

RUSFRE®RUSFRE
604 McGEACHIE DRIVE
MILTON, ONTARIO, L9T 3Y5**PRODUCT: RF 1007-1 BODY & ROCKER PANEL COATING US GAL****SECTION 01: IDENTIFICATION**

Product identifier..... RF 1007-1 BODY & ROCKER PANEL COATING US GAL
 Other means of identification
 Chemical family..... Mixture.
 Recommended use and restrictions on use .. Coatings. Paints.
 Initial supplier identifier..... RUSFRE
 604 McGeachie Drive
 Milton
 Ontario
 L9T 3Y5
 24 hour emergency number:..... For transportation emergencies (in Canada) call CANUTEC 1-888-226-8832 (CAN-UTEC);
 IN THE UNITED STATES CALL CHEMTREC 1-800-424-9300.
 ** For medical emergencies contact your local poison control centre **.

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 NFPA rating..... Health: 2 Fire: 4 Reactivity: 0.
 HMIS..... H: 2 F:4 R: 0.

SECTION 02: HAZARD IDENTIFICATION

Hazard Classification..... Flammable Liquid 2. Aspiration Toxicity 1. Skin Irritation — Category 2. Specific Target Organ Toxicity — Single Exposure — Category 3. (narcotic effects). (respiratory system). Carcinogenicity — Category 1. Reproductive Toxicity — Category 2. Specific Target Organ Toxicity — Repeated Exposure — Category 2.

Signal Word..... DANGER.

Hazard Description..... H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H350 This product contains ingredients that may cause cancer. H361 Suspected of damaging fertility or the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

Prevention..... P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe the mist, vapours, or spray. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.

Response P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower. P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P302 + P352 - If on skin: wash with plenty of water. P332 + P313 - If skin irritation occurs get medical attention or advice. P362 + P364 - Take off contaminated clothing and wash before reuse. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note This product mixture has been classified based on its ingredients.

PRODUCT: RF 1007-1 BODY & ROCKER PANEL COATING US GAL**SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS**

CHEMICAL NAME AND SYNONYMS	CAS #	WT. %
tert-Butyl acetate	540-88-5	30-60
Toluene	108-88-3	10-30
Distillates (Petroleum) Hydrotreated Light	64742-47-8	1-5
Crystalline Silica	14808-60-7	0.5-1.5
Carbon Black	1333-86-4	0.1-1

<<The actual concentration(s) withheld as a trade secret>> .

SECTION 04: FIRST-AID MEASURES

Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Skin contact.....	Immediately remove all contaminated clothing, flush skin with water for at least 15 minutes. Wash clothing before reuse. If irritation persists, seek medical attention.
Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Check for and remove any contact lenses, if safe and easy to do so. If irritation persists, obtain medical attention.
Most important symptoms and effects, whether acute or delayed	The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. Causes skin irritation. Symptoms can include reddening, itching, and swelling of skin. Can cause central nervous system depression. Can cause respiratory sensitization. This product contains ingredients that are suspected of damaging fertility or the unborn child. This product contains ingredients that may cause cancer. Causes damage to organs through prolonged or repeated exposure.
Immediate medical attention and special . treatment needed, if necessary	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO2, dry chemical. Do not use water in a jet.
Specific hazards arising from the hazardous product, such as the nature of any hazardous combustion products Special protective equipment and precautions for fire-fighters	This material is a static accumulator. Take precautionary measures against electrostatic loading. Thermal decomposition products are toxic. May include: Oxides of carbon (CO, CO2). Oxides of nitrogen. Under hot acidic conditions: Isobutylene. Acetic acid. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Take precautions against static discharge. Use non-sparking tools and equipment to pick up the spilled material.
Methods and materials for containment and cleaning up Leak/spill.....	FLAMMABLE. Evacuate all non-essential personnel. Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Collect waste in sealed containers. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.

PRODUCT: RF 1007-1 BODY & ROCKER PANEL COATING US GAL**SECTION 07: HANDLING AND STORAGE**

Precautions for safe handling..... Keep away from heat, sparks, and open flame. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. This material is a static accumulator. Ground handling equipment. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.

Conditions for safe storage, including any incompatibilities..... Material can also accumulate static charges which can cause an incendiary electrical discharge. Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight. Unsuitable materials and coatings: Polystyrene, Natural rubber, Butyl rubber, EPDM.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL NIOSH
tert-Butyl acetate	200 ppm	Not established	200 ppm	Not established	200 ppm
	CA ON: 50ppm (TWA), 150ppm (STEL)				
Toluene	20 ppm	Not established	200 ppm	500 ppm 10 minutes	100 ppm / STEL 150 ppm
	CA ON: TWA: 20 ppm				
Distillates (Petroleum) Hydrotreated Light	1200 mg/m3	197 ppm	Not established	Not established	Not established
	CA BC: 200mg/m3 (TWA) Skin				
Crystalline Silica	0.025 mg/m3	Not established	0.1 mg/m3 TWA	Not established	0.05 mg/m3
	CA ON: 0.025 mg/m3 Respirable				
Carbon Black	3 mg/m3	Not established	3.5 mg/m3	Not established	3.5 mg/m3
	CA ON: 3 mg/m3 (Inhalable) TWA				
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Explosion-proof exhaust ventilation.				
Eye/type.....	Chemical safety goggles and full faceshield if a splash hazard exists.				
Gloves/ type.....	Wear skin protection equipment. The selection of skin protection equipment depends on the nature of the work to be performed. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Contact glove supplier for recommendations.				
Clothing/type.....	Wear adequate protective clothes.				
Footwear/type.....	Safety boots per local regulations.				
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.				
Other/type.....	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.				

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state..... Liquid.

