



Pro Form Products Ltd.
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Milton, Ontario, L9T 3Y5
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PRODUCT: PF726-1 PLASTIC ADHESION PROMOTER

SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.
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Milton, Ontario L9T3Y5
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... PF726-1 PLASTIC ADHESION PROMOTER

Recommended use and restrictions on .. Adhesion promoter.
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 3 Reactivity: 0.

HMIS..... H: 2 F: 3 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.
** For medical emergencies contact your local poison control centre **.

SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Liquid 2. Aspiration Toxicity 1. Skin Irritation — Category 2. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). Carcinogenicity — Category 2. Reproductive Toxicity — Category 2. Specific Target Organ Toxicity — Repeated Exposure — Category 2.

Hazard Description..... H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H351 This product contains ingredients that are suspected of causing cancer. H361 Suspected of damaging fertility or the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe the mist, vapours, or spray. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.

Response P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P302 + P352 - If on skin: wash with plenty of water. P362 + P364 - Take off contaminated clothing and wash before reuse. P332 + P313 - If skin irritation occurs get medical attention or advice. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P308 + P313 If exposed or concerned, get medical advice/attention. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P321 - For specific treatment see section 4 on this SDS.

Storage..... P405 Store locked up. P403 + P233 Store in a well ventilated area. Keep container tightly closed. P235 Keep cool.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note This product mixture has been classified based on its ingredients.

PRODUCT: PF726-1 PLASTIC ADHESION PROMOTER**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Toluene	108-88-3	15-40
Acetone	67-64-1	10-30
Xylene	1330-20-7	7-13
tert-Butyl acetate	540-88-5	7-13
Ethylbenzene	100-41-4	1-5

SECTION 04: FIRST-AID MEASURES

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. Causes skin and eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. This product contains ingredients that may cause cancer. This product contains ingredients that are suspected of damaging fertility or the unborn child.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO ₂ , dry chemical. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products	Oxides of carbon (CO, CO ₂). Oxides of nitrogen. Hydrocarbons and traces of chlorine compounds.
Special protective equipment and precautions for fire-fighters	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Leak/spill.....	Keep away from heat, sparks and flames. Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Contain the spill. Evacuate all non-essential personnel. Prevent runoff into drains, sewers, and other waterways. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.
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SECTION 07: HANDLING AND STORAGE

Precautions for safe handling.....	Keep away from heat, sparks, and open flame. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid breathing vapours or mist. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

PRODUCT: PF726-1 PLASTIC ADHESION PROMOTER**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
Toluene	20 ppm CA ON: TWA: 20 ppm	Not established	200 ppm	500 ppm 10 minutes	100 ppm / STEL 150 ppm
Acetone	250 ppm TLV CA ON: 500ppm (TWA); 750ppm (STEL)	500 ppm	1,000 ppm	Not established	250 ppm
Xylene	50 ppm CA ON: 100ppm (TWA); 150ppm (STEL)	150 ppm	100 ppm TWA	Not established	Not established
tert-Butyl acetate	200 ppm CA ON: 50ppm (TWA), 150ppm (STEL)	Not established	200 ppm	Not established	200 ppm
Ethylbenzene	100 ppm CA ON: 20ppm (TWA)	125 ppm	100 ppm	Not established	100 ppm / STEL 125 ppm

Personal Protective Equipment

Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.
Eye/type.....	Liquid chemical goggles.
Gloves/ type.....	Chemical resistant gloves.
Clothing/type.....	Wear adequate protective clothes.
Footwear/type.....	Safety boots per local regulations.
Other/type.....	Emergency showers and eye wash stations should be available.
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state.....	Liquid.
Colour.....	Amber.
Odour.....	Solvent odour.
Odour threshold (ppm).....	Not available.
Vapour pressure (mm Hg).....	Not available.
Vapour density (air=1).....	>1.
pH.....	Not applicable.
Relative Density (Specific Gravity).....	0.884 - 7.38 lbs/USG.
Melting / Freezing point (deg C).....	Not available.
Solubility.....	Partially in water.
Initial boiling point / boiling range (deg C).....	56°C (133 F).
Evaporation rate.....	Greater than n-butyl acetate.
Flash point (deg C), method.....	-18°C. (estimate; lowest flash point ingredient).
Auto ignition temperature (deg C).....	465°C (869°F).
Upper flammable limit (% vol).....	12.6.
Lower flammable limit (% vol).....	1.2.
Partition coefficient — n-octanol/water.....	None.
Decomposition temperature.....	Not available.
% Volatile by volume.....	95.22.
VOC (less water).....	3.69 lbs/USG; 442.16 g/L.
Viscosity.....	13 seconds Zahn #2.

