

### Product Data Sheet

1K acrylic sealer is ready to spray with good hold out properties and excellent adhesion. Non sanding sealer is for spot and panel refinishing and provides excellent DOI under a wide range of topcoats. Sealer can be applied over sanded factory primer or replacement parts and panels.

<b>PRODUCT</b>	<b>SIZE</b>
PF 730-1C	3.78 L (U.S. Gallon)
PF 730C	946 ml (U.S. Quart)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**  
**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

#### SUITABLE SUBSTRATES:

- SMC
- Primed plastic parts
- Fiberglass

#### ADVANTAGES:

- Non sanding for wet on wet sealing
- Ready to spray

#### SURFACE PREPARATION:

1. Finish sand all areas to be sealed with 500–600 grit or finer sandpaper.
2. Clean with PF 603-1 Wax and Grease Remover (Mild).

#### MIXING DIRECTIONS:

Product is supplied ready to spray. Stir thoroughly and filter before using.

#### DIRECTIONS FOR USE:

All drying times refer to shop temperature of 20°C (68°F) / 50% humidity. Higher or lower temperatures will affect dry times. Wet on wet apply 1 to 2 full wet coats to achieve 0.75 to 1.0 mil dry film build. Allow sealer to flash 10-15 minutes at 24°C prior to top coating.

#### SPRAY GUN AND PRESSURE:

<b>Gun Type</b>	<b>Fluid Tip</b>	<b>Air Pressure</b>
Siphon Feed	1.6 - 2.0 mm	40-50 psi
Gravity Feed	1.6-1.8 mm	35-45 psi
HVLP	1.6-1.8 mm	10 psi

Allow 15 minutes flash time before topcoat.

**DRYING TIMES:** Flash 10-15 minutes

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<i>Temperature</i>	<i>Tape Time</i>	<i>Recoat Time</i>
18°C - 24°C	15-20 minutes	20 minutes
24°C - 29°C	10-15 minutes	15 minutes
Over 29°C	5-10 minutes	10 minutes

<b>DRYING TIMES:</b>	Flash: 10-15 minutes	
<b>FORCE DRYING:</b>	Purge time: 15 minutes	Bake time at 60°C (140°F): 20 minutes
<b>RECOATING:</b>	If sealer is not topcoated within a week, clean and scuff with 600 grit or finer sandpaper before topcoating.	
<b>FISH EYE:</b>	Do not use Fish Eye eliminator in this product	
<b>CLEANING INSTRUCTIONS:</b>	Clean equipment with lacquer thinner immediately after use.	

**Caution:** It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance.

#### TECHNICAL DATA:

	<b>PF 732, PF 732-1</b>
<b>Physical State</b>	Liquid
<b>Color:</b>	Gray
<b>Odour:</b>	Sweet odour, naphthalenic
<b>Solubility :</b>	Not soluble in water
<b>Flash point:</b>	4.4°C (39.92°F)
<b>Auto ignition temperature:</b>	> 300°C (> 572°F)
<b>VOC</b>	1.69 lb/usg • 202.51 g/L

#### PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

#### SAFETY CONSIDERATION

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

#### TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

#### PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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