Colour..... Black.

Odour..... Solvent odour. Camphor-like.

Odour threshold (ppm)..... Not available.

pH..... Not available.

Melting / Freezing point (deg C)..... Not available.

Initial boiling point / boiling range (deg C)..... Not available.

Flash point (deg C), method..... 4 C. (estimate; lowest flash point ingredient).

Evaporation rate..... Not available.

Flammability (solids and gases)..... Not applicable. Flammable liquid.

Upper flammable limit (% vol)..... 6.9.

Lower flammable limit (% vol)..... 0.5.

Vapour pressure (mm Hg)..... Not available.

Vapour density (air=1)..... >1.

Relative Density (Specific Gravity)..... 1.007.

Pounds / USG..... 8.4.

Solubility..... Negligible.

PRODUCT: RF 1007-1 BODY & ROCKER PANEL COATING US GAL**SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES**

Partition coefficient — n-octanol/water.....	Not available.
Auto ignition temperature (deg C).....	> 200°C.
Decomposition temperature.....	Not available.
Viscosity.....	3400 cPs spindle #5.
VOC (less water).....	1.7 lb/USG; 203.7 g/L.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Product is stable; hazardous polymerization will not occur.
Chemical stability.....	Stable at normal temperatures and pressures.
Possibility of hazardous reactions.....	Hazardous polymerization will not occur.
Conditions to avoid, including static	Avoid heat, spark, open flames.
discharge, shock or vibration	
Incompatible materials.....	Strong oxidizing agents. Acids. Alkalies. Nitrates. Plastics. Avoid natural, butyl, and neoprene rubbers.
Hazardous decomposition products.....	No hazardous decomposition products when stored and handled correctly. Under hot acidic conditions: Isobutylene and acetic acid. By fire: See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50
tert-Butyl acetate	>2,230 mg/m3 4 hours rat	4,100 mg/kg (rat, oral); >2,000 mg/kg (rabbit, dermal)
Toluene	8000ppm rat inhalation 400ppm mouse inhalation 24hr	5,000 mg/kg rat oral; 12,124 mg/kg rabbit dermal
Distillates (Petroleum) Hydrotreated Light	>5.2 mg/L (4 hr.)	>5000 mg/kg (oral, rat), >2000 mg/kg (dermal, rabbit)
Crystalline Silica	Not available	>22,500 mg/kg oral rat
Carbon Black	Not available	>10,000 mg/kg oral rat 3,000 mg/kg dermal rabbit
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Symptoms related to the physical, chemical and toxicological characteristics		
Effects of acute exposure.....	Causes skin irritation. The aromatic hydrocarbon solvents in this product can be irritating to the eyes, nose and throat. In high concentration, they may cause central nervous system depression and narcosis characterized by nausea, lightheadedness and dizziness from overexposure by inhalation. Inhalation of vapours or mist may cause drowsiness or dizziness. Aspiration of material into the lungs can cause chemical pneumonitis which can be fatal.	
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. Prolonged or repeated skin contact may cause drying or cracking of skin.	
Sensitizing capability of material.....	Not expected.	
Carcinogenicity of material.....	Quartz (Crystalline Silica) is listed by IARC in Group 1 as a carcinogen. IARC has classified Carbon Black as "Group 2B", possibly carcinogenic to humans, based on laboratory animal inhalation studies.	
Reproductive effects.....	Toluene is fetotoxic in rats and mice at maternally toxic levels. Prolonged and repeated exposure of pregnant animals (>1500 ppm) to Toluene have been reported to cause adverse fetal developmental effects.	
Mutagenicity.....	The data does not allow for an adequate assessment of the mutagenic effect.	
Teratogenicity.....	None known.	
Specific Target Organ Toxicity	May cause drowsiness or dizziness. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure .	

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity.....	Product data not available.
Persistence and degradability.....	Product data not available.
Bioaccumulative potential.....	Product data not available.
Mobility in soil.....	Product data not available.
Other adverse effects.....	Do not allow to enter waters, waste water or soil.

PRODUCT: RF 1007-1 BODY & ROCKER PANEL COATING US GAL**SECTION 13: DISPOSAL CONSIDERATIONS**

Information on safe handling for disposal and methods of disposal, including any contaminated packaging . Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations. Empty containers must be handled with care due to product residue.

SECTION 14: TRANSPORT INFORMATION

TDG Classification..... UN1139 - COATING SOLUTION - Class 3 - Packing Group II - This product meets the limited quantity exemption when packaged in containers less than 5 Litres.
 DOT Classification (Road)..... UN1139 - COATING SOLUTION - Class 3 - Packing Group II . Refer to 49CFR 172.101 for additional non-bulk packaging requirements.
 IATA Classification (Air)..... UN1139 - COATING SOLUTION - Class 3 - Packing Group II . Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
 IMDG Classification (Marine)..... UN1139 - COATING SOLUTION - Class 3 - Packing Group II - EmS: F-E S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
 Marine Pollutant..... No.
 Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: REGULATORY INFORMATION

CEPA status..... On Domestic Substances List (DSL).
 TSCA inventory status..... All components are listed.
 OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.
 SARA Title III
 Section 302 - extremely hazardous None.
 substances
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.
 Section 313..... Toluene.
 EPA hazardous air pollutants (HAPS) Toluene.
 40CFR63
 California Proposition 65..... *WARNING: This product contains a chemical known to the State of California to cause cancer. (Carbon black - airborne, unbound particles of respirable size). (Silica, crystalline (airborne particles of respirable size). *WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. (Toluene). For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
 Telephone number:..... (800) 387-7981.
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
 Review Date:..... 2021-11-04.
 Date of the latest revision of the safety .. 2021-07-07
 data sheet