SECTION 10: STABILITY AND REACTIVITY

Chemical stability.....	Stable at normal temperatures and pressures.
Reactivity	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.
Possibility of hazardous reactions.....	Hazardous polymerization will not occur.
Conditions to avoid, including static discharge, shock or vibration	Keep away from heat. Incompatible with strong oxidizers.
Hazardous decomposition products.....	By fire: Oxides of carbon (CO,CO2). Oxides of nitrogen. Compounds of chlorine. Dense black smoke.

PRODUCT: PF726-1 PLASTIC ADHESION PROMOTER**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Toluene	8000ppm rat inhalation 400ppm mouse inhalation 24hr	5,000 mg/kg rat oral; 12,124 mg/kg rabbit dermal
Acetone	50,100 mg/m ³ 8 hours, rat	5,800 mg/kg (rat oral)
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
tert-Butyl acetate	>2,230 mg/m ³ 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Effects of acute exposure.....	The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and throat. In high concentration, they may cause central nervous system depression and narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation. May be harmful if absorbed through the skin. Contact with eyes may cause irritation. Causes skin irritation. Causes respiratory tract irritation.	
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. May cause damage to the central nervous system, respiratory system, lungs, eyes, skin, gastrointestinal tract, liver, spleen and kidneys.	
Carcinogenicity of material.....	Ethylbenzene is known to the state of California to cause cancer and developmental effects and is listed by IARC as a Group 2B Carcinogen.	
Reproductive effects.....	High level exposure to Xylene in some animal studies have been reported to cause health effects on the developing embryo/fetus. The relevance of this to humans is not known. Toluene is fetotoxic in rats and mice at maternally toxic levels. Prolonged and repeated exposure of pregnant animals (>1500 ppm) to Toluene have been reported to cause adverse fetal developmental effects. Toluene is known by the State of California to cause adverse fetal developmental effects.	
Specific Target Organ Toxicity	Causes damage to organs. Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.	

SECTION 12: ECOLOGICAL INFORMATION

Environmental..... Do not allow to enter waters, waste water or soil.
Persistence and degradability..... Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal and methods of disposal, including any contaminated packaging . Empty containers must be handled with care due to product residue. Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Acetone) - Class 3 - Packing Group II - This product meets the Limited Quantity exemption when packaged in containers less than 1 Litre.
DOT Classification (Road)..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Acetone) - Class 3 - Packing Group II - This product meets the Limited Quantity exemption when packaged in containers less than 1 Litre.
IATA Classification (Air)..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Acetone) - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
IMDG Classification (Marine)..... UN1993 - FLAMMABLE LIQUID, NOS (Acetone) - Class 3 - Packing Group II - FE-SD. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant..... No.
Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

CEPA status..... On Domestic Substances List (DSL).
TSCA inventory status..... All components are listed.
OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III

PRODUCT: PF726-1 PLASTIC ADHESION PROMOTER**SECTION 15: REGULATORY INFORMATION**

Section 302 - extremely hazardous None.
 substances
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.
 Section 313..... Ethylbenzene. Toluene. Xylene.
 EPA hazardous air pollutants (HAPS) Chlorobenzene. Ethylbenzene. Toluene. Xylene.
 40CFR63
 California Proposition 65..... *WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. *WARNING: This product contains a chemical known to the State of California to cause cancer.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
 Telephone number:..... (800) 387-7981.
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

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 data sheet