

Basecoat designed to match OEM appearance on many domestic and foreign vehicles. It does not need mechanical agitation, just shake and pour.

PRODUCT	SIZE	COLOR
PF 88101-1	3.78 L (U.S. Gallon)	Brilliant White
PF 88102-1	3.78 L (U.S. Gallon)	Jet Black
PF 88103-1	3.78 L (U.S. Gallon)	GM White
PF 88104-1	3.78 L (U.S. Gallon)	Red
PF 88105-1	3.78 L (U.S. Gallon)	GM Black
PF 88107-1	3.78 L (U.S. Gallon)	Medium Metallic

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

FEATURES:

- Fast air dry product with good leveling
- Excellent for big or small refinish projects
- Can be used with various primers and clears
- Excellent finish with good coverage and easy application

SUITABLE SUBSTRATES

- Primed or painted surfaces
- E-coat

SURFACE PREPARATION:

PRIMED AND PREVIOUSLY PAINTED SURFACES:

1. Sand with 600 grit paper. Blow off sanding dust.
2. Clean with PF 620 Prime Wash Wax & Grease Remover-Mild . Wipe dry with a clean cloth.
3. Tack the surface using a clean tack rag.

PRIMED OR E-COATED REPLACEMENT PARTS:

1. Sand with 320 – 400 grit paper or a gray scuff pad. Blow off sanding dust.
2. Clean with PF 620 Wax & Grease Remover - Mild. Wipe dry with a clean cloth.
3. Tack the surface using a clean tack rag. Prime or seal as desired.

UNPRIMED PLASTIC:

1. Clean first with PF 270 Scuff and Clean
2. Rinse with water and dry. If contamination still exists, water will bead on the surface.

3. Clean plastic PF 606 Plastic Parts Cleaner
4. Repeat steps 2 and 3 until beading no longer occurs.
5. Prime surface with a Primer/ Surfacers.

NOTE: TO PROMOTE ADHESION ON TPO, EPDM, PP AND OTHER SIMILAR THERMOPLASTICS, USE PF 726-1 TPO ADHESION PROMOTER.

MIXING DIRECTIONS:

SHAKE BEFORE USE



1 part of Basecoat: 1 part Reducer (PF 682-1 Slow, PF 683-1 Medium or PF 684-1 Fast)

SPRAYING:	1.2-1.4 mm @ 30-40 psi
FLASH TIME:	5-10 minutes between coats
DRYING:	40 to 60 minutes (film thickness 6 mils)

Caution: It is important to test the compatibility of this product with your paint system. When using solvents for cleanup, use proper precautionary measures for handling and follow all proper local disposal procedures and regulations.

TECHNICAL DATA:

	PF 88101-1	PF 88102-1	PF 88103-1
Physical State	Liquid	Liquid	Liquid
Color:	White	Black	White
Odour:	Characteristic odour	Solvent odour	Characteristic odour
Solubility :	No data	No data	Not available
Flash point:	-18°C (-0.4°F)	-18°C (-0.4°F)	-18°C (-0.4°F)
Auto ignition temperature:	405°C (761°F)	535°C (995°F)	>200°C
VOC:	3.17 lb/ug • 379.86 g/L	3.48 lb/ug • 408.62 g/L	3.18 lb/ug • 381 g/L

	PF 88104-1	PF 88105-1	PF 88107-1
Physical State	Liquid	Liquid	Liquid
Color:	Red	Black	Silver
Odour:	Characteristic odour.	Characteristic odour	Characteristic odour. Naphthalenic.
Solubility :	Not available	Not available	No data

Flash point:	-18°C (estimate; lowest flash point ingredient)	-18°C (-0.4°F)	-15.6°C. (estimated)
Auto ignition temperature:	Not available	>200°C	>200. (estimate)
VOC:	3.93 lbs/USG; 470.93 g/L	2.84 lb/usg • 340.31 g/L	1.45 lb/usg • 173.7 g/L

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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