



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: RC-IB 1004 ECONOMY ALKYD - BLACK**

### SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario L9T3Y5  
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... RC-IB 1004 ECONOMY ALKYD - BLACK

Recommended use and restrictions on .. Paints.  
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.

HMIS..... H: 2 F:4 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
\*\* For medical emergencies contact your local poison control centre \*\*.

### SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Liquid 2. Skin Sensitizer — Category 1. Eye Irritation — Category 2A.  
Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects).  
Carcinogenicity — Category 2. Reproductive Toxicity — Category 2.

Hazard Description..... H225 Highly flammable liquid and vapour. H317 May cause an allergic skin reaction. H319  
Causes serious eye irritation. H336 May cause drowsiness or dizziness. H351 This product  
contains ingredients that are suspected of causing cancer. H361 Suspected of damaging  
fertility or the unborn child.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all  
safety instructions have been read and understood. P210 Keep away from heat, sparks,  
open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240  
Ground and bond container and receiving equipment. P241 Use explosion proof  
equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against  
static discharge. P261 Avoid breathing mists, vapours and sprays. P264 Wash thoroughly  
after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated  
work clothing should not be allowed out of the workplace. P280 Wear protective gloves and  
eye protection.

Response ..... P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 +  
P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse  
thoroughly with water and use safety shower . P302 + P352 - If on skin: wash with plenty of  
water. P362 + P364 - Take off contaminated clothing and wash before reuse. P333 + P313  
If skin irritation or rash occurs, get medical advice/attention. P305 + P351 + P338 If in eyes  
rinse cautiously with water for several minutes. Remove contact lenses, if present and easy  
to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get  
medical attention. P308 + P313 If exposed or concerned, get medical advice/attention.  
P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing.  
P312 Call a POISON CENTER/doctor if you feel unwell.

Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool.  
P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note ..... This product mixture has been classified based on its ingredients.

**PRODUCT: RC-IB 1004 ECONOMY ALKYD - BLACK****SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
Acetic acid, methyl ester	79-20-9	10-30
Methyl N-Amyl Ketone	110-43-0	7-13
2-Propanol, 1-methoxy-, acetate	108-65-6	1-5
Butyl Acetate	123-86-4	1-5
Carbon Black	1333-86-4	1-5
Methyl propyl ketone	107-87-9	0.5-5
Xylene	1330-20-7	0.5-5
Naphtha (petroleum), hydrotreated heavy	64742-48-9	0.1-1
Methyl ethyl ketoxime (MEKO)	96-29-7	0.1-1
Ethylbenzene	100-41-4	0.1-1
Styrene	100-42-5	0.1-1

<<The actual concentration(s) withheld as a trade secret>> .

**SECTION 04: FIRST-AID MEASURES**

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact.....	Immediately remove all contaminated clothing, flush skin with water for at least 15 minutes. Wash clothing before reuse. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, ..... whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. Can cause skin sensitization. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. This product contains ingredients that may cause cancer. This product contains ingredients that are suspected of damaging fertility or the unborn child.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

**SECTION 05: FIRE-FIGHTING MEASURES**

Suitable extinguishing media.....	"Alcohol" foam, CO2, dry chemical. The water spray reduces the intensity of the flames. However, water jets can promote the spread of fire. Do not use water in a jet.
Specific hazards arising from the ..... hazardous product, such as the nature of any hazardous combustion products	Flammable liquid. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO2). Hydrocarbon fumes and smoke. Decomposition may include irritating gases and vapours.
Special protective equipment and ..... precautions for fire-fighters	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.
Unusual fire / explosion hazards.....	Vapours can travel to a source of ignition and flash back causing an explosion and fire.

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective ..... equipment and emergency procedures	Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Use non-sparking tools and equipment to pick up the spilled material.
Methods and materials for containment and cleaning up	
Leak/spill.....	Keep away from heat, sparks and flames. Ventilate. Eliminate all sources of ignition. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Avoid all personal contact. Evacuate all non-essential personnel. Use non-sparking tools and

**PRODUCT: RC-IB 1004 ECONOMY ALKYD - BLACK****SECTION 06: ACCIDENTAL RELEASE MEASURES**

Leak/spill..... equipment to pick up the spilled material. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

**SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling..... Keep away from heat, sparks, and open flame. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Employees should wash hands and face before eating or drinking. Handle and open container with care.

