

1K Self Etching Chromate Free Primer PF 730-1C, PF 730C

This primer etches the surface of the bare metal to replace the metal conditioning step. It provides excellent corrosion protection. Use on steel, aluminium, galvanized steel, zinc coated steel and fibreglass. You can apply topcoat directly on this Self Etching Primer.

PRODUCT	SIZE	COLOR
PF 730-1C	3.78 L (U.S. Gallon)	Gray
PF 730C	946 ml (U.S. Quart)	Gray

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Steel
- Aluminium
- Galvanized steel
- Zinc coated steel
- Fibreglass

ADVANTAGES:

- Excellent adhesion
- Corrosion resistance
- Dries fast
- Good filling & sanding

SURFACE PREPARATION:

All substrates must be degreased and sanded. All rust must be removed.

1. Wash surface with soap and water.
2. Clean metal surfaces with PF 605 Wax & Grease Remover (Strong) and plastics with PF 606 Plastic Parts Cleaner.
3. If metal surface is badly pitted or rusted, the rust must be removed. Completely sand surface with 180 to 220 grit paper.
4. Galvanized steel; sand with 80 to 120 grit paper.
5. Re-clean area with PF 603 Wax & Grease Remover (Mild).
6. Aluminum and stainless steel **MUST** be sanded with 150 to 220 grit sandpaper even if a metal prep or self etching primer is used. Prime aluminum and stainless steel within 72 hours, and prime bare steel immediately after cleaning.

DRY TIMES @ 25°C (77°F): Self Etching Primer dries to the touch in 10-15 minutes. Allow 40 minutes dry time at room temperature before top coating or sanding.

CAUTION: It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will effect dry times and performance.

TECHNICAL DATA:

	PF 730-1C, PF 730C
Physical State	Liquid
Color:	Gray
Odour:	Hydrocarbon odour
Solubility :	Not available
Flash point:	-18°C (-0.40°F) estimate; lowest flash point ingredient
Auto ignition temperature:	Not available
VOC:	1.87 lbs/usg • 224.1 g/L

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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