



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: RC-IB 1025 Premium 2K Urethane Clear Base/High VOC**

### SECTION 01: IDENTIFICATION

Initial supplier identifier..... Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario L9T3Y5  
Tel (905) 878-4990 Fax (905) 878-1189

Product identifier..... RC-IB 1025 Premium 2K Urethane Clear Base/High VOC

Recommended use and restrictions on .. Paints.  
use

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.

HMIS..... H: 2 F:4 R: 0.

24 hour emergency number..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);  
IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.  
\*\* For medical emergencies contact your local poison control centre \*\*.

### SECTION 02: HAZARD IDENTIFICATION



Signal Word..... DANGER.

Hazard Classification..... Flammable Liquid 2. Aspiration Toxicity 1. Skin Irritation — Category 2. Eye Irritation — Category 2B. Acute Toxicity (Inhalation) — Category 4. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). Reproductive Toxicity — Category 2. Specific Target Organ Toxicity — Repeated Exposure — Category 2.

Hazard Description..... H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H320 Causes eye irritation. H332 Harmful if inhaled. H336 May cause drowsiness or dizziness. H361 This product contains ingredients that are suspected of damaging fertility or the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe the mist, vapours, or spray. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.

Response ..... P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower. P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P302 + P352 - If on skin: wash with plenty of water. P332 + P313 - If skin irritation occurs get medical attention or advice. P362 + P364 - Take off contaminated clothing and wash before reuse. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note ..... This product mixture has been classified based on its ingredients.

**PRODUCT: RC-IB 1025 Premium 2K Urethane Clear Base/High VOC****SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
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Butyl Acetate	123-86-4	10-30
Toluene	108-88-3	7-13
2-Propanol, 1-methoxy-, acetate	108-65-6	3-7
Diisobutyl Ketone	108-83-8	0.5-1.5

<<The actual concentration(s) withheld as a trade secret>> .

**SECTION 04: FIRST-AID MEASURES**

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.
Skin contact.....	Immediately remove all contaminated clothing, flush skin with water for at least 15 minutes. Wash clothing before reuse. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, ..... whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. Causes skin and eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. This product contains ingredients that are suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.
Additional information.....	Treat victims symptomatically. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. If symptoms such as gag reflex, convulsions or unconsciousness occur before vomiting, gastric lavage with a cuffed endotracheal tube should be considered. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

**SECTION 05: FIRE-FIGHTING MEASURES**

Suitable and unsuitable extinguishing ..... media	"Alcohol" foam, CO <sub>2</sub> , dry chemical. The water spray reduces the intensity of the flames. However, water jets can promote the spread of fire. Do not use water in a jet.
Specific hazards arising from the ..... hazardous product, such as the nature of any hazardous combustion products	Oxides of carbon (CO, CO <sub>2</sub> ). Hydrocarbon fumes and smoke.
Special protective equipment and ..... precautions for fire-fighters	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.
Unusual fire / explosion hazards.....	Vapours can travel to a source of ignition and flash back causing an explosion and fire.

**SECTION 06: ACCIDENTAL RELEASE MEASURES**

Methods and materials for containment and cleaning up Leak/spill.....	Keep away from heat, sparks and flames. Ventilate. Eliminate all sources of ignition. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Avoid all personal contact. Evacuate all non-essential personnel. Use non-sparking tools and equipment to pick up the spilled material. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.
Personal precautions, protective ..... equipment and emergency procedures	Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Use non-sparking tools and equipment to pick up the spilled material.

**PRODUCT: RC-IB 1025 Premium 2K Urethane Clear Base/High VOC****SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling.....	Keep away from heat, sparks, and open flame. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. This material is a static accumulator. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Employees should wash hands and face before eating or drinking. Handle and open container with care.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks, and open flames. Store away from oxidizing and reducing materials. Store away from sunlight. Keep container closed when not in use. Unsuitable materials and coatings: Polystyrene, Natural rubber, Butyl rubber, EPDM.

**SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
Butyl Acetate	150 ppm	200 ppm	150 ppm	200 ppm vacated	150 ppm - STEL 200 ppm
Toluene	20 ppm	Not established	200 ppm	500 ppm 10 minutes	100 ppm / STEL 150 ppm
2-Propanol, 1-methoxy-, acetate	50 ppm	75 ppm	Not established	Not established	Not established
Diisobutyl Ketone	25 ppm	Not established	50 ppm	Not established	25 ppm
Personal protective equipment					
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.				
Eye/type.....	Wear eye protection if there is a risk of splashing. The selection of this equipment depends on the nature of the work to be performed and, if applicable, the type of respirator used.				
Gloves/ type.....	Chemical resistant gloves. Wear skin protection equipment. The selection of this equipment depends on the nature of the work to be done.				
Clothing/type.....	Wear adequate protective clothes.				
Footwear/type.....	Safety boots per local regulations.				
Other/type.....	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.				
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. . Explosion-proof exhaust ventilation.				