Conditions for safe storage, including any incompatibilities Keep away from heat, sparks, and open flames. Store away from oxidizing and reducing materials. Store away from sunlight. Keep container closed when not in use. Do not store in; aluminum, copper, copper alloys, galvanized.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
Acetic acid, methyl ester	200 ppm CA ON: 200ppm (TWA), 250ppm (STEV-C)	Not established	200 ppm	Not established	Not established
Methyl N-Amyl Ketone	50 ppm CA ON: 25 ppm; 115 mg/m3 (TWA)	Not established	100 ppm	465 mg/m3 TWA	Not established
2-Propanol, 1-methoxy-, acetate	50 ppm	75 ppm	Not established	Not established	Not established
Butyl Acetate	150 ppm CA ON: 50ppm (TWA), 150 ppm (STEL)	200 ppm	150 ppm	200 ppm vacated	150 ppm - STEL 200 ppm
Carbon Black	3 mg/m3 CA ON: 3 mg/m3 (Inhalable) TWA	Not established	3.5 mg/m3	Not established	3.5 mg/m3
Methyl propyl ketone	Not established 530 mg/m3		250 ppm	150 ppm	Not established
Xylene	50 ppm CA ON: 100ppm (TWA); 150ppm (STEL)	150 ppm	100 ppm TWA	Not established	Not established
Naphtha (petroleum), hydrotreated heavy	175 ppm Not available	Not available	Not available	Not available	Not available
Methyl ethyl ketoxime (MEKO)	Not established		Not established		Not established
Ethylbenzene	100 ppm CA ON: 20ppm (TWA)	125 ppm	100 ppm	Not established	100 ppm / STEL 125 ppm
Styrene	20 ppm CA ON: 35ppm (TWA), 100ppm (STEL)	40 ppm	100 ppm	Not established	100 ppm

Appropriate engineering controls..... Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Explosion-proof exhaust ventilation.

Personal Protective Equipment  
Respiratory/type..... Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.

Eye/type..... Wear eye protection if there is a risk of splashing. The selection of this equipment depends on the nature of the work to be performed and, if applicable, the type of respirator used.

Gloves/ type..... Wear skin protection equipment. The selection of this equipment depends on the nature of the work to be done. Contact glove supplier for recommendations.

**PRODUCT: RC-IB 1004 ECONOMY ALKYD - BLACK****SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

Clothing/type..... Wear adequate protective clothes.  
 Footwear/type..... Safety boots per local regulations.  
 Other/type..... Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Appearance/Physical state..... Liquid.  
 Colour..... Black.  
 Odour..... Characteristic odour.  
 Odour threshold (ppm)..... Not available.  
 pH..... No data.  
 Melting / Freezing point (deg C)..... Not available.  
 Initial boiling point / boiling range (deg C). >35 C.  
 Flash point (deg C), method..... 9. (estimate; lowest flash point ingredient).  
 Evaporation rate..... No data.  
 Flammability (solids and gases)..... Not applicable. Flammable liquid.  
 Upper flammable limit (% vol)..... 10.8.  
 Lower flammable limit (% vol)..... 0.6.  
 Vapour pressure (mm Hg)..... No data.  
 Vapour density (air=1)..... >1.  
 Relative Density (Specific Gravity)..... 1.038.  
 Pounds / USG..... 8.67.  
 Solubility..... No data.  
 Partition coefficient — n-octanol/water..... Not available.  
 Auto ignition temperature (deg C)..... > 200°C.  
 Decomposition temperature..... Not available.  
 Viscosity..... No data.  
 % Volatile by weight..... 24.53.  
 VOC LBS/GAL less water..... 2.98 lbs/USG.

**SECTION 10: STABILITY AND REACTIVITY**

Reactivity ..... Not available. Avoid heat, sparks and flames.  
 Chemical stability..... Stable at normal temperatures and pressures.  
 Possibility of hazardous reactions..... None known.  
 Conditions to avoid, including static ..... Keep away from heat. Electrostatic charge.  
 discharge, shock or vibration  
 Incompatible materials..... Strong oxidizing agents. Strong acids.  
 Hazardous decomposition products..... No hazardous decomposition products when stored and handled correctly. See hazardous combustion products section 5.

