazardous reactions.....	Contact with moisture or other materials that react with isocyanates may cause polymerization.
Conditions to avoid, including static discharge, shock or vibration .....	Avoid heat, spark, open flames. Electrostatic charge.
Incompatible materials.....	Water, amines, strong acids and bases, strong oxidizing agents, alcohol, copper. Nitrates. Plastics.
Hazardous decomposition products.....	Hazardous decomposition products depend on temperature, air supply, and the presence of other materials. See hazardous combustion products section 5.

**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Homopolymer of HDI	390-453 mg/m <sup>3</sup> rat 4 hours	> 5,000 mg/kg (rat, oral); > 5,000 mg/kg (rabbit, dermal)
tert-Butyl acetate	>2,230 mg/m <sup>3</sup> 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Acetic acid, methyl ester	16000 ppm ( Rat ) 4 h	LD50 5001 mg/kg (oral rat) LD50 5001 mg/kg (dermal rabbit)
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Symptoms related to the physical, chemical and toxicological characteristics		
Skin contact.....	May cause slight irritation. May cause sensitization by skin contact. Persons previously sensitized can experience allergic reaction with symptoms of reddening, itching, swelling and rash.	
Eye contact.....	Causes eye irritation. Can cause tearing, reddening and swelling. May cause temporary corneal damage. Vapours can produce irritation.	
Inhalation (acute).....	Isocyanate vapour/mists at concentrations above the exposure limits can irritate (burning sensation) the mucous membranes in the respiratory tract. This can cause a runny nose, sore throat, coughing, chest discomfort, difficult breathing and reduced pulmonary functioning. Causes runny nose, sore throat, coughing, chest discomfort, difficult breathing and reduced pulmonary functioning. Persons with preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the exposure limit with similar symptoms as well as asthma attack. Exposure well above the exposure limit may lead to bronchitis, bronchial spasm and pulmonary edema. Chemical or hypersensitive pneumonitis, with flu-like symptoms has also been reported. These symptoms can be delayed up to several hours after exposure. Breathing of high vapour concentrations may cause anesthetic effects and serious health effects. Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, nausea and asphyxiation.	
Ingestion.....	May be harmful or fatal if swallowed. May cause central nervous system effects such as headache, nausea, vomiting and weakness.	
Effects of chronic exposure.....	As a result of previous repeated overexposure or a single large dose, certain individuals develop sensitization which will cause them to react to a later exposure to product at levels well below the exposure limit. Symptoms including chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed. There are reports that once sensitized, an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and, in severe cases, for several years. Sensitization can be permanent. Prolonged or repeated	

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Effects of chronic exposure.....	exposure may cause lung damage, including a decrease in lung function. Prolonged vapour contact may cause conjunctivitis. Prolonged skin contact may cause reddening, swelling, rash, scaling, blistering, and in some cases, sensitization. Chronic exposure to organic solvents may cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.
Carcinogenicity of material.....	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC or ACGIH.
Reproductive effects.....	No component of this product present at levels greater than or equal to 0.1% .
Sensitizing capability of material.....	May cause sensitization by skin contact.
Specific Target Organ Toxicity .....	May cause drowsiness or dizziness. May cause respiratory irritation. Damage to central nervous system.

**SECTION 12: ECOLOGICAL INFORMATION**

Environmental.....	No product data. Do not allow to enter waters, waste water or soil.
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**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue.
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**SECTION 14: TRANSPORT INFORMATION**

TDG Classification.....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - This product meets the Limited Quantity exemption when packaged in containers less than 5 liters.
DOT Classification (Road).....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - Ltd Qty (1 litre). Refer to 49CFR 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air).....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
IMDG Classification (Marine).....	UN1263 - PAINT RELATED MATERIAL - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: REGULATORY INFORMATION**

CEPA status.....	On Domestic Substances List (DSL).
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III	
Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	None above De minimus % limit.
EPA hazardous air pollutants (HAPS) ..... 40CFR63	Hexamethylene diisocyanate.
California Proposition 65.....	This product does not contain any chemical(s) known to the State of California to cause cancer or reproductive toxicity. For more information, go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> .

**SECTION 16: OTHER INFORMATION**

Prepared by: .....	REGULATORY AFFAIRS. Trivalent Data Systems Ltd. <a href="http://www.trivalent.com">www.trivalent.com</a> .
Telephone number:.....	(800) 387-7981.
Disclaimer:.....	DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
Review Date:.....	2022-11-30.
Date of the latest revision of the safety data sheet .....	2020-10-23