**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Appearance/Physical state.....	Liquid.
Colour.....	Clear.
Odour.....	Solvent odour. Aromatic.
Odour threshold (ppm).....	Toluene: 0.16-37 ppm.
pH.....	Not applicable.
Melting / Freezing point (deg C).....	< 0 °C.
Initial boiling point / boiling range (deg C).....	>100°C.
Flash point (deg C), method.....	4. (estimate; lowest flash point ingredient).
Evaporation rate.....	No data.
Flammability (solids and gases).....	Not applicable.
Upper flammable limit (% vol).....	10.8.
Lower flammable limit (% vol).....	1.0.
Vapour pressure (mm Hg).....	No data.
Vapour density (air=1).....	>1.
Relative Density (Specific Gravity).....	1.07.
Pounds / USG.....	9.01. lbs/USG.
Solubility.....	Negligible.
Coefficient of water/oil distribution.....	Not available.
Auto ignition temperature (deg C).....	> 200°C.
Decomposition temperature.....	Not available.
Viscosity.....	2800 cPs. #5 @ 20 RPM.
% Volatile by weight.....	40.94.
VOC.....	3.67 lbs/USD.

**PRODUCT: RC-IB 1025 Premium 2K Urethane Clear Base/High VOC****SECTION 10: STABILITY AND REACTIVITY**

Reactivity .....	Avoid heat, sparks and flames.
Chemical stability.....	Stable at normal temperatures and pressures.
Possibility of hazardous reactions.....	Will not occur under normal temperature and pressure.
Conditions to avoid, including static discharge, shock or vibration .....	Keep away from heat. Electrostatic charge.
Incompatible materials.....	Strong oxidizing agents. Avoid natural, butyl, and neoprene rubbers. . Avoid prolonged contact with nitrile rubber and PVC.
Hazardous decomposition products.....	See hazardous combustion products section 5.

**SECTION 11: TOXICOLOGICAL INFORMATION**

INGREDIENTS	LC50	LD50
Butyl Acetate	2000 ppm 4 hours rat	10768 mg/kg oral rat 17600 mg/kg dermal rabbit
Toluene	8000 ppm rat inhalation 400 ppm mouse inhalation 24hr	5,000 mg/kg rat oral; 12,124 mg/kg rabbit dermal
2-Propanol, 1-methoxy-, acetate	Not Available	8,532 mg/kg rat oral 5,000 mg/kg dermal rabbit
Diisobutyl Ketone	>2,300 ppm 4 hours	5,285 mg/kg rat oral >2,000 mg/kg rat dermal
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Effects of acute exposure.....	Can be irritating to eyes and skin. This product is harmful if inhaled or swallowed. Aspiration of material into the lungs can cause chemical pneumonitis which can be fatal. Inhalation of vapors may cause central nervous system depression resulting in headache, dizziness, drunkenness, fatigue, drowsiness, nausea and reduced performance during some neurobehavioral tests.	
Effects of chronic exposure.....	Prolonged/repeated contact may cause defatting of the skin which can lead to dermatitis. Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal .	
Carcinogenicity of material.....	IARC has classified Toluene as a Group 3 (Not classifiable as to its carcinogenicity to humans); ACGIH has classified Toluene as a Group A4 (Not classifiable as a human carcinogen).	
Reproductive effects.....	Toluene is fetotoxic in rats and mice at maternally toxic levels. Prolonged and repeated exposure of pregnant animals (>1500 ppm) to Toluene have been reported to cause adverse fetal developmental effects.	
Specific Target Organ Toxicity .....	May cause drowsiness or dizziness. Causes damage to organs through prolonged or repeated exposure .	

**SECTION 12: ECOLOGICAL INFORMATION**

Environmental.....	Do not allow to enter waters, waste water or soil.
Persistence and degradability.....	No product data.

**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging	Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch. Dispose of as an industrial waste in a manner acceptable to good waste management practice and in accordance with applicable local, provincial/State or federal regulations.
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**SECTION 14: TRANSPORT INFORMATION**

TDG Classification.....	UN1263 - PAINT - Class 3 - Packing Group II - This product meets limited quantity exemption when shipped in containers less than 5 litres.
DOT Classification (Road).....	UN1263 - PAINT - Class 3 - Packing Group II - Ltd Qty (1 Liter). Refer to 49CRF 172.101 for additional non-bulk packaging requirements.
IATA Classification (Air).....	UN1263 - PAINT - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
IMDG Classification (Marine).....	UN1263 - PAINT- Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**PRODUCT: RC-IB 1025 Premium 2K Urethane Clear Base/High VOC****SECTION 15: REGULATORY INFORMATION**

CEPA status.....	On Domestic Substances List (DSL).
TSCA inventory status.....	All components are either listed or exempt from the TSCA. .
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III	
Section 302 - extremely hazardous substances	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Toluene.
EPA hazardous air pollutants (HAPS) ..... 40CFR63	Benzene. Cumene. Ethylbenzene. Toluene. Xylene.
California Proposition 65.....	*** ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause birth defects or other reproductive harm. (Benzene (Dev)). (Toluene). *** ! WARNING: This product can expose you to chemicals including [see below], which are known to the State of California to cause cancer . (Benzene). (Ethyl benzene). (Silica, crystalline (airborne particles of respirable size)). For more information, go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> .

**SECTION 16: OTHER INFORMATION**

Prepared by: .....	REGULATORY AFFAIRS. Trivalent Data Systems Ltd. <a href="http://www.trivalent.com">www.trivalent.com</a> .
Telephone number:.....	(800) 387-7981.
Disclaimer:.....	DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
Date of the latest revision of the safety data sheet	APR 09/2019