**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Acetic acid, methyl ester	16000 ppm ( Rat ) 4 h	LD50 5001 mg/kg (oral rat) LD50 5001 mg/kg (dermal rabbit)
Methyl N-Amyl Ketone	Not Available	1,670 mg/kg rat oral 12,600 mg/kg rabbit dermal
2-Propanol, 1-methoxy-, acetate	Not Available	8,532 mg/kg rat oral 5,000 mg/kg dermal rabbit
Butyl Acetate	390 ppm (4 hr)	10768 mg/kg oral rat 17600 mg/kg dermal rabbit
Carbon Black	Not available	>10,000 mg/kg (oral rat ) 3,000 mg/kg (dermal rabbit)
Methyl propyl ketone	Not available	Not available
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Naphtha (petroleum), hydrotreated heavy	>8500 mg/m3 (rat, 4 hr)	>6000 mg/kg (oral, rat)
Methyl ethyl ketoxime (MEKO)	> 4.8 MG/L 4-Hr., rat	2300-3700 mg/kg (oral, rat). >1000M g/kg (dermal, rabbit)
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal
Styrene	2770 ppm 4 hr rat	5000 mg/kg (rat oral)

**PRODUCT: RC-IB 1004 ECONOMY ALKYD - BLACK****SECTION 11: TOXICOLOGICAL INFORMATION**

Route of exposure.....	Eye contact. Skin contact. Inhalation.
Symptoms related to the physical, chemical and toxicological characteristics	
Effects of acute exposure.....	Causes serious eye irritation. May cause skin irritation. This product is harmful if inhaled or swallowed. Aspiration of material into the lungs can cause chemical pneumonitis which can be fatal. Inhalation of vapors may cause central nervous system depression resulting in headache, dizziness, drunkenness, fatigue, drowsiness, nausea and reduced performance during some neurobehavioral tests.
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. Several studies of workers indicate that the central and peripheral nervous systems are the main targets of styrene following repeated exposures.
Carcinogenicity of material.....	IARC has classified Carbon Black as "Group 2B", possibly carcinogenic to humans, based on laboratory animal inhalation studies. Styrene is classified by IARC as a Group 2B carcinogen. Xylene has been listed by IARC as a Group 3; not classifiable as to its carcinogenicity to humans. Ethylbenzene is classified as an A3 known animal carcinogen. Male rats and mice exposed to methyl ethyl ketoxime (MEKO) throughout their lifetime developed liver cancer.
Reproductive effects.....	Xylene has been classified by The Commission on Health and Safety as causing reproductive effects. Solvent Naphtha is classified as a possible reproductive toxin.
Mutagenicity.....	The data does not allow for an adequate assessment of the mutagenic effect.
Sensitizing capability of material.....	May cause sensitization by skin contact.
Specific Target Organ Toxicity .....	May cause drowsiness or dizziness.

**SECTION 12: ECOLOGICAL INFORMATION**

Ecotoxicity.....	Product data not available.
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**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch. Dispose of as an industrial waste in a manner acceptable to good waste management practice and in accordance with applicable local, provincial/State or federal regulations.
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**SECTION 14: TRANSPORT INFORMATION**

TDG Classification.....	UN1263 - PAINT - Class 3 - Packing Group II - This product meets limited quantity exemption when shipped in containers less than 5 litres.
DOT Classification (Road).....	UN1263 - PAINT - Class 3 - Packing Group II - Ltd Qty (1 Liter). Refer to 49CRF 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air).....	UN1263 - PAINT - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
IMDG Classification (Marine).....	UN1263 - PAINT - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: REGULATORY INFORMATION**

CEPA status.....	Contains ingredient(s) not on the DSL. A Ministerial Condition has been imposed on (an ingredient) in this substance. Contact supplier for additional information.
TSCA inventory status.....	All components are either listed or exempt from the TSCA. . Contact supplier for additional information.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III	
Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Ethylbenzene. Glycol ethers. Styrene. Xylene.
EPA hazardous air pollutants (HAPS) 40CFR63	1,2,4-Trimethylbenzene. Benzene. Cumene. Ethylbenzene. Glycol ethers. Methyl Isobutyl Ketone. Styrene. Toluene. Xylene.
California Proposition 65.....	*** ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause birth defects or other reproductive harm. (Benzene (D)). (Methyl Isobutyl Ketone (D)). (Toluene). *** ! WARNING: This product can

PRODUCT: RC-IB 1004 ECONOMY ALKYD - BLACK

SECTION 15: REGULATORY INFORMATION

California Proposition 65..... expose you to chemicals including [see below], which are known to the State of California to cause cancer . (Benzene). (Carbon black - airborne, unbound particles of respirable size). (Cumene). (Ethyl benzene). (Methyl Isobutyl Ketone (C)). (Silica, crystalline (airborne particles of respirable size). (Styrene). For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: ..... REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
Telephone number:..... (800) 387-7981.
Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
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