

High solids, one component lacquer based primer that provides fast drying, easy sanding and good filling properties. Excellent adhesion with minimal film shrinkage. It is designed to fill up to 80 grit sand scratches. Mixed properly with good virgin lacquer thinner, this primer resists settling.

<b>PRODUCT</b>	<b>SIZE</b>	<b>COLOR</b>
<b>PF 675C</b>	946 ml (U.S. Quart)	Gray
<b>PF 674C</b>	3.78 L (U.S. Gallon)	Gray

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!****IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Steel
- Aluminum

**ADVANTAGES:**

- Fast dry - sandable in 20 to 30 minutes
- Excellent adhesion to cured finishes, body fillers, sanded fibreglass, bare steel
- Non settling
- Superior color holdout

**SURFACE PREPARATION:**

1. Wash area with soap and water.
2. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong).
3. Completely sand surface with 180 to 220 grit paper and re-clean with PF 603 Wax and Grease Remover (Mild). NOTE: For optimal corrosion resistance, Self Etching Primer PF 652C or PF 654 should be used under PF 674C or PF 675C when used over bare metal substrate.

**MIXING DIRECTIONS:**

Stir the product thoroughly before mixing.



1 Part PF 674C or PF 675C : 1 Part PF 686-1C Acrylic Lacquer Thinner.

**SPRAY GUN AND PRESSURE:**

<b>Gun Type</b>	<b>Fluid Tip</b>	<b>Air Pressure</b>
Siphon Feed	1.4-1.6 mm	40-45 psi

Gravity Feed	1.2-1.6 mm	35-40 psi
HVLP	1.2-1.6 mm	8-20 psi

Apply 1 to 3 medium wet coats allowing 10 to 15 minutes between coats. Allow 30 minutes drying time before sanding. After sanding, re-clean with PF 603 Wax and Grease Remover (Mild).

Recoating:	Primer may be recoated after a 30 minute dry at 25°C (77°F).		
Fish Eye:	Do not use fish eye eliminator in this product.		
Dry Times:	Flash: 5-10 minutes	To Sand: 30 minutes	To Topcoat: 30 minutes
Cleaning Instructions:	Clean equipment with lacquer thinner immediately after use. Note: This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance. It is important to test the compatibility of this product with your paint system before usage.		

### TECHNICAL DATA:

	PF 674C, PF 675C
Physical State	Liquid
Color:	Gray
Odour:	Solvent odour
Solubility :	Negligible
Flash point:	-18°C (-0.4°F) (estimate; lowest flash point ingredient)
Auto ignition temperature:	>190°C (>374°F)
VOC:	1.30 lbs/usg • 155.8 g/L

### PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### SAFETY CONSIDERATION

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

### TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and



## Product Data Sheet

# Acrylic Primer Surfacer PF 674C, PF 675C

performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

### **WARRANTY, LIMITED REMEDY, DISCLAIMER AND LIMITATION OF LIABILITY**

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