

5-IN-1™ Trim and Bumper Coating is a flexible paint for refinishing metals, plastic bumpers and flexible trim components. It etches metal surfaces, eliminating the need for priming. Trim and Bumper Coating can be applied on metal, aluminium, fibreglass, SMC, and TPO. No adhesion promoter necessary.

PRODUCT	SIZE	COLOR
PF 728C	946 ml (U.S. Quart)	Satin Black
PF 734C	946 ml (U.S. Quart)	Trim Black
PF 735C	946 ml (U.S. Quart)	Euro Black

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Metal
- Aluminium
- Fiberglass
- SMC
- TPO

ADVANTAGES:

- Corrosion resistance
- Good filling
- Excellent as a primer or a final coat
- Self-etching
- Excellent adhesion

SURFACE PREPARATION:

1. Wash with soap and water.
2. Clean bare metal surfaces with PF 605 Wax & Grease Remover (Strong), clean plastic and primed surfaces with PF 606 or PF 525 Plastic Parts Cleaner. Wipe dry while the surface is still wet.
3. Scuff sand with 400 grit paper. If the part is painted, scuff gently without breaking through the substrate.
4. Use clean dry air and blow surface free of dirt. Note: For best results, use when temperature of the can and surface is between 20°C to 24°C (68°F to 75°F).

DIRECTIONS FOR USE:

1. Trim and Bumper Coating is a ready to spray formulation. If required, it may be thinned with up to 10% of PF 686-1C Acrylic Lacquer Thinner.
2. Apply two thin coats to clean, dry and properly prepared surfaces at 20 to 25 psi at gun.
3. Allow 10 to 15 minutes flash between coats. Can be top coated in 45 minutes.

DRY TIMES @ 75°F (24°C):	Tack free in 15 to 20 minutes. Allow 2 hours before exposing to weather.
CLEANING INSTRUCTIONS:	Clean equipment with PF 686-1C Acrylic Lacquer Thinner immediately after use.

Caution: It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 16°C (60°F).

TECHNICAL DATA:

	PF 728C	PF 734C	PF 735C
Physical State:	Liquid	Liquid	Liquid
Color:	Black	Black	Black
Odour:	Hydrocarbon odour	Hydrocarbon odour	Hydrocarbon odour
Solubility:	Not soluble in water	Negligible	Negligible
Flash point:	-18°C (-0.40°F)	-18°C (-0.40°F)	-18°C (-0.40°F)
Auto ignition temperature:	>250°C (>482°F)	>250°C (>482°F)	>250°C (>482°F)
VOC:	180.94 g/L • 1.51 lbs/usg	154.6 g/L • 1.29 lbs/usg	142.6 g/L • 1.19 lbs/usg

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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